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# LED TV

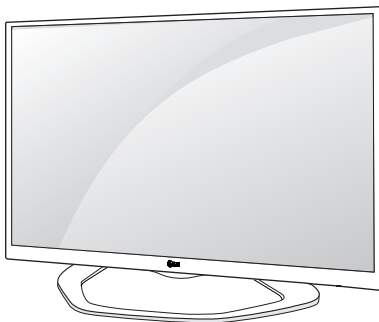
# SERVICE MANUAL

CHASSIS : LD31B

MODEL : 32LA643V 32LA643V-ZB

## CAUTION

BEFORE SERVICING THE CHASSIS,  
READ THE SAFETY PRECAUTIONS IN THIS MANUAL.



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# SAFETY PRECAUTIONS

## IMPORTANT SAFETY NOTICE

Many electrical and mechanical parts in this chassis have special safety-related characteristics. These parts are identified by  $\triangle$  in the Schematic Diagram and Exploded View.

It is essential that these special safety parts should be replaced with the same components as recommended in this manual to prevent Shock, Fire, or other Hazards.

Do not modify the original design without permission of manufacturer.

### General Guidance

An **isolation Transformer should always be used** during the servicing of a receiver whose chassis is not isolated from the AC power line. Use a transformer of adequate power rating as this protects the technician from accidents resulting in personal injury from electrical shocks.

It will also protect the receiver and its components from being damaged by accidental shorts of the circuitry that may be inadvertently introduced during the service operation.

If any fuse (or Fusible Resistor) in this TV receiver is blown, replace it with the specified.

When replacing a high wattage resistor (Oxide Metal Film Resistor, over 1 W), keep the resistor 10 mm away from PCB.

Keep wires away from high voltage or high temperature parts.

### Before returning the receiver to the customer,

Always perform an **AC leakage current check** on the exposed metallic parts of the cabinet, such as antennas, terminals, etc., to be sure the set is safe to operate without damage of electrical shock.

### Leakage Current Cold Check(Antenna Cold Check)

With the instrument AC plug removed from AC source, connect an electrical jumper across the two AC plug prongs. Place the AC switch in the on position, connect one lead of ohm-meter to the AC plug prongs tied together and touch other ohm-meter lead in turn to each exposed metallic parts such as antenna terminals, phone jacks, etc.

If the exposed metallic part has a return path to the chassis, the measured resistance should be between 1 M $\Omega$  and 5.2 M $\Omega$ .

When the exposed metal has no return path to the chassis the reading must be infinite.

An other abnormality exists that must be corrected before the receiver is returned to the customer.

### Leakage Current Hot Check (See below Figure)

Plug the AC cord directly into the AC outlet.

### Do not use a line Isolation Transformer during this check.

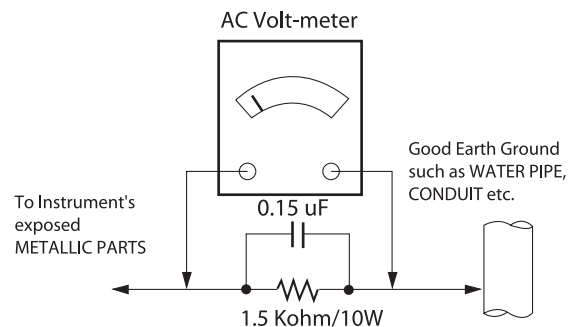
Connect 1.5 K / 10 watt resistor in parallel with a 0.15  $\mu$ F capacitor between a known good earth ground (Water Pipe, Conduit, etc.) and the exposed metallic parts.

Measure the AC voltage across the resistor using AC voltmeter with 1000 ohms/volt or more sensitivity.

Reverse plug the AC cord into the AC outlet and repeat AC voltage measurements for each exposed metallic part. Any voltage measured must not exceed 0.75 volt RMS which corresponds to 0.5 mA.

In case any measurement is out of the limits specified, there is possibility of shock hazard and the set must be checked and repaired before it is returned to the customer.

### Leakage Current Hot Check circuit



When 25A is impressed between Earth and 2nd Ground for 1 second, Resistance must be less than 0.1  $\Omega$

\*Base on Adjustment standard

# SERVICING PRECAUTIONS

**CAUTION:** Before servicing receivers covered by this service manual and its supplements and addenda, read and follow the **SAFETY PRECAUTIONS** on page 3 of this publication.

**NOTE:** If unforeseen circumstances create conflict between the following servicing precautions and any of the safety precautions on page 3 of this publication, always follow the safety precautions. Remember: Safety First.

## General Servicing Precautions

1. Always unplug the receiver AC power cord from the AC power source before;

- Removing or reinstalling any component, circuit board module or any other receiver assembly.
- Disconnecting or reconnecting any receiver electrical plug or other electrical connection.
- Connecting a test substitute in parallel with an electrolytic capacitor in the receiver.

**CAUTION:** A wrong part substitution or incorrect polarity installation of electrolytic capacitors may result in an explosion hazard.

- Test high voltage only by measuring it with an appropriate high voltage meter or other voltage measuring device (DVM, FETVOM, etc) equipped with a suitable high voltage probe. Do not test high voltage by "drawing an arc".
- Do not spray chemicals on or near this receiver or any of its assemblies.
- Unless specified otherwise in this service manual, clean electrical contacts only by applying the following mixture to the contacts with a pipe cleaner, cotton-tipped stick or comparable non-abrasive applicator; 10 % (by volume) Acetone and 90 % (by volume) isopropyl alcohol (90 % - 99 % strength)
- CAUTION:** This is a flammable mixture. Unless specified otherwise in this service manual, lubrication of contacts is not required.
- Do not defeat any plug/socket B+ voltage interlocks with which receivers covered by this service manual might be equipped.
- Do not apply AC power to this instrument and/or any of its electrical assemblies unless all solid-state device heat sinks are correctly installed.
- Always connect the test receiver ground lead to the receiver chassis ground before connecting the test receiver positive lead. Always remove the test receiver ground lead last.
- Use with this receiver only the test fixtures specified in this service manual.

**CAUTION:** Do not connect the test fixture ground strap to any heat sink in this receiver.

## Electrostatically Sensitive (ES) Devices

Some semiconductor (solid-state) devices can be damaged easily by static electricity. Such components commonly are called Electrostatically Sensitive (ES) Devices. Examples of typical ES devices are integrated circuits and some field-effect transistors and semiconductor "chip" components. The following techniques should be used to help reduce the incidence of component damage caused by static by static electricity.

- Immediately before handling any semiconductor component or semiconductor-equipped assembly, drain off any electrostatic charge on your body by touching a known earth ground. Alternatively, obtain and wear a commercially available discharging wrist strap device, which should be removed to prevent potential shock reasons prior to applying power to the unit under test.

- After removing an electrical assembly equipped with ES devices, place the assembly on a conductive surface such as aluminum foil, to prevent electrostatic charge buildup or exposure of the assembly.
  - Use only a grounded-tip soldering iron to solder or unsolder ES devices.
  - Use only an anti-static type solder removal device. Some solder removal devices not classified as "anti-static" can generate electrical charges sufficient to damage ES devices.
  - Do not use freon-propelled chemicals. These can generate electrical charges sufficient to damage ES devices.
  - Do not remove a replacement ES device from its protective package until immediately before you are ready to install it. (Most replacement ES devices are packaged with leads electrically shorted together by conductive foam, aluminum foil or comparable conductive material).
  - Immediately before removing the protective material from the leads of a replacement ES device, touch the protective material to the chassis or circuit assembly into which the device will be installed.
- CAUTION:** Be sure no power is applied to the chassis or circuit, and observe all other safety precautions.
- Minimize bodily motions when handling unpackaged replacement ES devices. (Otherwise harmless motion such as the brushing together of your clothes fabric or the lifting of your foot from a carpeted floor can generate static electricity sufficient to damage an ES device.)

## General Soldering Guidelines

- Use a grounded-tip, low-wattage soldering iron and appropriate tip size and shape that will maintain tip temperature within the range of 500 °F to 600 °F.
- Use an appropriate gauge of RMA resin-core solder composed of 60 parts tin/40 parts lead.
- Keep the soldering iron tip clean and well tinned.
- Thoroughly clean the surfaces to be soldered. Use a mall wire-bristle (0.5 inch, or 1.25 cm) brush with a metal handle. Do not use freon-propelled spray-on cleaners.
- Use the following unsoldering technique
  - Allow the soldering iron tip to reach normal temperature. (500 °F to 600 °F)
  - Heat the component lead until the solder melts.
  - Quickly draw the melted solder with an anti-static, suction-type solder removal device or with solder braid.**CAUTION:** Work quickly to avoid overheating the circuit board printed foil.
- Use the following soldering technique.
  - Allow the soldering iron tip to reach a normal temperature (500 °F to 600 °F)
  - First, hold the soldering iron tip and solder the strand against the component lead until the solder melts.
  - Quickly move the soldering iron tip to the junction of the component lead and the printed circuit foil, and hold it there only until the solder flows onto and around both the component lead and the foil.**CAUTION:** Work quickly to avoid overheating the circuit board printed foil.
- Closely inspect the solder area and remove any excess or splashed solder with a small wire-bristle brush.

### IC Remove/Replacement

Some chassis circuit boards have slotted holes (oblong) through which the IC leads are inserted and then bent flat against the circuit foil. When holes are the slotted type, the following technique should be used to remove and replace the IC. When working with boards using the familiar round hole, use the standard technique as outlined in paragraphs 5 and 6 above.

#### Removal

1. Desolder and straighten each IC lead in one operation by gently prying up on the lead with the soldering iron tip as the solder melts.
2. Draw away the melted solder with an anti-static suction-type solder removal device (or with solder braid) before removing the IC.

#### Replacement

1. Carefully insert the replacement IC in the circuit board.
2. Carefully bend each IC lead against the circuit foil pad and solder it.
3. Clean the soldered areas with a small wire-bristle brush. (It is not necessary to reapply acrylic coating to the areas).

### "Small-Signal" Discrete Transistor

#### Removal/Replacement

1. Remove the defective transistor by clipping its leads as close as possible to the component body.
2. Bend into a "U" shape the end of each of three leads remaining on the circuit board.
3. Bend into a "U" shape the replacement transistor leads.
4. Connect the replacement transistor leads to the corresponding leads extending from the circuit board and crimp the "U" with long nose pliers to insure metal to metal contact then solder each connection.

### Power Output, Transistor Device

#### Removal/Replacement

1. Heat and remove all solder from around the transistor leads.
2. Remove the heat sink mounting screw (if so equipped).
3. Carefully remove the transistor from the heat sink of the circuit board.
4. Insert new transistor in the circuit board.
5. Solder each transistor lead, and clip off excess lead.
6. Replace heat sink.

### Diode Removal/Replacement

1. Remove defective diode by clipping its leads as close as possible to diode body.
2. Bend the two remaining leads perpendicular y to the circuit board.
3. Observing diode polarity, wrap each lead of the new diode around the corresponding lead on the circuit board.
4. Securely crimp each connection and solder it.
5. Inspect (on the circuit board copper side) the solder joints of the two "original" leads. If they are not shiny, reheat them and if necessary, apply additional solder.

### Fuse and Conventional Resistor

#### Removal/Replacement

1. Clip each fuse or resistor lead at top of the circuit board hollow stake.
2. Securely crimp the leads of replacement component around notch at stake top.

3. Solder the connections.

**CAUTION:** Maintain original spacing between the replaced component and adjacent components and the circuit board to prevent excessive component temperatures.

### Circuit Board Foil Repair

Excessive heat applied to the copper foil of any printed circuit board will weaken the adhesive that bonds the foil to the circuit board causing the foil to separate from or "lift-off" the board. The following guidelines and procedures should be followed whenever this condition is encountered.

#### At IC Connections

To repair a defective copper pattern at IC connections use the following procedure to install a jumper wire on the copper pattern side of the circuit board. (Use this technique only on IC connections).

1. Carefully remove the damaged copper pattern with a sharp knife. (Remove only as much copper as absolutely necessary).
2. Carefully scratch away the solder resist and acrylic coating (if used) from the end of the remaining copper pattern.
3. Bend a small "U" in one end of a small gauge jumper wire and carefully crimp it around the IC pin. Solder the IC connection.
4. Route the jumper wire along the path of the out-away copper pattern and let it overlap the previously scraped end of the good copper pattern. Solder the overlapped area and clip off any excess jumper wire.

#### At Other Connections

Use the following technique to repair the defective copper pattern at connections other than IC Pins. This technique involves the installation of a jumper wire on the component side of the circuit board.

1. Remove the defective copper pattern with a sharp knife. Remove at least 1/4 inch of copper, to ensure that a hazardous condition will not exist if the jumper wire opens.
2. Trace along the copper pattern from both sides of the pattern break and locate the nearest component that is directly connected to the affected copper pattern.
3. Connect insulated 20-gauge jumper wire from the lead of the nearest component on one side of the pattern break to the lead of the nearest component on the other side. Carefully crimp and solder the connections.

**CAUTION:** Be sure the insulated jumper wire is dressed so the it does not touch components or sharp edges.

# SPECIFICATION

NOTE : Specifications and others are subject to change without notice for improvement.

## 1. Application range

This specification is applied to the LCD TV used LD31B/  
LD36B chassis.

## 2. Requirement for Test

Each part is tested as below without special appointment.

- 1) Temperature: 25 °C ± 5 °C(77 °F ± 9 °F), CST: 40 °C ± 5 °C
- 2) Relative Humidity: 65 % ± 10 %
- 3) Power Voltage  
: Standard input voltage (AC 100-240 V~, 50/60 Hz)  
\* Standard Voltage of each products is marked by models.
- 4) Specification and performance of each parts are followed  
each drawing and specification by part number in  
accordance with BOM.
- 5) The receiver must be operated for about 5 minutes prior to  
the adjustment.

## 3. Test method

- 1) Performance: LGE TV test method followed
- 2) Demanded other specification
  - Safety : CE, IEC specification
  - EMC : CE, IEC

## 4. Model General Specification

| No. | Item   | Specification              | Remarks                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |
|-----|--------|----------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1   | Market | EU(PAL Market-37Countries) | <p><b>DTV &amp; Analog (Total 37 countries)</b><br/> <b>DTV (MPEG2/4, DVB-T) :37 countries</b><br/>           UK/Italy/Germany/France/Spain/Sweden/Finland/Netherlands/ Belgium/Luxemburg/ Greece/Denmark/Czech/Austria /Hungary/Swiss/Croatia/TurkeyNorway/Slovenia/Poland/Ukraine/Portugal/Ireland/Morocco/Latvia/Estonia/Lithania/Rumania/Bulgaria/Russia/SlovakiaBosnia/Serbia/Albania/Kazakhstan/Belarus</p> <p><b>DTV (MPEG2/4, DVB-T2): 8 countries</b><br/>           UK/Denmark/Sweden/Finland/Norway/Ireland/Ukraine/Kazakhstan</p> <p><b>DTV (MPEG2/4, DVB-C): 37 countries</b><br/>           UK/Italy/Germany/France/Spain/Sweden/Finland/Netherlands/ Belgium/Luxemburg/ Greece/Denmark/Czech/Austria /Hungary/Swiss/Croatia/TurkeyNorway/Slovenia/Poland/Ukraine/Portugal/Ireland/Morocco/Latvia/Estonia/Lithania/Rumania/Bulgaria/Russia/SlovakiaBosnia/Serbia/Albania/Kazakhstan/Belarus</p> <p><b>DTV (MPEG2/4,DVB-S): 29 countries</b><br/>           Italy/Germany/France/Spain/Netherlands/ Belgium/Luxemburg/Greece/Czech/Austria /Hungary/Swiss/Croatia/Turkey/Slovenia/Poland/Portugal/ Morocco/Latvia/Estonia/Lithania/Rumania/Bulgaria/Russia/Slovakia/Bosnia/Serbia/Albania/Belarus</p> <p><b>Supported satellite : 22 satellites</b><br/>           HISPASAT 1C/1D, ATLANTIC BIRD 2, NILESAT 101/102, ATLANTIC BIRD 3, AMOS 2/3, THOR 5/6, IRIUS 4, EUTELSAT-W3A, EUROBIRD 9A, EUTELSAT-W2A, HOTBIRD 6/8/9, EUTELSAT-SESAT, ASTRA 1L/H/M/KR, ASTRA 3A/3B, BADR 4/6, ASTRA 2D, EUROBIRD 3, EUTELSAT-W7, HELASSAT 2, EXPRESS AM1, TURK-SAT 2A/3A, INTERSAT10</p> |

| No. | Item                  | Specification                                                                                                                                                                                                 | Remarks                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |
|-----|-----------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 2   | Broadcasting system   | <p>Analogue TV</p> <p>1) PAL-BG<br/>2) PAL-DK<br/>3) PAL-I/I'<br/>4) SECAM-BG<br/>5) SECAM-DK<br/>6) SECAM L/L'</p> <p>Digital TV</p> <p>1) DVB-T/C/T2</p> <p>Satellite Digital TV</p> <p>1) DVB-T/C/S/S2</p> | <p>Analogue TV : (RF) VHF: E2 to E12, UHF : E21 to E69 (CATV) S1 to S20, HYPER: S21 to S47</p> <p>Digital TV : VHF, UHF</p> <p>Satellite TV : VHF, UHF, C-Band, Ku-Band</p> <p>* DVB-T2 ( T2 model only support )<br/>* DVB-S/S2 (Satellite model only support )</p>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |
| 3   | Receiving system      | <p>Analog : Upper Heterodyne<br/>Digital : COFDM, QAM</p>                                                                                                                                                     | <p>► DVB-T</p> <ul style="list-style-type: none"> <li>- Guard Interval(Bitrate_Mbit/s)<br/>1/4, 1/8, 1/16, 1/32</li> <li>- Modulation : Code Rate<br/>QPSK : 1/2, 2/3, 3/4, 5/6, 7/8<br/>16-QAM : 1/2, 2/3, 3/4, 5/6, 7/8<br/>64-QAM : 1/2, 2/3, 3/4, 5/6, 7/8</li> </ul> <p>► DVB-T2</p> <ul style="list-style-type: none"> <li>- Guard Interval(Bitrate_Mbit/s)<br/>1/4, 1/8, 1/16, 1/32, 1/128, 19/128, 19/256,</li> <li>- Modulation : Code Rate<br/>QPSK : 1/2, 2/5, 2/3, 3/4, 5/6<br/>16-QAM : 1/2, 2/5, 2/3, 3/4, 5/6<br/>64-QAM : 1/2, 2/5, 2/3, 3/4, 5/6<br/>256-QAM : 1/2, 2/5, 2/3, 3/4, 5/6</li> </ul> <p>► DVB-C</p> <ul style="list-style-type: none"> <li>- Symbolrate : 4.0Msymbols/s to 7.2Msymbols/s</li> <li>- Modulation : 16QAM, 64-QAM, 128-QAM and 256-QAM</li> </ul> <p>► DVB-S/S2</p> <ul style="list-style-type: none"> <li>- symbolrate<br/>DVB-S2 (8PSK / QPSK) : 2 ~ 45Msymbol/s<br/>DVB-S (QPSK) : 2 ~ 45Msymbol/s</li> <li>- viterbi<br/>DVB-S mode : 1/2, 2/3, 3/4, 5/6, 7/8<br/>DVB-S2 mode : 1/2, 2/3, 3/4, 3/5, 4/5, 5/6, 8/9, 9/10</li> </ul> |
| 4   | Scart Jack (1EA)      | PAL, SECAM                                                                                                                                                                                                    | Scart 1 Jack is Full scart and support RF-OUT(analog).                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |
| 5   | Video Input RCA(1EA)  | PAL, SECAM, NTSC                                                                                                                                                                                              | 4 System : PAL, SECAM, NTSC, PAL60<br>Common port                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |
| 6   | Component Input (1EA) | Y/Cb/Cr<br>Y/Pb/Pr                                                                                                                                                                                            | Common port                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |
| 7   | HDMI Input (2EA)      | HDMI1/2-DTV                                                                                                                                                                                                   | Support HDCP                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |
| 8   | Audio Input (1EA)     | Component & AV                                                                                                                                                                                                | Component & AV's audio input is used by common port.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |
| 9   | SDPIF out (1EA)       | SPDIF out                                                                                                                                                                                                     |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |
| 10  | Earphone out (1EA)    | Antenna, AV1, AV2, Component, HDMI1, HDMI2                                                                                                                                                                    | LA58 Only                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |
| 11  | USB (1EA)             | EMF, DivX HD, For SVC (download)                                                                                                                                                                              | JPEG, MP3, DivX HD                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |
| 12  | DVB                   | DVB-T                                                                                                                                                                                                         | CI : UK, Finland, Denmark, Norway, Sweden, Russia, Spain, Ireland, Luxemburg, Belgium, Netherland<br>CI+ : France(Canal+), Italy(DGTVi)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |
|     |                       | DVB-C                                                                                                                                                                                                         | CI : Switzerland, Austria, Slovenia, Hungary, Bulgaria<br>CI+ : Switzerland(UPC,Cablecom), Netherland(Ziggo), Germany(KDG,CWB), Finland(labwise)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |
|     |                       | DVB-S                                                                                                                                                                                                         | CI + : Germany(Astra HD+ )                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |
| 13  | Ethernet (1EA)        | DLNA(Wired, DMP only)                                                                                                                                                                                         | LA58 : for DLNA<br>T2 Model ( LA58V, LA58U, LN54V, LN54U ) : for MHEG                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |

## 5. Video resolutions (2D)

### 5.1. Component Input (Y, C<sub>B</sub>/P<sub>B</sub>, C<sub>R</sub>/P<sub>R</sub>)

| No. | Resolution | H-freq(kHz) | V-freq(Hz) | Pixel clock(MHz) | Proposed       |
|-----|------------|-------------|------------|------------------|----------------|
| 1   | 720*576    | 15.625      | 50.00      | 13.5             | SDTV ,DVD 576I |
| 2   | 720*480    | 15.73       | 60.00      | 13.5135          | SDTV ,DVD 480I |
| 3   | 720*480    | 15.73       | 59.94      | 13.50            | SDTV ,DVD 480I |
| 4   | 720*576    | 31.25       | 50.00      | 27.00            | SDTV 576P      |
| 5   | 720*480    | 31.50       | 60.00      | 27.027           | SDTV 480P      |
| 6   | 720*480    | 31.47       | 59.94      | 27.00            | SDTV 480P      |
| 7   | 1280*720   | 37.50       | 50.00      | 74.25            | HDTV 720P      |
| 8   | 1280*720   | 45.00       | 60.00      | 74.25            | HDTV 720P      |
| 9   | 1280*720   | 44.96       | 59.94      | 74.176           | HDTV 720P      |
| 10  | 1920*1080  | 28.125      | 50.00      | 74.25            | HDTV 1080I     |
| 11  | 1920*1080  | 33.75       | 60.00      | 74.25            | HDTV 1080I     |
| 12  | 1920*1080  | 33.72       | 59.94      | 74.176           | HDTV 1080I     |
| 13  | 1920*1080  | 56.25       | 50.00      | 148.50           | HDTV 1080P     |
| 14  | 1920*1080  | 67.50       | 60.00      | 148.50           | HDTV 1080P     |
| 15  | 1920*1080  | 67.432      | 59.94      | 148.352          | HDTV 1080P     |
| 16  | 1920*1080  | 27.00       | 24.00      | 74.25            | HDTV 1080P     |
| 17  | 1920*1080  | 26.97       | 23.94      | 74.176           | HDTV 1080P     |
| 18  | 1920*1080  | 33.75       | 30.00      | 74.25            | HDTV 1080P     |
| 19  | 1920*1080  | 33.71       | 29.97      | 74.176           | HDTV 1080P     |

### 5.2. HDMI Input(PC/DTV)

| No.            | Resolution | H-freq(kHz) | V-freq.(Hz) | Pixel clock(MHz) | Proposed    |   | Remark   |
|----------------|------------|-------------|-------------|------------------|-------------|---|----------|
| <b>PC(DVI)</b> |            |             |             |                  | DDC         |   |          |
| 1              | 640*350    | 31.468      | 70.09       | 25.17            | EGA         | X |          |
| 2              | 720*400    | 31.469      | 70.08       | 28.32            | DOS         | O |          |
| 3              | 640*480    | 31.469      | 59.94       | 25.17            | VESA(VGA)   | O |          |
| 4              | 800*600    | 37.879      | 60.31       | 40.00            | VESA(SVGA)  | O |          |
| 5              | 1024*768   | 48.363      | 60.00       | 65.00            | VESA(XGA)   | O |          |
| 6              | 1152*864   | 54.348      | 60.053      | 80.00            | VESA        | O |          |
| 7              | 1360*768   | 47.712      | 60.015      | 85.50            | VESA (WXGA) | O |          |
| 8              | 1280*1024  | 63.981      | 60.020      | 108.0            | VESA (SXGA) | O | FHD only |
| 9              | 1920*1080  | 67.50       | 60.00       | 148.5            | HDTV 1080P  | O | FHD only |
| <b>DTV</b>     |            |             |             |                  |             |   |          |
| 1              | 720*480    | 31.47       | 59.94       | 27.00            | SDTV 480P   |   |          |
| 2              | 720*480    | 31.50       | 60.00       | 27.027           | SDTV 480P   |   |          |
| 3              | 720*576    | 31.250      | 50.00       | 27.00            | SDTV 576P   |   |          |
| 4              | 1280*720   | 37.50       | 50.00       | 74.25            | HDTV 720P   |   |          |
| 5              | 1280*720   | 45.00       | 60.00       | 74.25            | HDTV 720P   |   |          |
| 6              | 1280*720   | 44.96       | 59.94       | 74.176           | HDTV 720P   |   |          |
| 7              | 1920*1080  | 28.125      | 50.00       | 74.25            | HDTV 1080I  |   |          |
| 8              | 1920*1080  | 33.75       | 60.00       | 74.25            | HDTV 1080I  |   |          |
| 9              | 1920*1080  | 33.72       | 59.94       | 74.176           | HDTV 1080I  |   |          |
| 10             | 1920*1080  | 56.250      | 50.00       | 148.50           | HDTV 1080P  |   |          |
| 11             | 1920*1080  | 67.50       | 60.00       | 148.50           | HDTV 1080P  |   |          |
| 12             | 1920*1080  | 67.432      | 59.94       | 148.352          | HDTV 1080P  |   |          |
| 13             | 1920*1080  | 27.00       | 24.00       | 74.25            | HDTV 1080P  |   |          |
| 14             | 1920*1080  | 26.97       | 23.976      | 74.176           | HDTV 1080P  |   |          |
| 15             | 1920*1080  | 33.75       | 30.00       | 74.25            | HDTV 1080P  |   |          |

## 6. Video resolutions (3D)

### 6.1. HDMI Input

| No. | Resolution | H-freq(kHz) | V-freq(Hz) | Pixel clock(MHz) | Proposed   | 3D input proposed mode             |
|-----|------------|-------------|------------|------------------|------------|------------------------------------|
| 1.  | 1920*1080  | 53.95 / 54  | 23.98 / 24 | 148.35/148.5     | HDTV 1080P | Frame packing                      |
| 2.  | 1280*720   | 89.9 / 90   | 59.94/60   | 148.35/148.5     | HDTV 720P  | Frame packing                      |
| 3.  | 1280*720   | 75          | 50         | 148.5            | HDTV 720P  | Frame packing                      |
| 4.  | 1920*1080  | 67.5        | 60         | 148.5            | HDTV 1080P | Side by Side(half), Top and bottom |
| 5.  | 1920*1080  | 56.3        | 50         | 148.5            | HDTV 1080P | Side by Side(half), Top and bottom |
| 6.  | 1280*720   | 45          | 60         | 74.25            | HDTV 720P  | Side by Side(half), Top and Bottom |
| 7.  | 1280*720   | 37.5        | 50         | 74.25            | HDTV 720P  | Side by Side(half), Top and Bottom |
| 8.  | 1920*1080  | 33.7        | 60         | 74.25            | HDTV 1080i | Side by Side(half), Top and Bottom |
| 9.  | 1920*1080  | 28.125      | 50         | 74.25            | HDTV 1080i | Side by Side(half), Top and Bottom |
| 10. | 1920*1080  | 27          | 24         | 74.25            | HDTV 1080P | Side by Side(half), Top and Bottom |
| 11. | 1920*1080  | 33.7        | 30         | 89.1             | HDTV 1080P | Side by Side(half), Top and Bottom |

### 6.2. RF 3D Input(DTV)

| No. | Resolution | H-freq(kHz) | V-freq.(Hz) | Pixel clock(MHz) | Proposed   | 3D input proposed mode     |
|-----|------------|-------------|-------------|------------------|------------|----------------------------|
| 1.  | 1280*720   | 37.500      | 50          | 74.25            | HDTV 720P  | Side by Side, Top & Bottom |
| 2.  | 1920*1080  | 28.125      | 50          | 74.25            | HDTV 1080i | Side by Side, Top & Bottom |

### 6.3. USB Input

| No. | Resolution | H-freq(kHz) | V-freq.(Hz) | Pixel clock(MHz) | Proposed   | 3D input proposed mode                          |
|-----|------------|-------------|-------------|------------------|------------|-------------------------------------------------|
| 1.  | 1920*1080  | 33.75       | 30.000      | 74.25            | HDTV 1080P | Side by Side, Top & Bottom **support MPO(Photo) |

### 6.4. DLNA Input

| No. | Resolution | H-freq(kHz) | V-freq.(Hz) | Pixel clock(MHz) | Proposed   | 3D input proposed mode     |
|-----|------------|-------------|-------------|------------------|------------|----------------------------|
| 1.  | 1920*1080  | 33.75       | 30          | 74.25            | HDTV 1080p | Side by Side, Top & Bottom |

### 6.5. 3D Input mode

| No. | Side by Side                                                                        | Top & Bottom                                                                        | Single Frame Sequential                                                             | Frame Packing                                                                        |
|-----|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|
| 1   |  |  |  |  |

# ADJUSTMENT INSTRUCTION

## 1. Application Range

This specification sheet is applied to all of the LCD TV with LD31B/ LD36B chassis.

## 2. Designation

- (1) The adjustment is according to the order which is designated and which must be followed, according to the plan which can be changed only on agreeing.
- (2) Power adjustment : Free Voltage.
- (3) Magnetic Field Condition: Nil.
- (4) Input signal Unit: Product Specification Standard.
- (5) Reserve after operation : Above 5 Minutes (Heat Run)  
Temperature : at 25 °C ± 5 °C  
Relative humidity : 65 ± 10 %  
Input voltage : 220 V, 60 Hz
- (6) Adjustment equipments: Color Analyzer(CA-210 or CA-110), DDC Adjustment Jig, Service remote control.
- (7) Push the "IN STOP" key - For memory initialization.

Case1 : Software version up

1. After downloading S/W by USB , TV set will reboot automatically.
2. Push "In-stop" key.
3. Push "Power on" key.
4. Function inspection
5. After function inspection, Push "In-stop" key.

Case2 : Function check at the assembly line

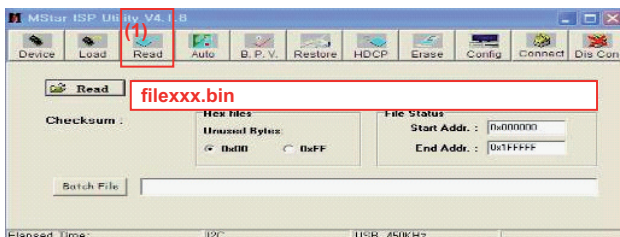
1. When TV set is entering on the assembly line, Push "In-stop" key at first.
2. Push "Power on" key for turning it on.  
→ If you push "Power on" key, TV set will recover channel information by itself.
3. After function inspection, Push "In-stop" key.

## 3. Main PCB check process

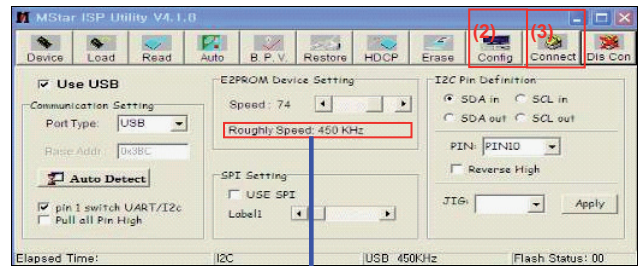
- APC - After Manual-Insert, executing APC

### \* Boot file Download

- (1) Execute ISP program "Mstar ISP Utility" and then click "Config" tab.
- (2) Set as below, and then click "Auto Detect" and check "OK" message.  
If "Error" is displayed, check connection between computer, jig, and set.
- (3) Click "Read" tab, and then load download file(XXXX.bin) by clicking "Read".

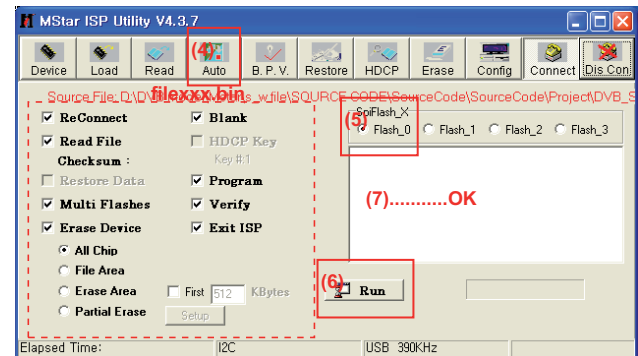


- (4) Click "Connect" tab. If "Can't" is displayed, check connection between computer, jig, and set.



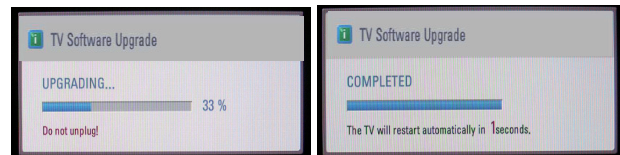
Please Check the Speed :  
To use speed between  
from 200KHz to 400KHz

- (5) Click "Auto" tab and set as below.
- (6) Click "Run".
- (7) After downloading, check "OK" message.



### \* USB DOWNLOAD

- (1) Put the USB Stick to the USB socket.
- (2) Automatically detecting update file in USB Stick.  
- If your downloaded program version in USB Stick is Low, it didn't work. But your downloaded version is High, USB data is automatically detecting.
- (3) Show the message "Copying files from memory".
- (4) Updating is starting.



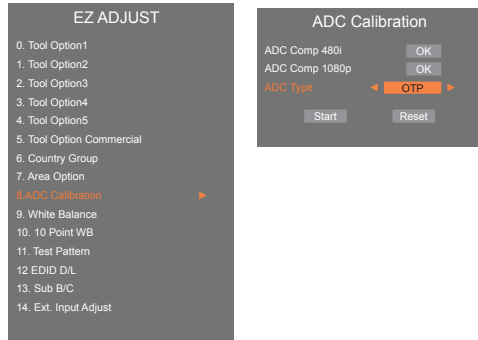
- (5) Updating Completed, The TV will restart automatically in 5 seconds.
- (6) If your TV is turned on, check your updated version and Tool option. (explain the Tool option, next stage)

\* If downloading version is more high than your TV have, TV can lost all channel data. In this case, you have to channel recover. if all channel data is cleared, you didn't have a DTV/ ATV test on production line.

- \* After downloading, have to adjust Tool Option again.
  - (1) Push "IN-START" key in service remote control.
  - (2) Select "Tool Option 1" and push "OK" key.
  - (3) Punch in the number. (Each model has their number)
  - (4) Completed selecting Tool option.

### 3.1. ADC Process

- \* If ADC processes as OTP, There is no need to proceed internal ADC.
- Enter Service Mode by pushing "ADJ" key,
- Enter Internal ADC mode by pushing "►" key at "7. ADC Calibration".



<Caution> Using "power on" key of the Adjustment remote control, power on TV.

#### \* ADC Calibration Protocol (RS232)

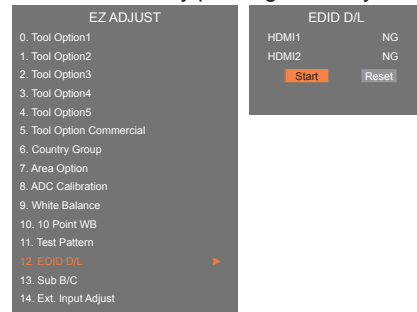
| NO                | Item             | CMD 1 | CMD 2 | Data 0 |                                                          |
|-------------------|------------------|-------|-------|--------|----------------------------------------------------------|
| Enter Adjust MODE | Adjust 'Mode In' | A     | A     | 0 0    | When transfer the 'Mode In', Carry the command.          |
| ADC adjust        | ADC Adjust       | A     | D     | 1 0    | Automatically adjustment (The use of a internal pattern) |

#### Adjust Sequence

- aa 00 00 [Enter Adjust Mode]
- xb 00 40 [Component Input480i]
- ad 00 10 [Adjust 480i Comp1]
- aa 00 90 End Adjust mode
- \* Required equipment : Adjustment remote control.

### 3.2. EDID Download

- After enter Service Mode by pushing "ADJ" key.
- Enter EDID D/L menu.
- Enter "START" by pushing "OK" key.



<Caution> Never connect HDMI && D-sub cable when EDID downloaded.

### 3.3. EDID data

#### (1) FHD HDMI EDID data (3D model)

|    | 0  | 1  | 2  | 3  | 4  | 5  | 6  | 7  | 8  | 9  | A  | B  | C  | D  | E  | F  |
|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|
| 00 | 00 | FF | FF | FF | FF | FF | FF | 00 | 1E | 6D | a  |    |    | b  |    |    |
| 10 | c  | 01 | 03 | 80 | A0 | 5A | 78 | 0A | EE | 91 | A3 | 54 | 4C | 99 | 26 |    |
| 20 | 0F | 50 | 54 | A1 | 08 | 00 | 31 | 40 | 45 | 40 | 61 | 40 | 71 | 40 | 81 | 80 |
| 30 | 01 | 01 | 01 | 01 | 01 | 01 | 02 | 3A | 80 | 18 | 71 | 38 | 2D | 40 | 58 | 2C |
| 40 | 45 | 00 | A0 | 5A | 00 | 00 | 00 | 1E | 66 | 21 | 50 | B0 | 51 | 00 | 1B | 30 |
| 50 | 40 | 70 | 36 | 00 | A0 | 5A | 00 | 00 | 00 | 1E | 00 | 00 | 00 | FD | 00 | 3A |
| 60 | 3E | 1E | 53 | 10 | 00 | 0A | 20 | 20 | 20 | 20 | 20 | 20 | d  |    |    |    |
| 70 | d  |    |    |    |    |    |    |    |    |    |    |    |    | 01 | e  |    |
| 80 | 02 | 03 | 33 | F1 | 4E | 10 | 9F | 04 | 13 | 05 | 14 | 03 | 02 | 12 | 20 | 21 |
| 90 | 22 | 15 | 01 | 26 | 15 | 07 | 50 | 09 | 57 | 07 | f  |    |    |    |    |    |
| A0 | 80 | 1E | 20 | C0 | 0E | 01 | 40 | 0A | 0F | 08 | 10 | 18 | 10 | 98 | 10 | 58 |
| B0 | 10 | 38 | 10 | 01 | 1D | 80 | 18 | 71 | 1C | 16 | 20 | 58 | 2C | 25 | 00 | 20 |
| C0 | C2 | 31 | 00 | 00 | 9E | 01 | 1D | 00 | 72 | 51 | D0 | 1E | 20 | 6E | 28 | 55 |
| D0 | 00 | 20 | C2 | 31 | 00 | 00 | 1E | 02 | 3A | 80 | 18 | 71 | 38 | 2D | 40 | 58 |
| E0 | 2C | 45 | 00 | A0 | 5A | 00 | 00 | 00 | 1E | 01 | 1D | 00 | BC | 52 | D0 | 1E |
| F0 | 20 | B8 | 28 | 55 | 40 | C4 | 8E | 21 | 00 | 00 | 1E | 00 | 00 | 00 | 00 | e  |

#### (2) Detail EDID Options are below

##### a. Product ID

| MODEL NAME   | HEX  | EDID Table | DDC Function   |
|--------------|------|------------|----------------|
| HD/FHD Model | 0001 | 01 00      | Analog/Digital |

##### b. Serial No: Controlled on production line.

##### c. Month, Year: Controlled on production line:

ex) Week : '01' -> '01'

Year : '2013' -> '17' fix

##### d. Model Name(Hex):

##### cf) TV set's model name in EDID data is below.

| Model name | MODEL NAME(HEX)                                            |
|------------|------------------------------------------------------------|
| LG TV      | 00 00 00 FC 00 4C 47 20 54 56 0A 20 20 20 20 20 20 (LG TV) |

##### e. Checksum: Changeable by total EDID data.

| EDID C/S data   |         | FHD                      |
|-----------------|---------|--------------------------|
|                 |         | HDMI                     |
| Check sum (Hex) | Block 0 | 42                       |
|                 | Block 1 | 23 (HDMI1)<br>13 (HDMI2) |

##### f. Vendor Specific(HDMI)

| Input | Model name(HEX)  |
|-------|------------------|
| HDMI1 | 67030C001000801E |
| HDMI2 | 67030C002000801E |

### 3.4 Function Check

- Check display and sound
  - Check Input and Signal items.
    - 1) TV
    - 2) AV (SCART / CVBS)
    - 3) COMPONENT (480i)
    - 4) HDMI
  - \* Display and Sound check is executed by Remote control.

<Caution>

Not to push the INSTOP key after completion if the function inspection.

## 4. Total Assembly line process

### 4.1. White Balance adjustment

- W/B Equipment condition  
CA210 : LED -> CH14, Test signal: Inner pattern(80IRE)
- Above 5 minutes H/run in the inner pattern. ("power on" key of adjust remote control)
- If it is executed W/B adjustment in 2~3 minutes H/run, it is adjusted by Target data.  
(For OS LED / Direct LED module)

| Mode   | Temp     | Coordinate spec                      | Target             |
|--------|----------|--------------------------------------|--------------------|
| Cool   | 13,000 K | X=0.269 (±0.002)<br>Y=0.273 (±0.002) | X=0.271<br>Y=0.276 |
| Medium | 9,300 K  | X=0.285 (±0.002)<br>Y=0.293 (±0.002) | X=0.287<br>Y=0.296 |
| Warm   | 6,500 K  | X=0.313 (±0.002)<br>Y=0.329 (±0.002) | X=0.315<br>Y=0.332 |

- Normal line

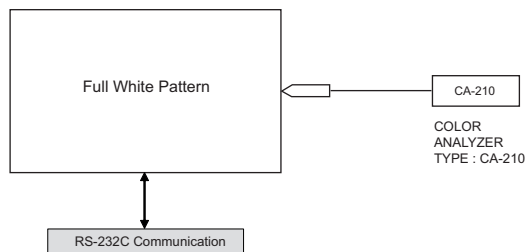
| NetCase4 | Aging time (Min) | Cool |     | Medium |     | Warm |     |
|----------|------------------|------|-----|--------|-----|------|-----|
|          |                  | X    | y   | x      | y   | x    | y   |
|          |                  | 269  | 273 | 285    | 293 | 313  | 329 |
| 1        | 0-2              | 280  | 287 | 296    | 307 | 320  | 337 |
| 2        | 3-5              | 279  | 285 | 295    | 305 | 319  | 335 |
| 3        | 6-9              | 277  | 284 | 293    | 304 | 317  | 334 |
| 4        | 10-19            | 276  | 283 | 292    | 303 | 316  | 333 |
| 5        | 20-35            | 274  | 280 | 290    | 300 | 314  | 330 |
| 6        | 36-49            | 272  | 277 | 288    | 297 | 312  | 327 |
| 7        | 50-79            | 271  | 275 | 287    | 295 | 311  | 325 |
| 8        | 80-119           | 270  | 274 | 286    | 294 | 310  | 324 |
| 9        | Over 120         | 269  | 273 | 285    | 293 | 309  | 323 |

- Aging chamber

| NetCase4 | Aging time (Min) | Cool |     | Medium |     | Warm |     |
|----------|------------------|------|-----|--------|-----|------|-----|
|          |                  | X    | y   | x      | y   | x    | y   |
|          |                  | 269  | 273 | 285    | 293 | 313  | 329 |
| 1        | 0-2              | 276  | 282 | 292    | 302 | 316  | 332 |
| 2        | 3-5              | 274  | 280 | 290    | 300 | 314  | 330 |
| 3        | 6-9              | 273  | 278 | 289    | 298 | 313  | 328 |
| 4        | 10-19            | 272  | 276 | 288    | 296 | 312  | 326 |
| 5        | 20-35            | 271  | 274 | 287    | 294 | 311  | 324 |
| 6        | 36-49            | 270  | 272 | 286    | 292 | 310  | 322 |
| 7        | 50-79            | 266  | 269 | 282    | 289 | 306  | 319 |
| 8        | 80-119           | 264  | 267 | 280    | 287 | 304  | 317 |
| 9        | Over 120         | 263  | 266 | 279    | 286 | 303  | 316 |

- Connecting picture of the measuring instrument  
(On Automatic control)

Inside PATTERN is used when W/B is controlled. Connect to auto controller or push Adjustment R/C POWER ON → Enter the mode of White-Balance, the pattern will come out.



### \* Auto-control interface and directions

- Adjust in the place where the influx of light like floodlight around is blocked. (illumination is less than 10 lux).
- Adhere closely the Color analyzer(CA210) to the module less than 10 cm distance, keep it with the surface of the Module and Color analyzer's probe vertically.(80° ~ 100°).
- Aging time
  - After aging start, keep the power on (no suspension of power supply) and heat-run over 5 minutes.
  - Using 'no signal' or 'POWER ONLY' or the others, check the back light on.

- Auto adjustment Map(using RS-232C to USB cable)

RS-232C COMMAND

[CMD ID DATA]

Wb 00 00 White Balance Start  
Wb 00 ff White Balance End

|        | RS-232C COMMAND<br>[CMD ID DATA] |     |      | MIN | CENTER<br>(DEFAULT) |     |      | MAX |
|--------|----------------------------------|-----|------|-----|---------------------|-----|------|-----|
|        | Cool                             | Mid | Warm |     | Cool                | Mid | Warm |     |
| R Gain | jg                               | Ja  | jd   | 00  | 172                 | 192 | 192  | 192 |
| G Gain | jh                               | Jb  | je   | 00  | 172                 | 192 | 192  | 192 |
| B Gain | ji                               | Jc  | jf   | 00  | 192                 | 192 | 172  | 192 |
| R Cut  |                                  |     |      |     | 64                  | 64  | 64   | 128 |
| G Cut  |                                  |     |      |     | 64                  | 64  | 64   | 128 |
| B Cut  |                                  |     |      |     | 64                  | 64  | 64   | 128 |

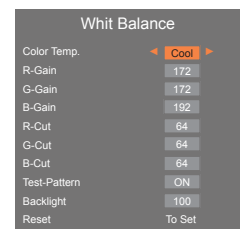
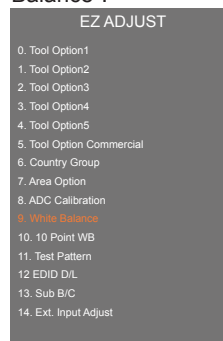
<Caution>

Color Temperature : COOL, Medium, Warm.

One of R Gain/G Gain/ B Gain should be kept on 0xC0, and adjust other two lower than C0.(When R/G/B Gain are all C0, it is the FULL Dynamic Range of Module)

### \* Manual W/B process using adjust Remote control.

- After enter Service Mode by pushing "ADJ" key,
- Enter White Balance by pushing "►" key at "8. White Balance".



### \* CASE Cool Mode

First adjust the coordinate far away from the target value(x, y).B.

- x, y > target
- x, y < target
- x > target, y < target
- x < target, y > target

- Every 4 case have to fit y value by adjusting B Gain and then fit x value by adjusting R-Gain.
- In this case, increasing/decreasing of B Gain and R Gain can be adjusted.

How to adjust

- 1) In case G gain more than 172  
Adjust R Gain and B Gain less than 192
- 2) if the G gain value be adjusted down to 172  
G gain increase to 172 and R gain / B gain increase same as G gain increases.
- 3) if R Gain / B Gain is more than 255 , the G gain adjust to less than 172.

\* CASE Medium / Warm

First adjust the coordinate far away from the target value(x, y).

- 1) x, y > target
  - i) Decrease the R, G.
- 2) x, y < target
  - i) First decrease the B gain,
  - ii) Decrease the one of the others.
- 3) x > target, y < target
  - i) First decrease B, so make y a little more than the target.
  - ii) Adjust x value by decreasing the R
- 4) x < target, y > target
  - i) First decrease B, so make x a little more than the target.
  - ii) Adjust x value by decreasing the G

\* After you finished all adjustments, Press "In-start" key and compare Tool option and Area option value with its BOM, if it is correctly same then unplug the AC cable. If it is not same, then correct it same with BOM and unplug AC cable. For correct it to the model's module from factory Jig model.

\* Push the "IN STOP" key after completing the function inspection. And Mechanical Power Switch must be set "ON".

## 4.2. 3D function test

(Pattern Generator MSHG-600, MSPG-6100[Support HDMI1.4])

\* HDMI mode NO. 872 , pattern No.83

(1) Please input 3D test pattern like below.



(2) When 3D OSD appear automatically , then select OK key.



(3) Don't wear a 3D Glasses, Check the picture like below.



## 4.3. IR emitter inspection

- (1) Start 3D pattern inspection.
- (2) If IR emitter signal is correctly received to IR receiver, the lamp of IR tester turns on.

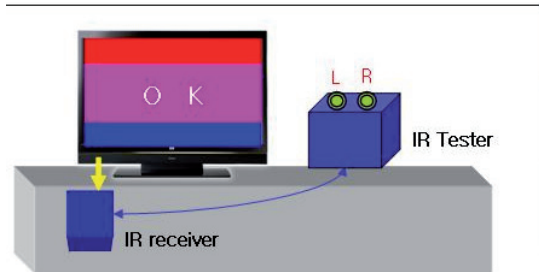


Fig.1  
<IR Emitter inspection>



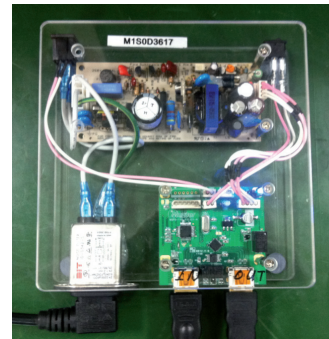
Fig.2  
<IR Tester Lamp turned off(NG)>



Fig.3  
<IR Tester Lamp turned on(OK)>

## 4.4. MHL Test

- (1) Turn on TV
- (2) Select HDMI2 mode using input Menu.
- (3) Set MHL Zig(M1S0D3617) using MHL input, output and power cord.
- (4) Connect HDMI cable between MHL Zig and HDMI4 port.



Result) If, The LED light is green and the Module shows normal stream → OK, Else → NG

## 4.5. Outgoing condition Configuration

- When pressing IN-STOP key by SVC remocon, Red LED are blinked alternatively. And then automatically turn off. (Must not AC power OFF during blinking)

## 5. HI-POT Test

### 5.1. HI-POT auto-check preparation

- Check the POWER cable and SIGNAL cable insertion condition

### 5.2. HI-POT auto-check

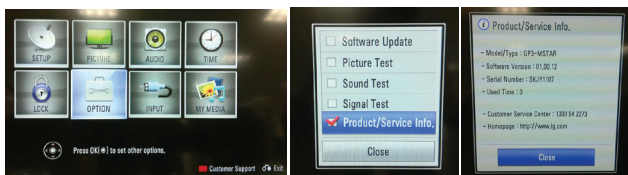
- (1) Pallet moves in the station. (POWER CORD / AV CORD is tightly inserted)
- (2) Connect the AV JACK Tester.
- (3) Controller (GWS103-4) on.
- (4) HI-POT test (Auto)
  - If Test is failed, Buzzer operates.
  - If Test is passed, GOOD Lamp on and move to next process automatically.

### 5.3. Checkpoint

- (1) Test voltage
  - Touchable Metal : 3 KV / min at 100 mA
  - SIGNAL : 3KV / min at 100 mA
- (2) TEST time: 1 second. (case : mass production )
- (3) TEST POINT
  - Touchable Metal => LIVE & NEUTRAL : Touchable Metal.
  - SIGNAL => LIVE & NEUTRAL : SIGNAL.

## 6. Model name & Serial number D/L

- Press "Power on" key of service remote control. (Baud rate : 115200 bps)
- Connect RS232 Signal Cable to RS-232 Jack.
- Write Serial number
- Must check the serial number at the Diagnostics of SET UP menu. (Refer to below).



### 6.1. Signal Table

| CMD | LENGTH | ADH | ADL | DATA_1 | ... | Data_n | CS | DELAY |
|-----|--------|-----|-----|--------|-----|--------|----|-------|
|-----|--------|-----|-----|--------|-----|--------|----|-------|

CMD : A0h  
 LENGTH : 85~94h (1~16 bytes)  
 ADH : EEPROM Sub Address high (00~1F)  
 ADL : EEPROM Sub Address low (00~FF)  
 Data : Write data  
 CS : CMD + LENGTH + ADH + ADL + Data\_1 + ... + Data\_n  
 Delay : 20ms

## 6.2. Command Set

| Adjust mode  | CMD(hex) | LENGTH(hex) | Description              |
|--------------|----------|-------------|--------------------------|
| EEPROM WRITE | A0h      | 84h+n       | n-bytes Write (n = 1~16) |

### \* Description

FOS Default write : <7mode data> write

Vtotal, V\_Frequency, Sync\_Polarity, Htotal, Hstart, Vstart, 0, Phase

Data write : Model Name and Serial Number write in EEPROM..

## 6.3. Method & notice

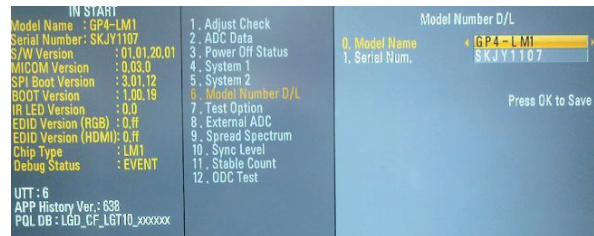
- (1) Serial number D/L is using of scan equipment.
- (2) Setting of scan equipment operated by Manufacturing Technology Group.
- (3) Serial number D/L must be conformed when it is produced in production line, because serial number D/L is mandatory by D-book 4.0.

### \* Manual Download(Model Name and Serial Number)

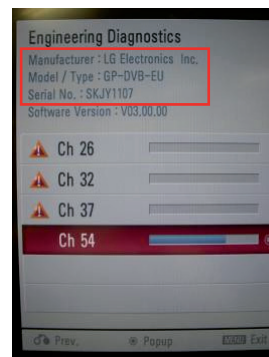
If the TV set is downloaded by OTA or Service man, sometimes model name or serial number is initialized.(Not always)

There is impossible to download by bar code scan, so It need Manual download.

- 1) Press the "Instart" key of Adjustment remote control.
- 2) Go to the menu "6.Model Number D/L" like below photo.
- 3) Input the Factory model name or Serial number like photo.



- 4) Check the model name Instart menu. → Factory name displayed. ex 32LV3400-ZG)
- 5) Check the Diagnostics.(DTV country only) → Buyer model displayed.(ex 32LV3400-ZG)



## 7. MAC Address & CI+ key download

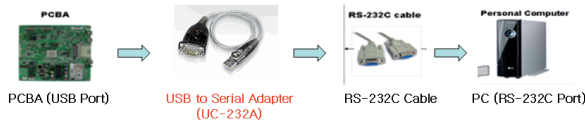
### 7.1 MAC Address

#### 7.1.1 Equipment & Condition

- Play file : Serial.exe
- MAC Address edit
- Input Start / End MAC address

#### 7.1.2 Download method

##### (1) Communication Prot connection

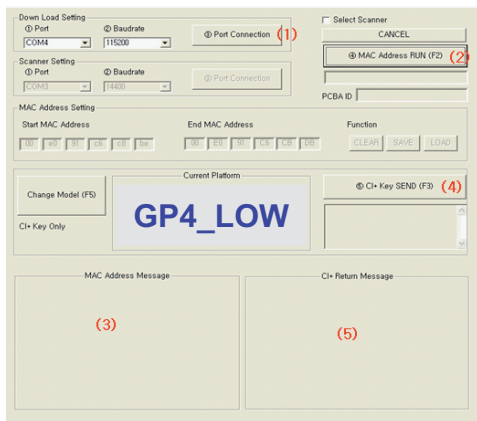


Connection : PCBA (USB Port) → USB to Serial Adapter (UC-232A) → RS-232C cable → PC(RS-232C port)

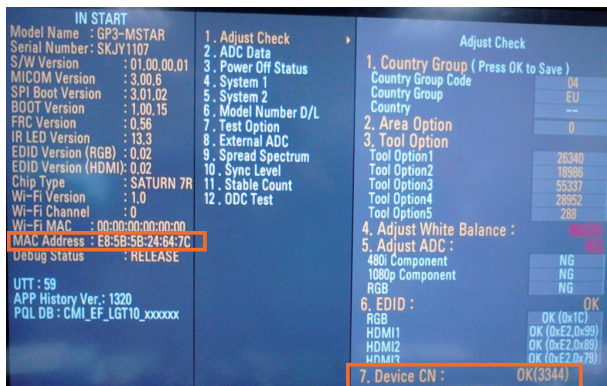
\* Caution : LJ21\* chassis support only UC-232A driver. (only use this one. )

##### (2) MAC Address & CI+ Key Download

- Set CI+ Key path Directory at Start Mac & CI+ Download Programme
- Com 1,2,3,4 and 115200(Baudrate)



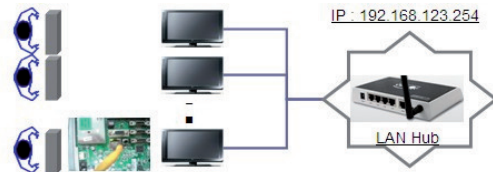
- Port connection button click(1)
- Push the (2) MAC Address write.
- At success Download, check the OK (3)
- Start CI+ Key Download, Push the (4)
- Check the OK or NG



## 7.2 LAN Inspection

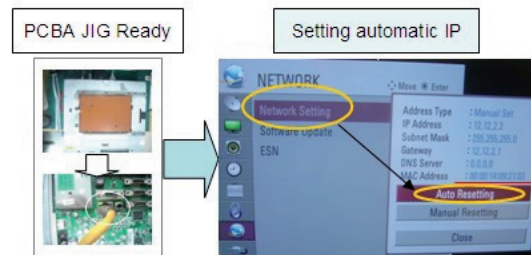
### 7.2.1. Equipment & Condition

- Each other connection to LAN Port of IP Hub and Jig



### 7.2.2. LAN inspection solution

- LAN Port connection with PCB
  - Network setting at MENU Mode of TV
  - Setting automatic IP
  - Setting state confirmation
- > If automatic setting is finished, you confirm IP and MAC Address.



## 7.3. LAN PORT INSPECTION(PING TEST)

Connect SET -> LAN port == PC -> LAN Port

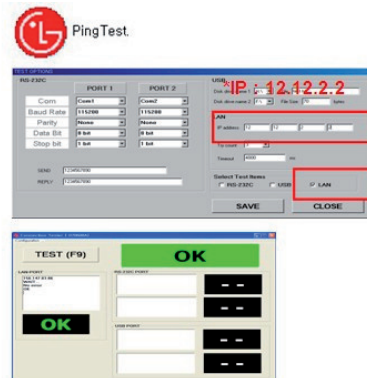


### 7.3.1. Equipment setting

- (1) Play the LAN Port Test PROGRAM.
  - (2) Input IP set up for an inspection to Test Program.
- \*IP Number : 12.12.2.2

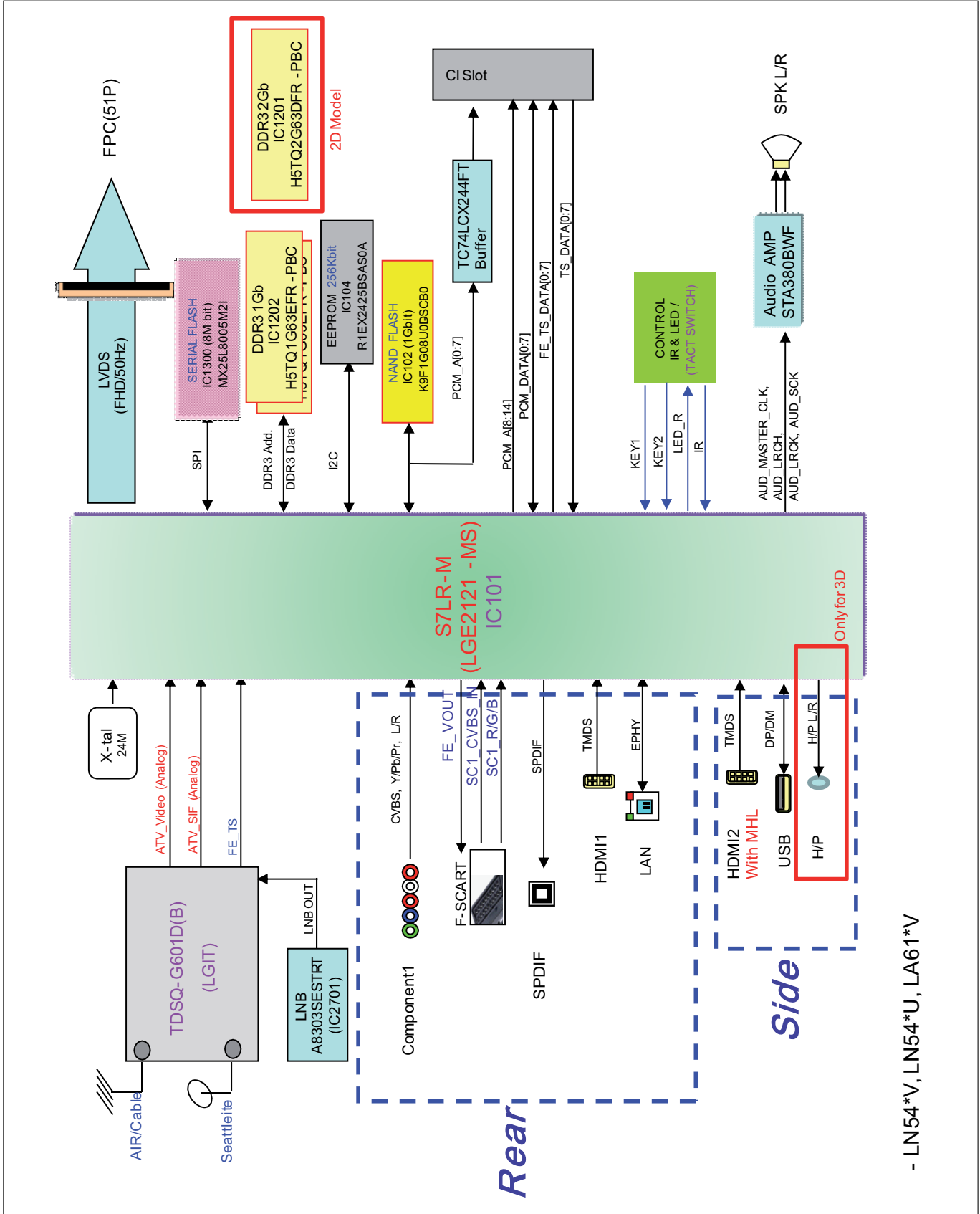
### 7.3.2. LAN PORT inspection (PING TEST)

- (1) Play the LAN Port Test Program.
- (2) Connect each other LAN Port Jack.
- (3) Play Test (F9) button and confirm OK Message.
- (4) Remove LAN cable.



# BLOCK DIAGRAM

## - DVB-T2/C/S2(2D/3D)

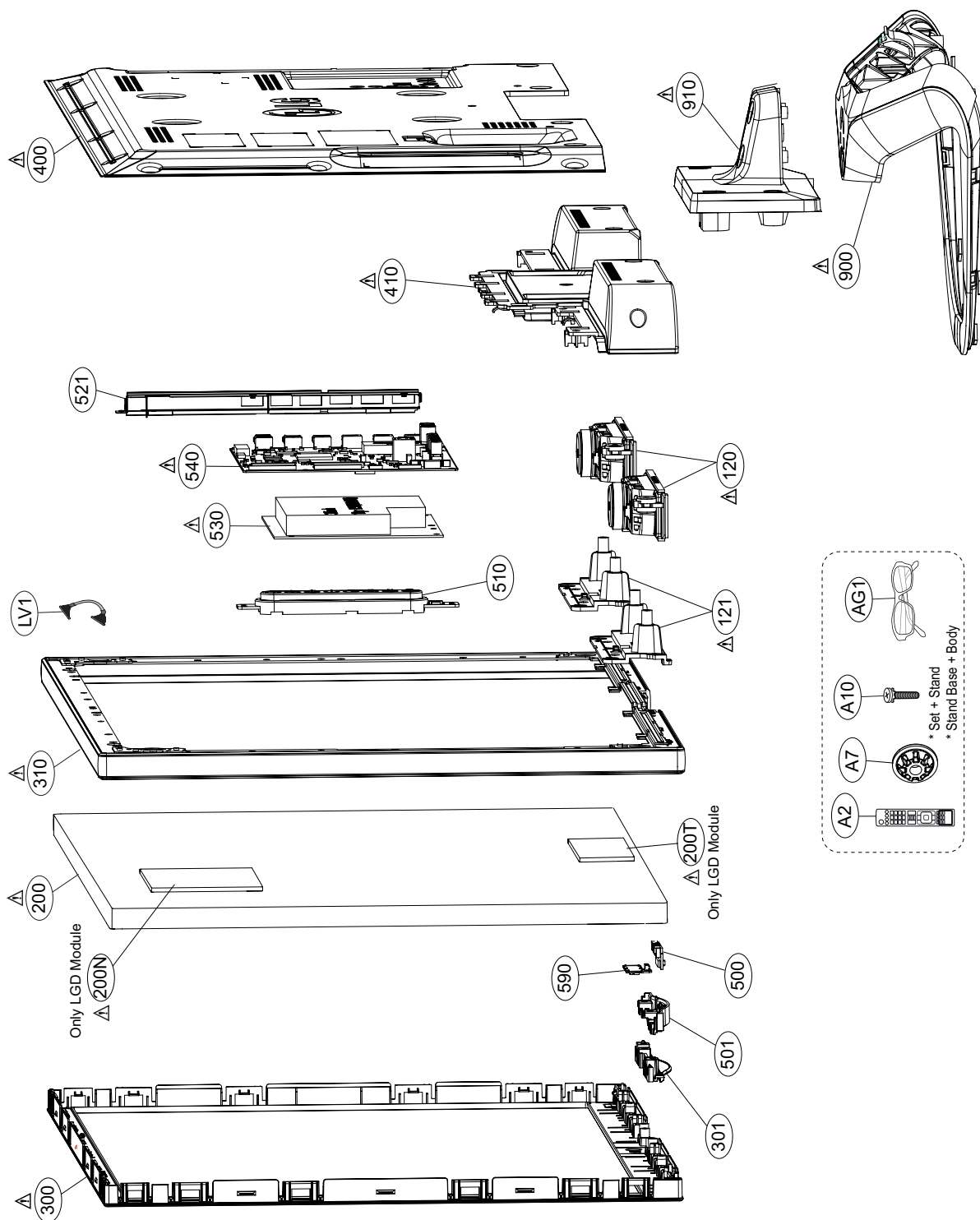


- LN54\*V, LN54\*U, LA61\*V

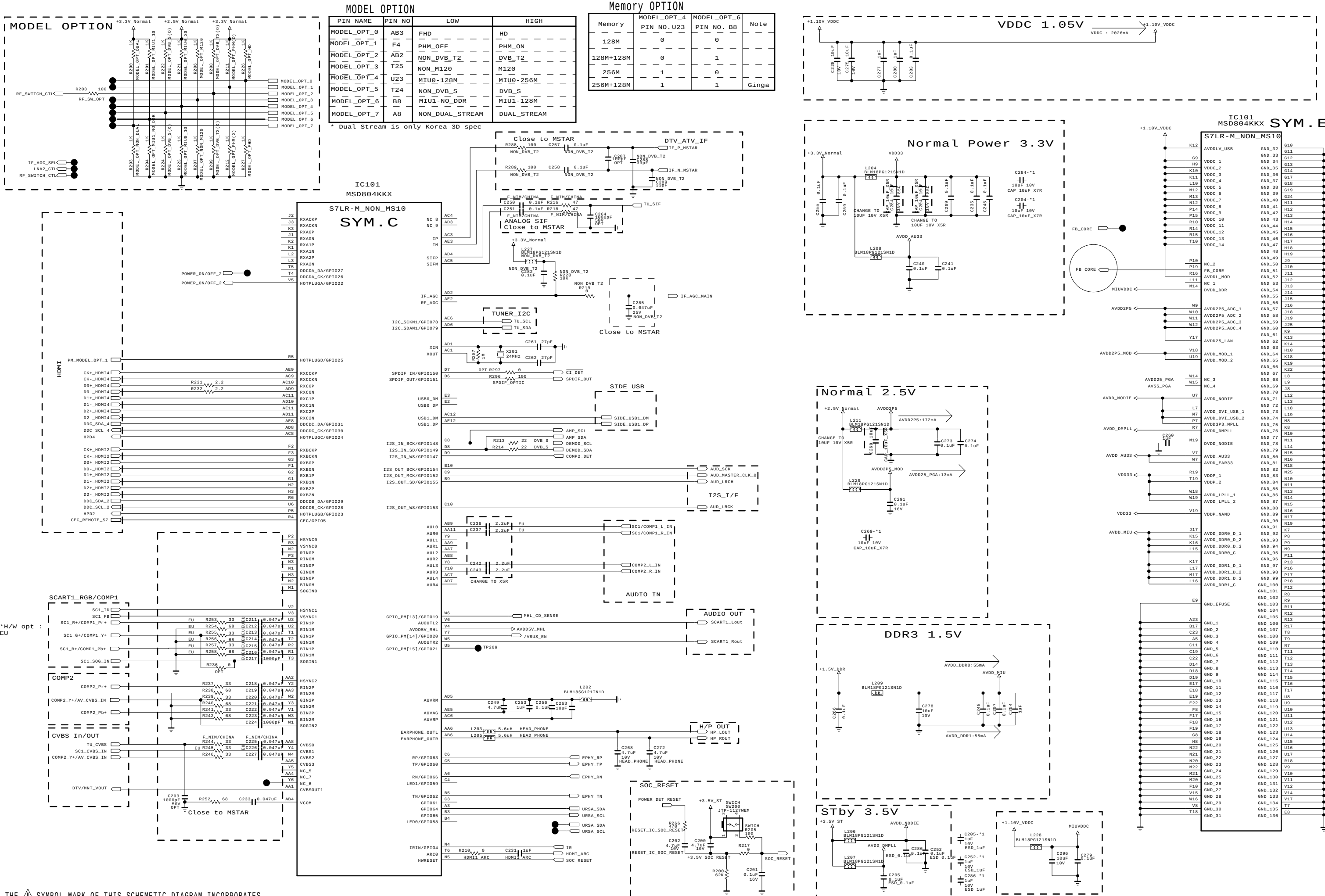
# EXPLODED VIEW

## IMPORTANT SAFETY NOTICE

Many electrical and mechanical parts in this chassis have special safety-related characteristics. These parts are identified by  $\Delta$  in the Schematic Diagram and EXPLODED VIEW. It is essential that these special safety parts should be replaced with the same components as recommended in this manual to prevent X-RADIATION, Shock, Fire, or other Hazards. Do not modify the original design without permission of manufacturer.







THE  SYMBOL MARK OF THIS SCHEMATIC DIAGRAM INCORPORATES SPECIAL FEATURES IMPORTANT FOR PROTECTION FROM X-RADIATION. FILTRE AND ELECTRICAL SHOCK HAZARDS, WHEN SERVICING IF IS ESSENTIAL THAT ONLY MANUFACTURES SPECIED PARTS BE USED FOR THE CRITICAL COMPONENTS IN THE  SYMBOL MARK OF THE SCHEMATIC.

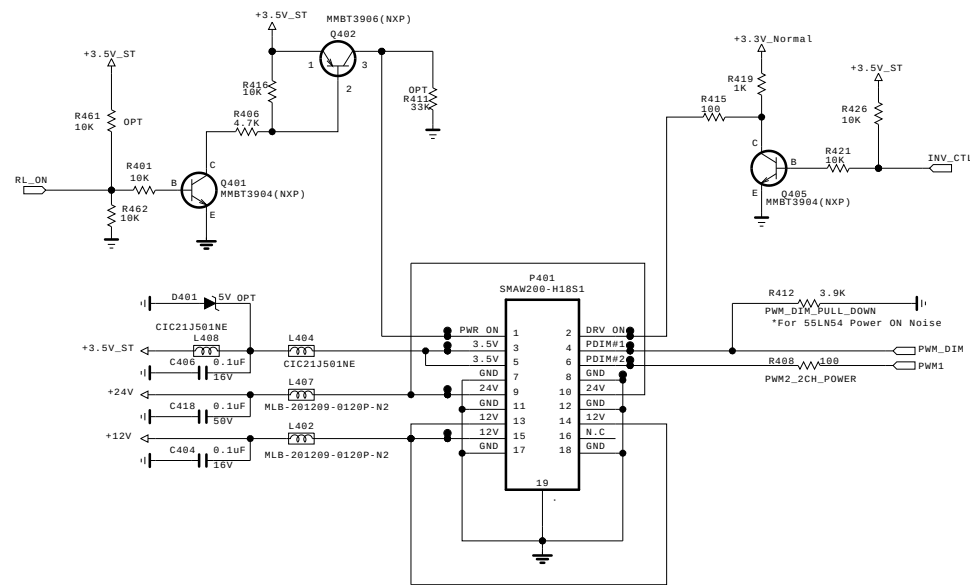
SECRET  
LGElectronics



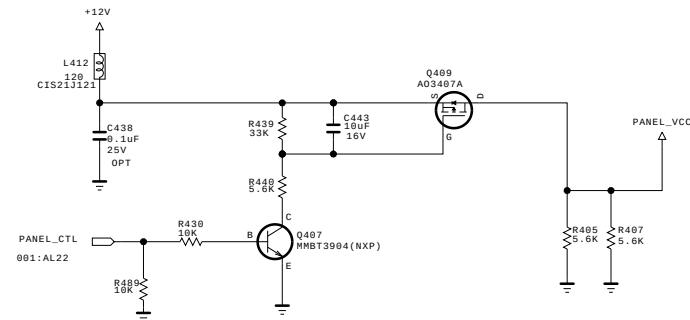
|       |             |       |            |
|-------|-------------|-------|------------|
| MODEL | NC4_S7LRM   | DATE  | 2012/07/05 |
| BLOCK | MAIN2_EU_OS | SHEET | 2          |

### L13 POWER BLOCK (POWER DETECT 2)

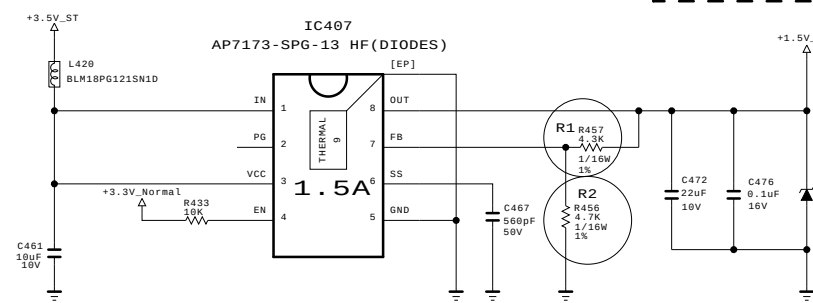
FROM LIPS & POWER B/D



PANEL\_POWER

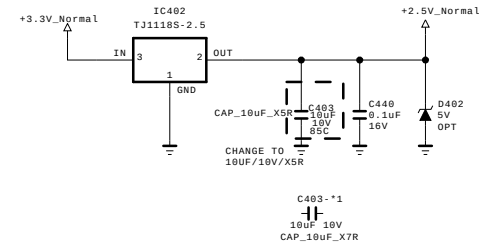


+1.5V\_DDR

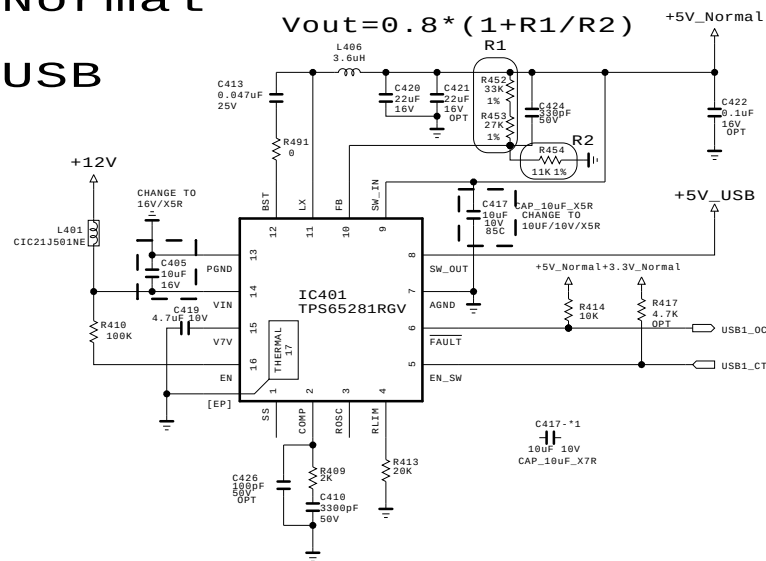


$$V_{out} = 0.8 * (1 + R1/R2) = 1.5319$$

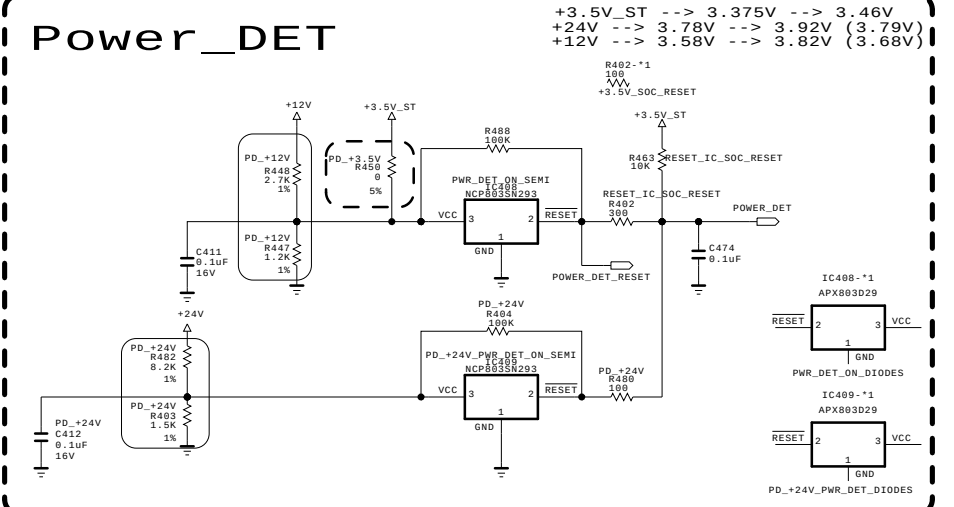
## +2.5V\_Normal



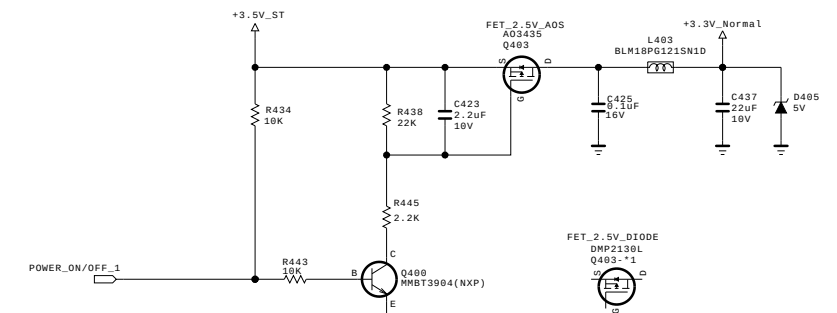
+5V\_Normal  
&  
+5V\_USB



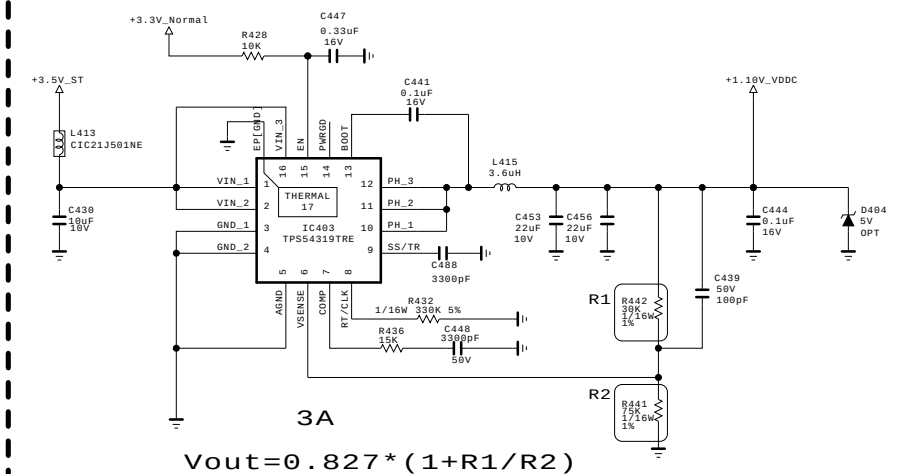
## Power\_DET



## +3.3V\_Normal



```
| S7LR core 1.15V volt
```



THE  SYMBOL MARK OF THIS SCHEMATIC DIAGRAM INCORPORATES SPECIAL FEATURES IMPORTANT FOR PROTECTION FROM X-RADIATION. FILRE AND ELECTRICAL SHOCK HAZARDS, WHEN SERVICING IF IS ESSENTIAL THAT ONLY MANUFACTURES SPECIFIED PARTS BE USED FOR THE CRITICAL COMPONENTS IN THE  SYMBOL MARK OF THE SCHEMATIC.

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MODEL

NC4\_S7LRM

DATE \_\_\_\_\_

2012/09/19

В ПОСЛЕДСТВИИ

---

Power\_PD2

SHIFT

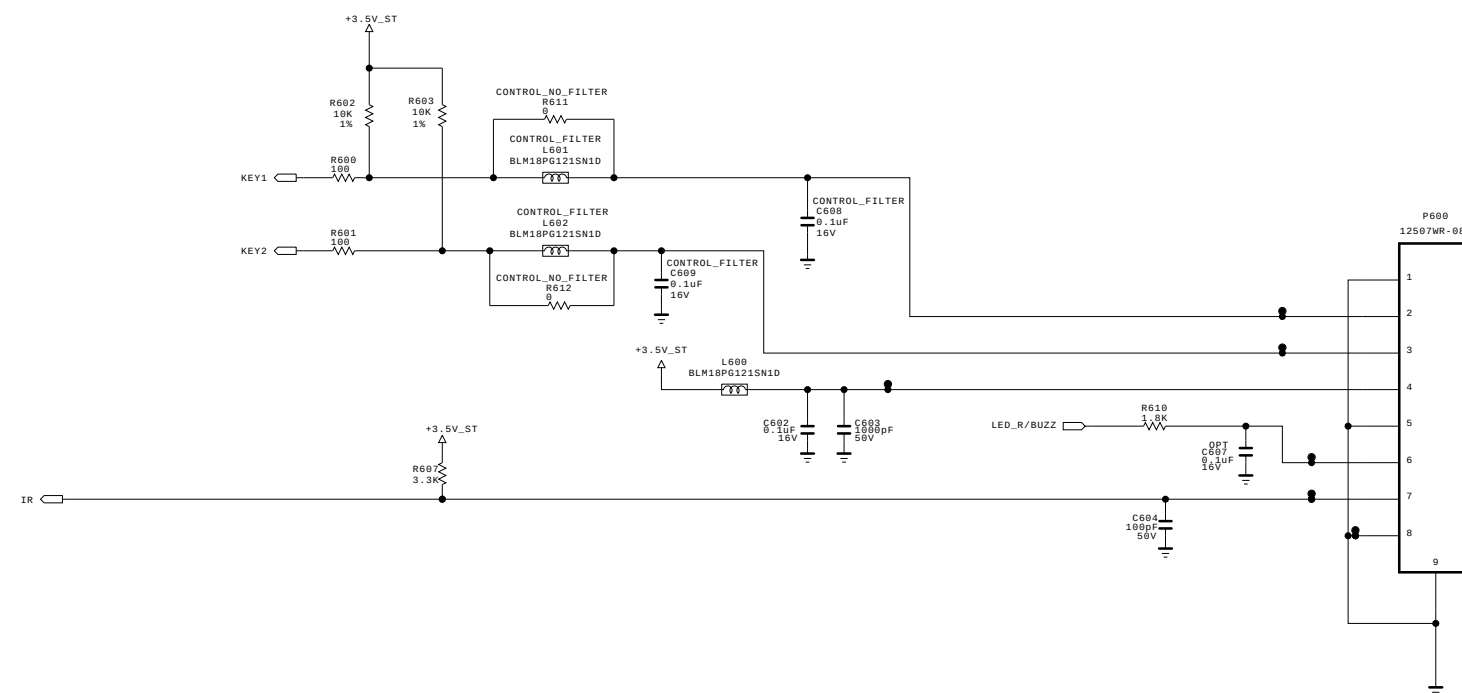
---



---

4 /

# IR/LED and Control



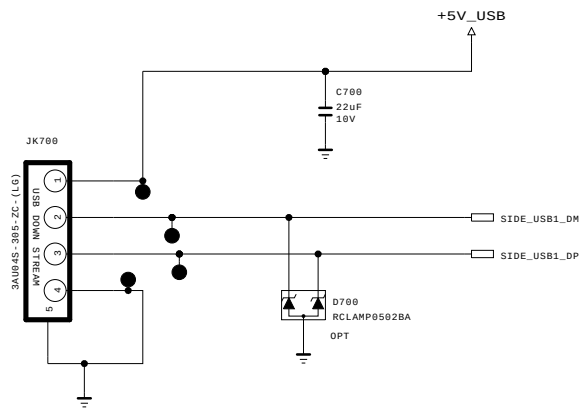
THE  SYMBOL MARK OF THIS SCHEMATIC DIAGRAM INCORPORATES SPECIAL FEATURES IMPORTANT FOR PROTECTION FROM X-RADIATION. FILTRE AND ELECTRICAL SHOCK HAZARDS, WHEN SERVICING IF IS ESSENTIAL THAT ONLY MANUFACTURES SPECIFIED PARTS BE USED FOR THE CRITICAL COMPONENTS IN THE  SYMBOL MARK OF THE SCHEMATIC.

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|        |            |       |            |
|--------|------------|-------|------------|
| MODEL  | NC4_S7LRM  | DATE  | 2012/07/18 |
| PI PKG | IR/CONTROL | SHEET | 6 /        |

USB (SIDE)



THE  SYMBOL MARK OF THIS SCHEMATIC DIAGRAM INCORPORATES SPECIAL FEATURES IMPORTANT FOR PROTECTION FROM X-RADIATION. FILRE AND ELECTRICAL SHOCK HAZARDS, WHEN SERVICING IF IS ESSENTIAL THAT ONLY MANUFATURES SPECIFIED PARTS BE USED FOR THE CRITICAL COMPONENTS IN THE  SYMBOL MARK OF THE SCHEMATIC.

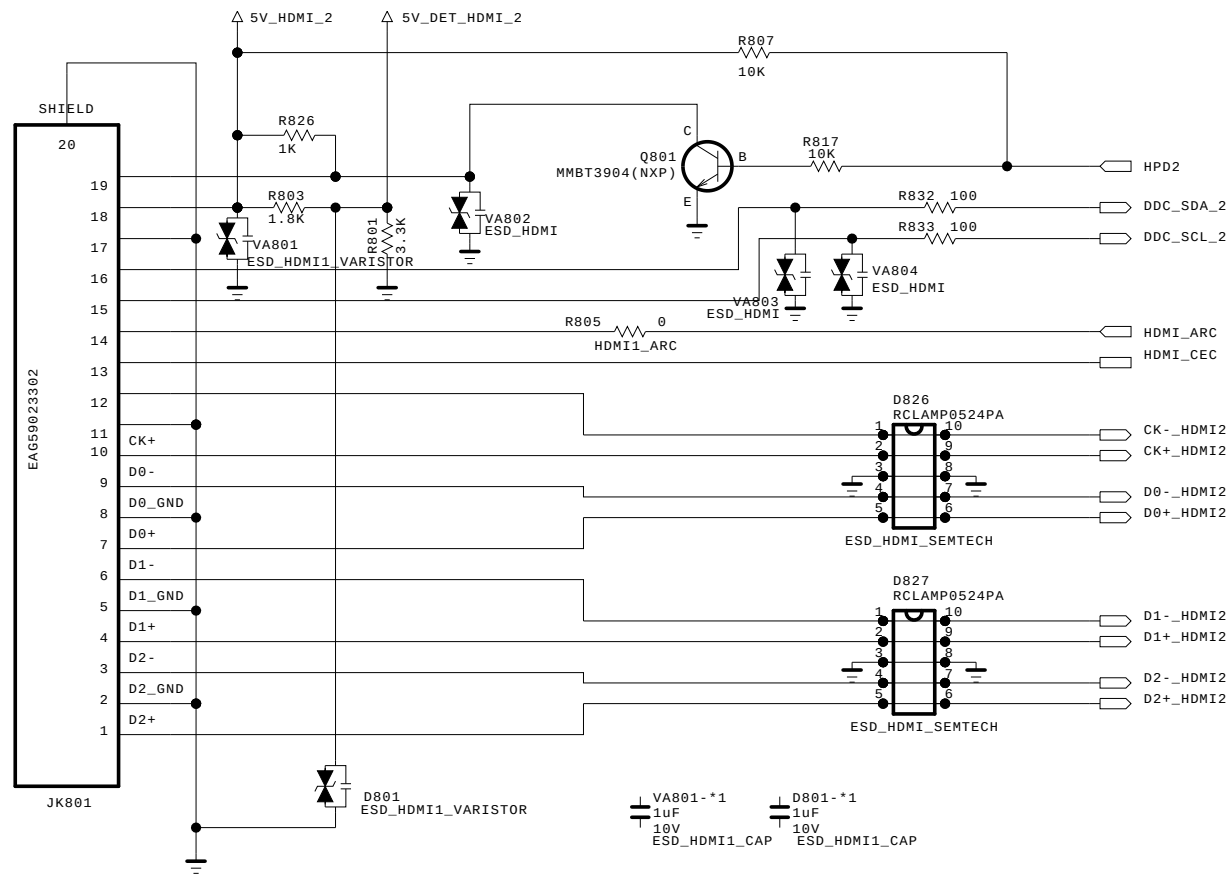
SECRET  
LGElectronics



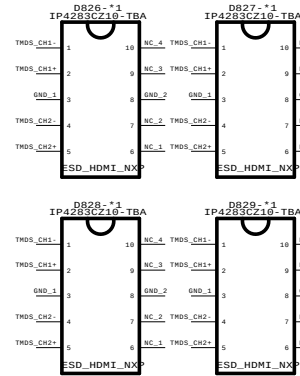
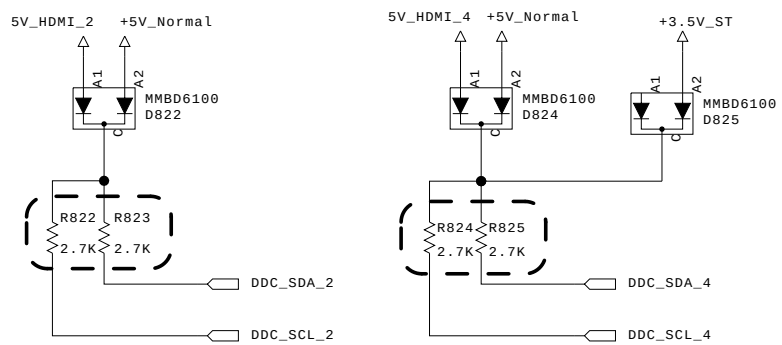
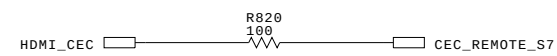
|       |           |       |          |
|-------|-----------|-------|----------|
| MODEL | NC4_S7LRM | DATE  | 12/06/20 |
| BLOCK | USB       | SHEET | 7 /      |

## HDMI (REAR 1 / SIDE 1 MHL)

## HDMI\_1



## CEC

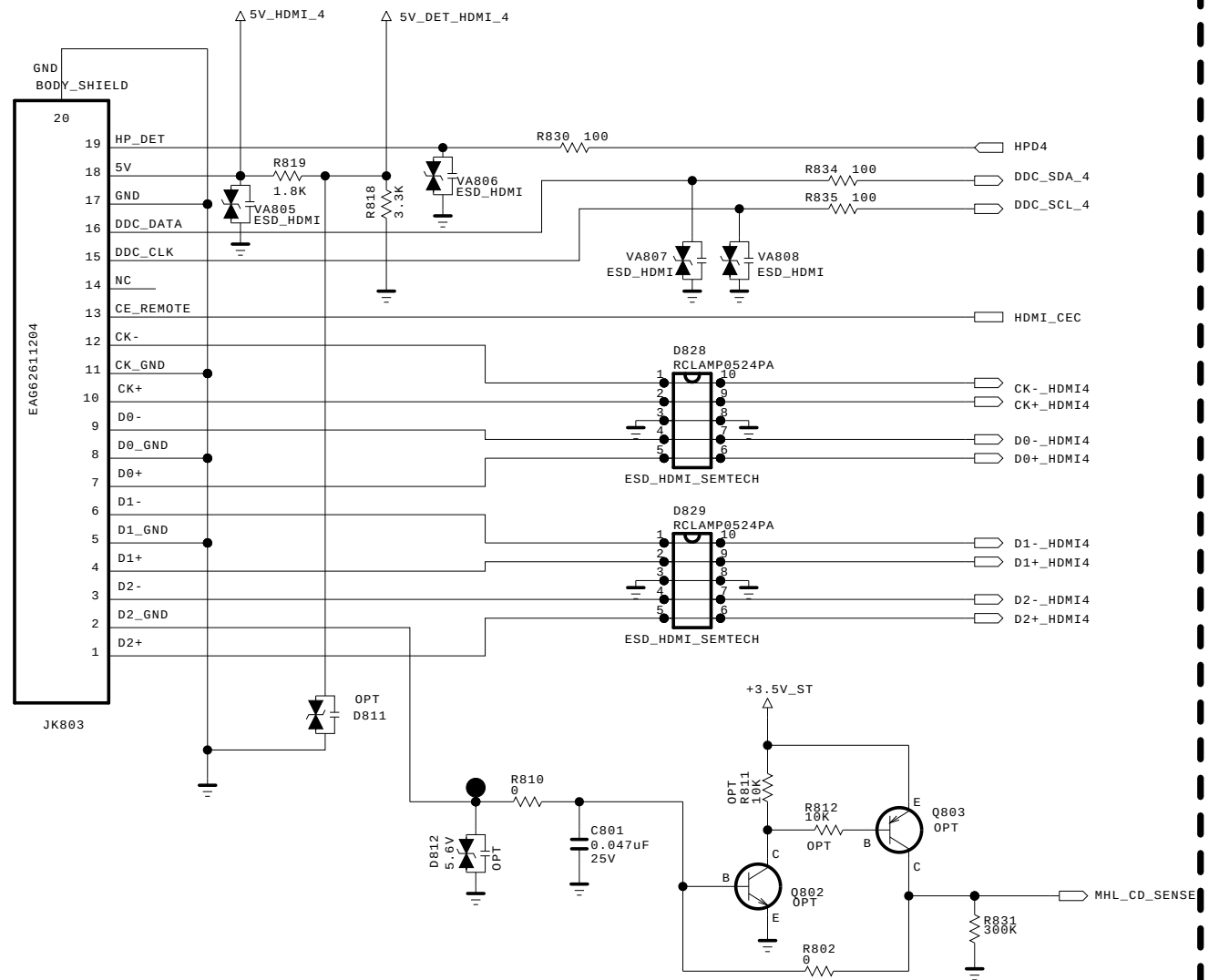


THE  SYMBOL MARK OF THIS SCHEMATIC DIAGRAM INCORPORATES SPECIAL FEATURES IMPORTANT FOR PROTECTION FROM X-RADIATION. FILRE AND ELECTRICAL SHOCK HAZARDS, WHEN SERVICING IF IS ESSENTIAL THAT ONLY MANUFACTURES SPECIFIED PARTS BE USED FOR THE CRITICAL COMPONENTS IN THE  SYMBOL MARK OF THE SCHEMATIC.

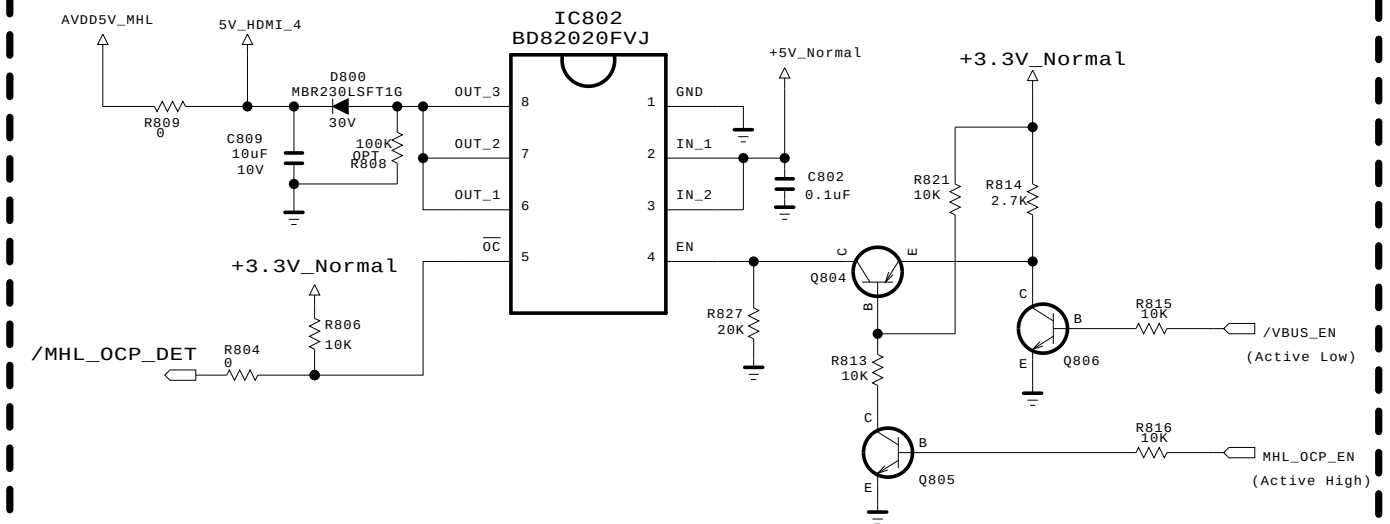
SECRET  
LG Electronics



## SIDE\_HDMI (MHL)

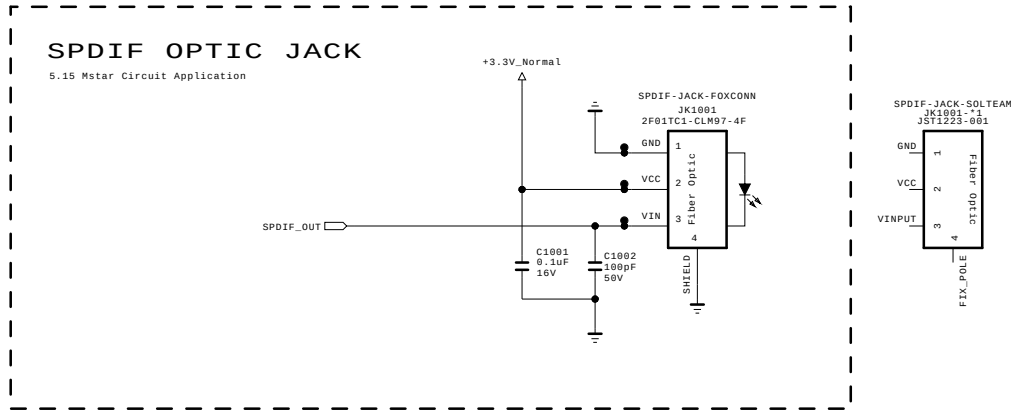


## MHL OCP



|       |            |       |            |
|-------|------------|-------|------------|
| MODEL | NC4_S7LRM  | DATE  | 2012/07/12 |
| BLOCK | HDMI_R1_S1 | SHEET | 8 /        |

SPDIF

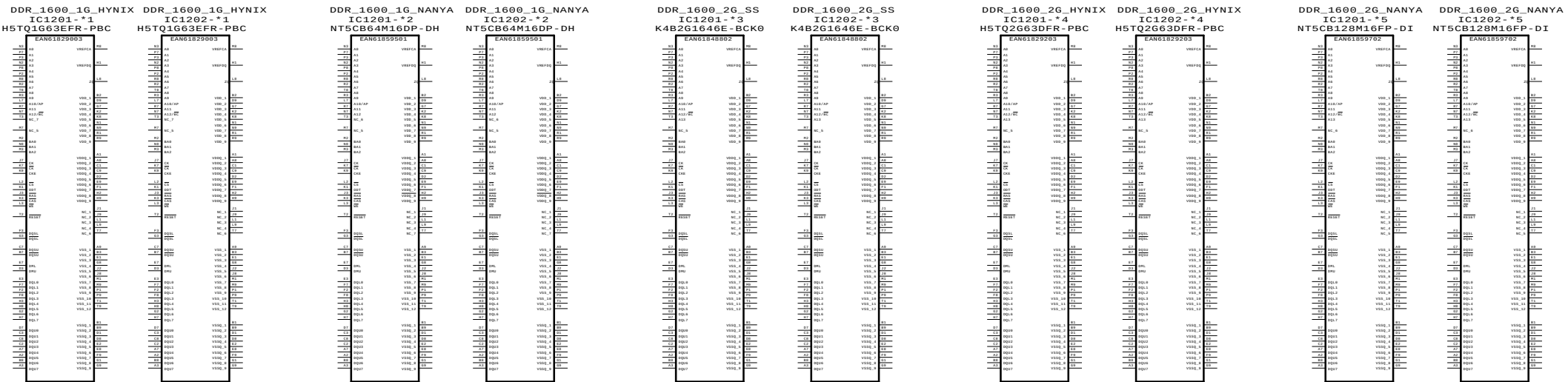
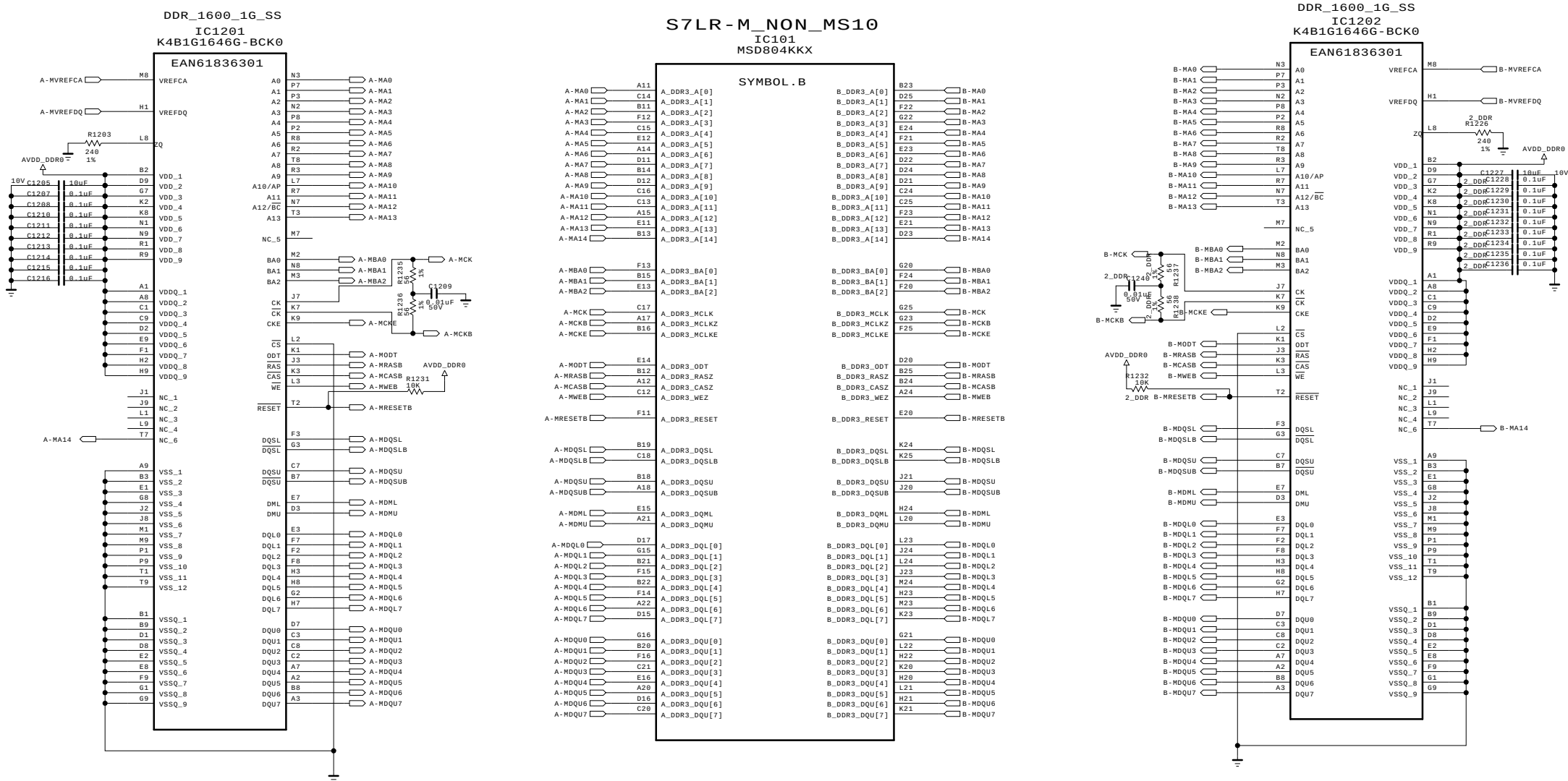
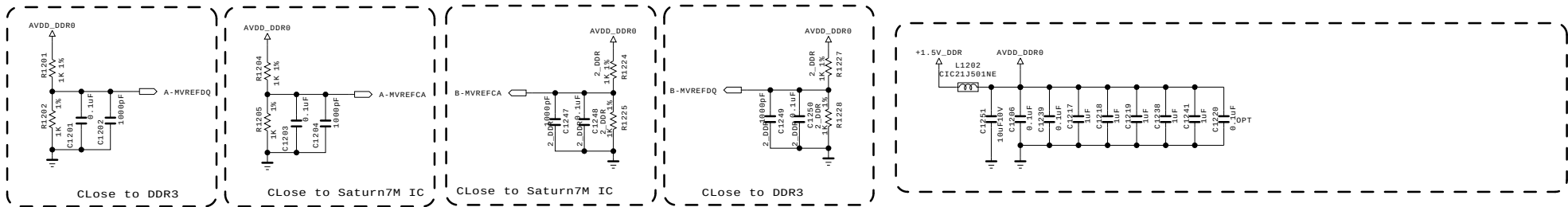


THE  SYMBOL MARK OF THIS SCHEMATIC DIAGRAM INCORPORATES SPECIAL FEATURES IMPORTANT FOR PROTECTION FROM X-RADIATION. FILRE AND ELECTRICAL SHOCK HAZARDS, WHEN SERVICING IF IS ESSENTIAL THAT ONLY MANUFACTURES SPECIFIED PARTS BE USED FOR THE CRITICAL COMPONENTS IN THE  SYMBOL MARK OF THE SCHEMATIC.

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|       |           |       |          |
|-------|-----------|-------|----------|
| MODEL | NC4_S7LRM | DATE  | 12/06/12 |
| BLOCK | SPDIF     | SHEET | 10 /     |



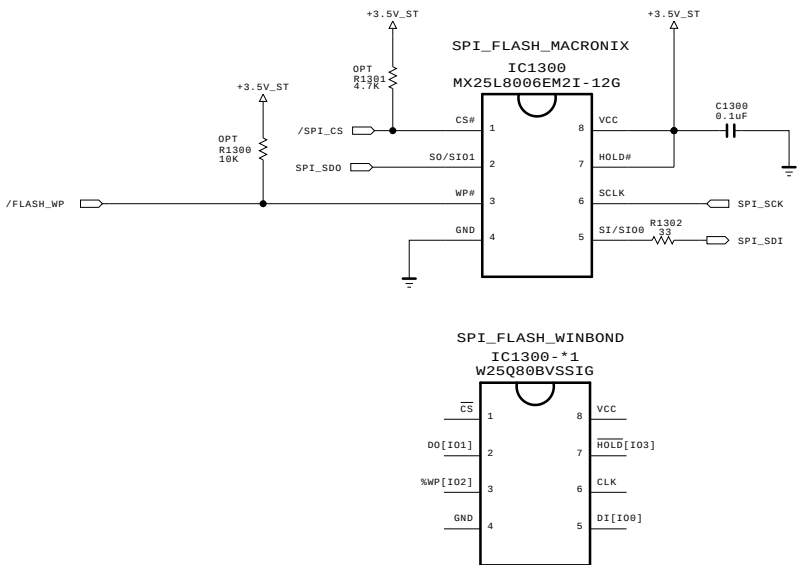
THE SYMBOL MARK OF THIS SCHEMATIC DIAGRAM INCORPORATES SPECIAL FEATURES IMPORTANT FOR PROTECTION FROM X-RADIATION. FILTRE AND ELECTRICAL SHOCK HAZARDS, WHEN SERVICING IF IS ESSENTIAL THAT ONLY MANUFACTURES SPECIFIED PARTS BE USED FOR THE CRITICAL COMPONENTS IN THE SYMBOL MARK OF THE SCHEMATIC.

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LGElectronics



|       |               |       |            |
|-------|---------------|-------|------------|
| MODEL | NC4_S7LRM     | DATE  | 2012/07/16 |
| BLOCK | M1_DDR (2DDR) | SHEET | 12 /       |

Serial Flash for SPI boot(OS)



THE  SYMBOL MARK OF THIS SCHEMATIC DIAGRAM INCORPORATES SPECIAL FEATURES IMPORTANT FOR PROTECTION FROM X-RADIATION. FILRE AND ELECTRICAL SHOCK HAZARDS, WHEN SERVICING IF IS ESSENTIAL THAT ONLY MANUFACTURES SPECIFIED PARTS BE USED FOR THE CRITICAL COMPONENTS IN THE  SYMBOL MARK OF THE SCHEMATIC.

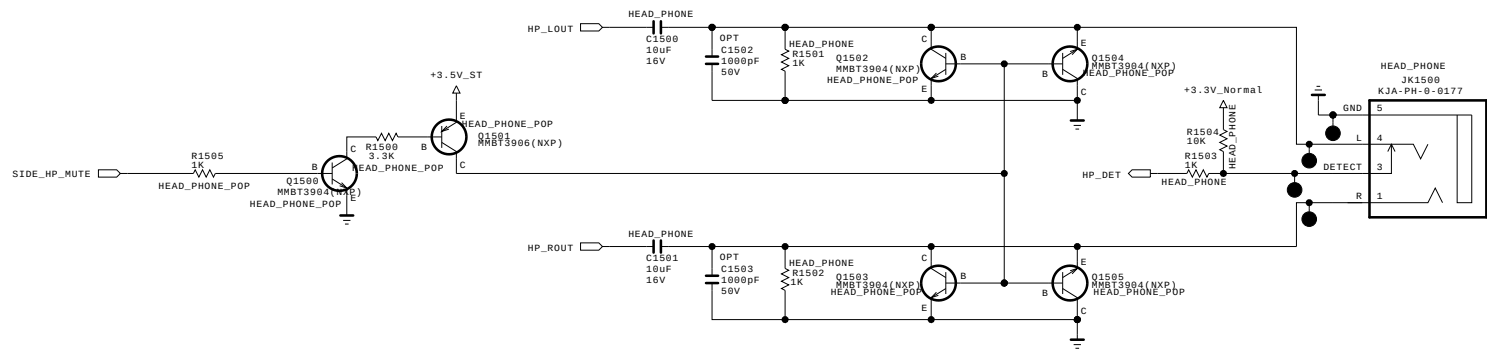
SECRET  
LGElectronics



|       |            |       |            |
|-------|------------|-------|------------|
| MODEL | NC4_S7LRM  | DATE  | 2012/06/20 |
| BLOCK | S_FLASH_OS | SHEET | 13 /       |

# Headphone

\*Option : HEAD\_PHONE



THE  SYMBOL MARK OF THIS SCHEMATIC DIAGRAM INCORPORATES SPECIAL FEATURES IMPORTANT FOR PROTECTION FROM X-RADIATION. FILRE AND ELECTRICAL SHOCK HAZARDS, WHEN SERVICING IF IS ESSENTIAL THAT ONLY MANUFACTURES SPECIFIED PARTS BE USED FOR THE CRITICAL COMPONENTS IN THE  SYMBOL MARK OF THE SCHEMATIC.

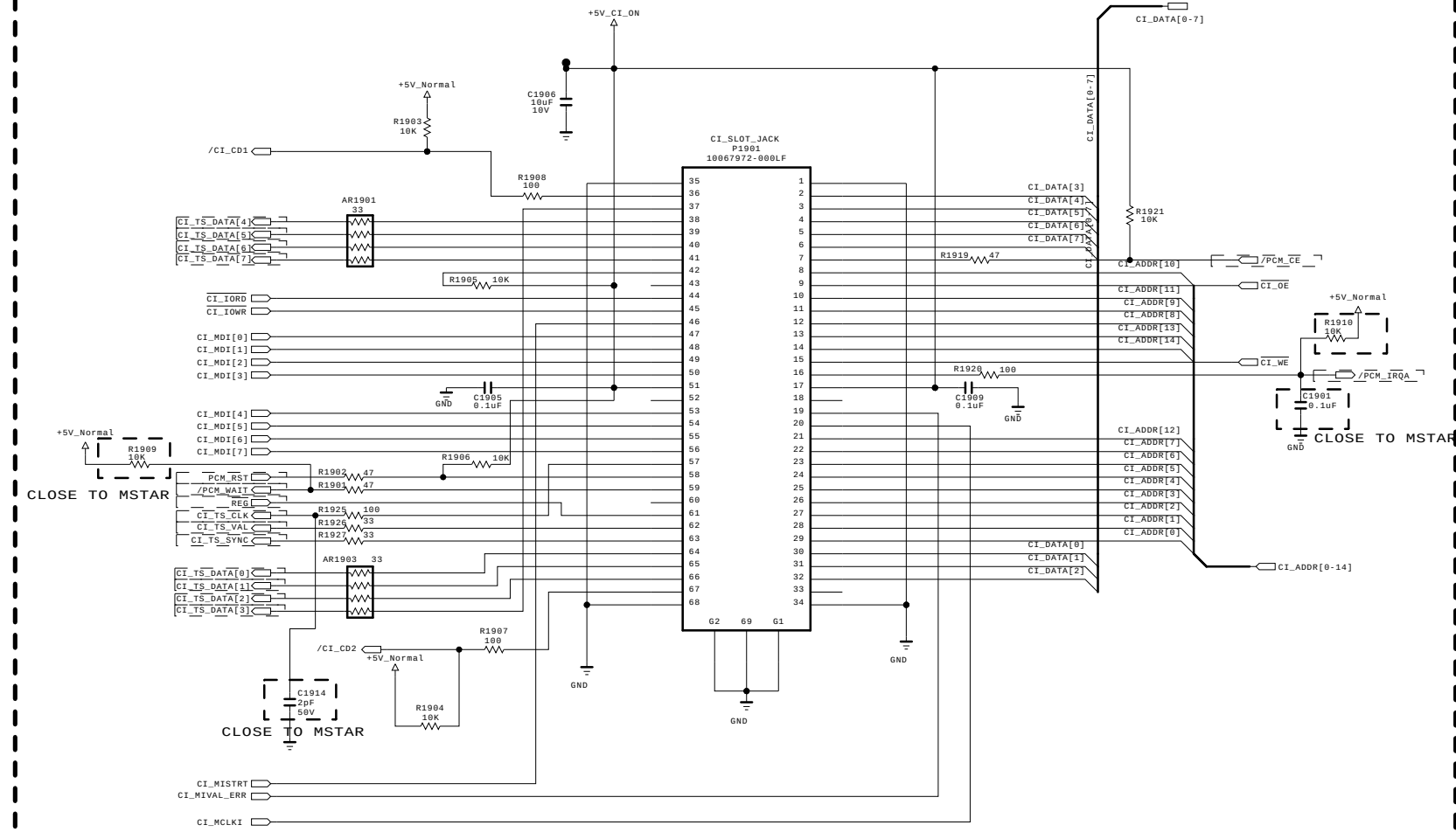
SECRET  
LGElectronics



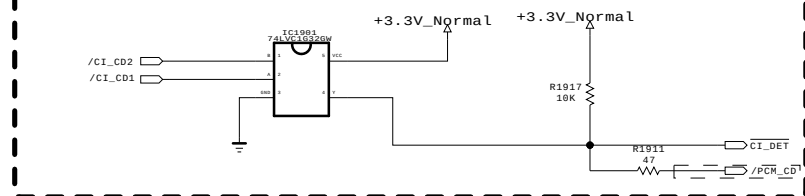
|       |           |       |            |
|-------|-----------|-------|------------|
| MODEL | NC4_S7LRM | DATE  | 2012/06/20 |
| BLOCK | HEADPHONE | SHEET | 15 /       |

## CI Region

## CI SLOT



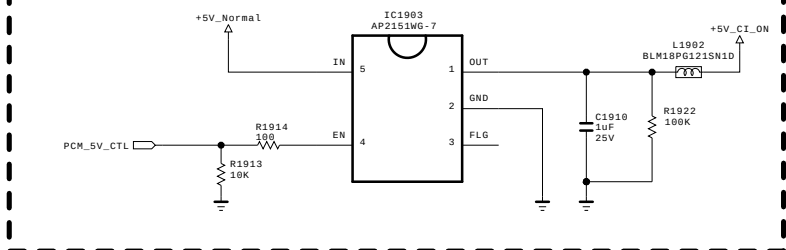
CI DETECT



```

-----
| CI POWER ENABLE CONTROL

```



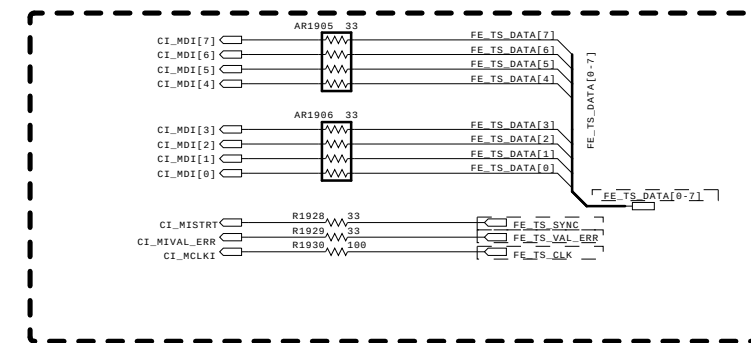
THE  SYMBOL MARK OF THIS SCHEMATIC DIAGRAM INCORPORATES SPECIAL FEATURES IMPORTANT FOR PROTECTION FROM X-RADIATION. FILTRE AND ELECTRICAL SHOCK HAZARDS, WHEN SERVICING IF IS ESSENTIAL THAT ONLY MANUFACTURES SPECIFIED PARTS BE USED FOR THE CRITICAL COMPONENTS IN THE  SYMBOL MARK OF THE SCHEMATIC.

SECRET  
G Electronics

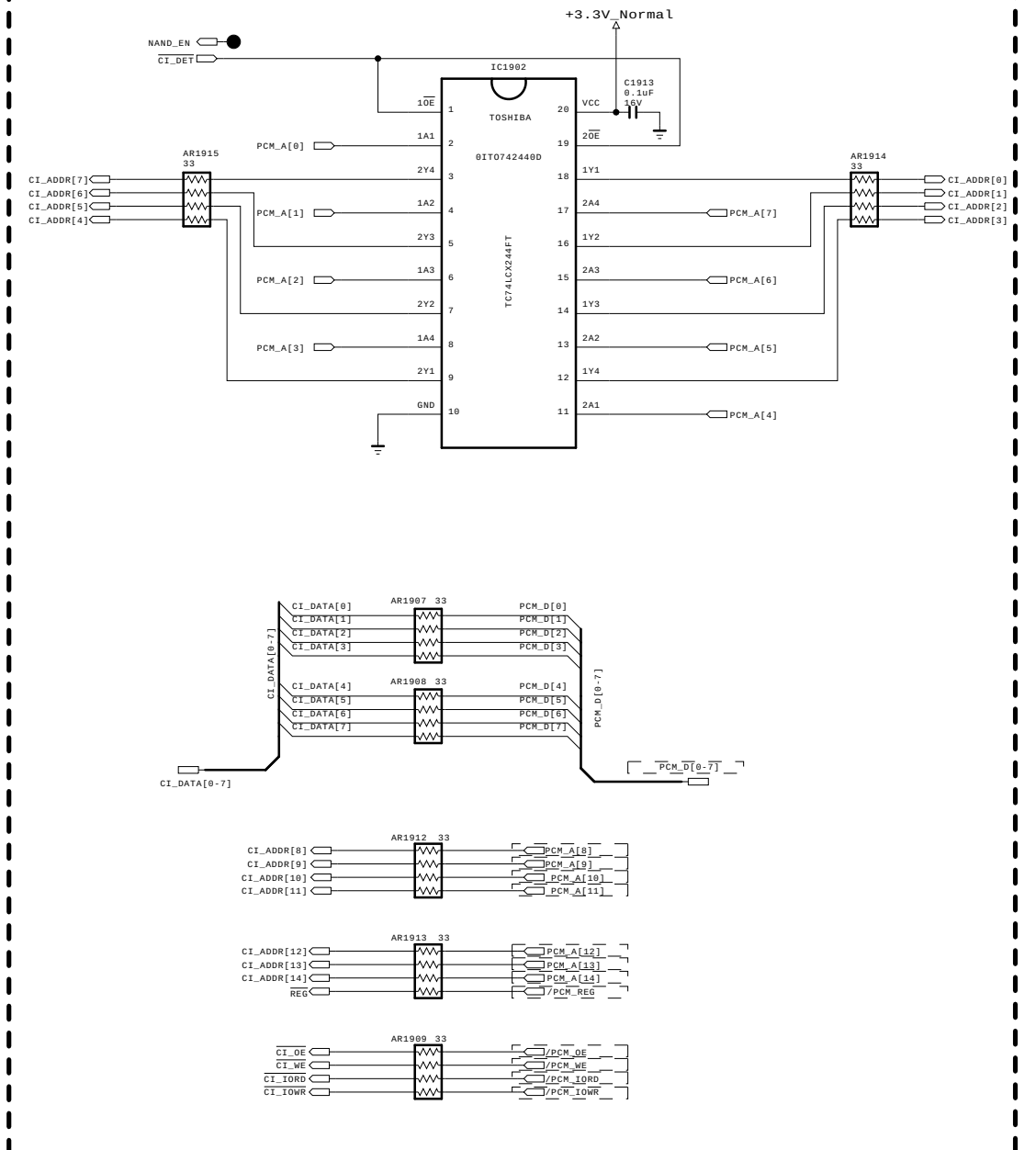


```
* Option name of this page : CI_SLOT
(because of Hong Kong)
```

## CI TS INPUT



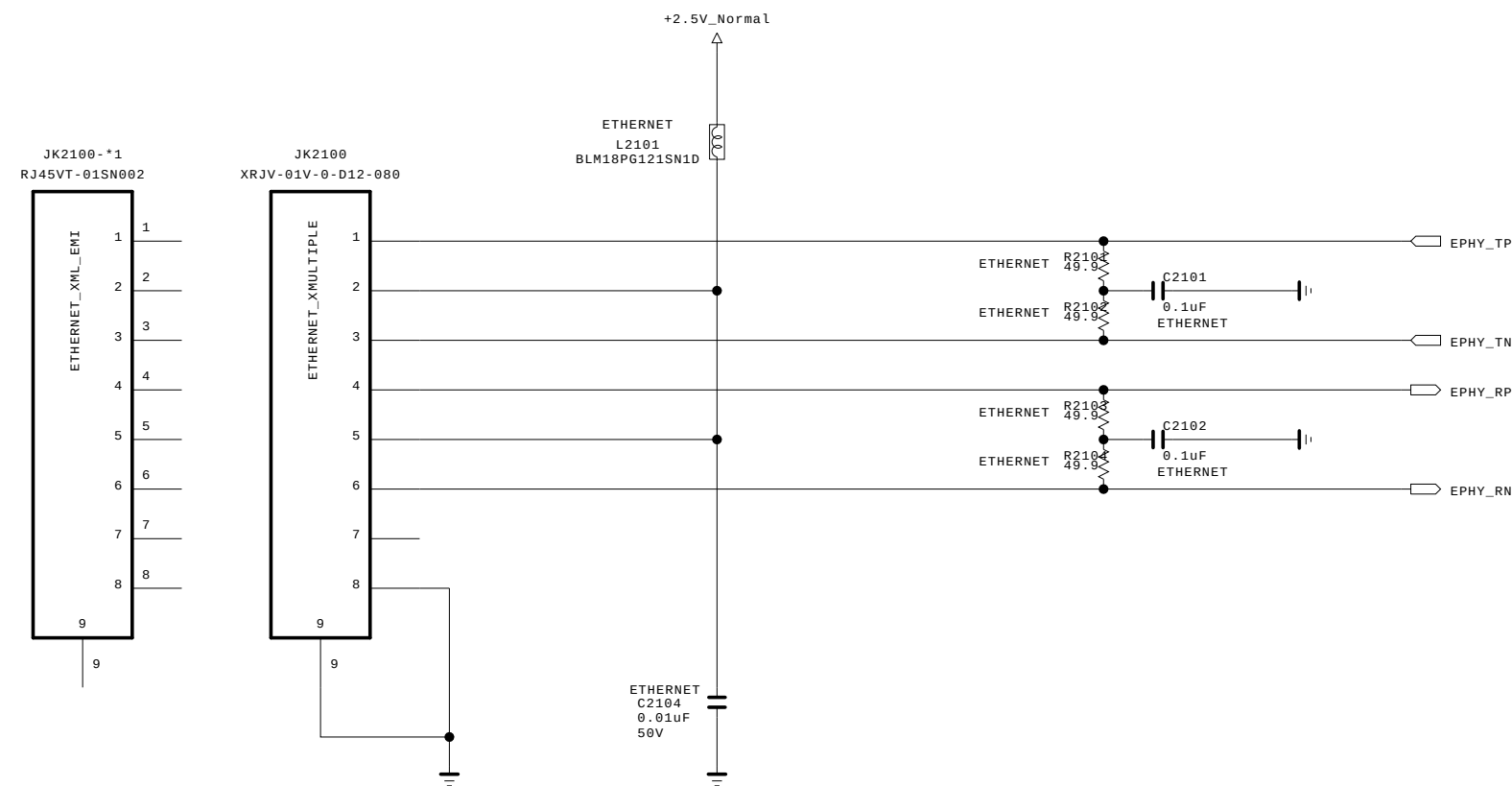
```
| CI  HOST  I/F
```



|       |           |       |            |
|-------|-----------|-------|------------|
| MODEL | NC4_S7LRM | DATE  | 2012/06/19 |
| BLOCK | PCMC1     | SHEET | 19 /       |

# ETHERNET

\* H/W option : ETHERNET



THE  SYMBOL MARK OF THIS SCHEMETIC DIAGRAM INCORPORATES SPECIAL FEATURES IMPORTANT FOR PROTECTION FROM X-RADIATION. FILRE AND ELECTRICAL SHOCK HAZARDS, WHEN SERVICING IF IS ESSENTIAL THAT ONLY MANUFATURES SPECIFIED PARTS BE USED FOR THE CRITICAL COMPONENTS IN THE  SYMBOL MARK OF THE SCHEMETIC.

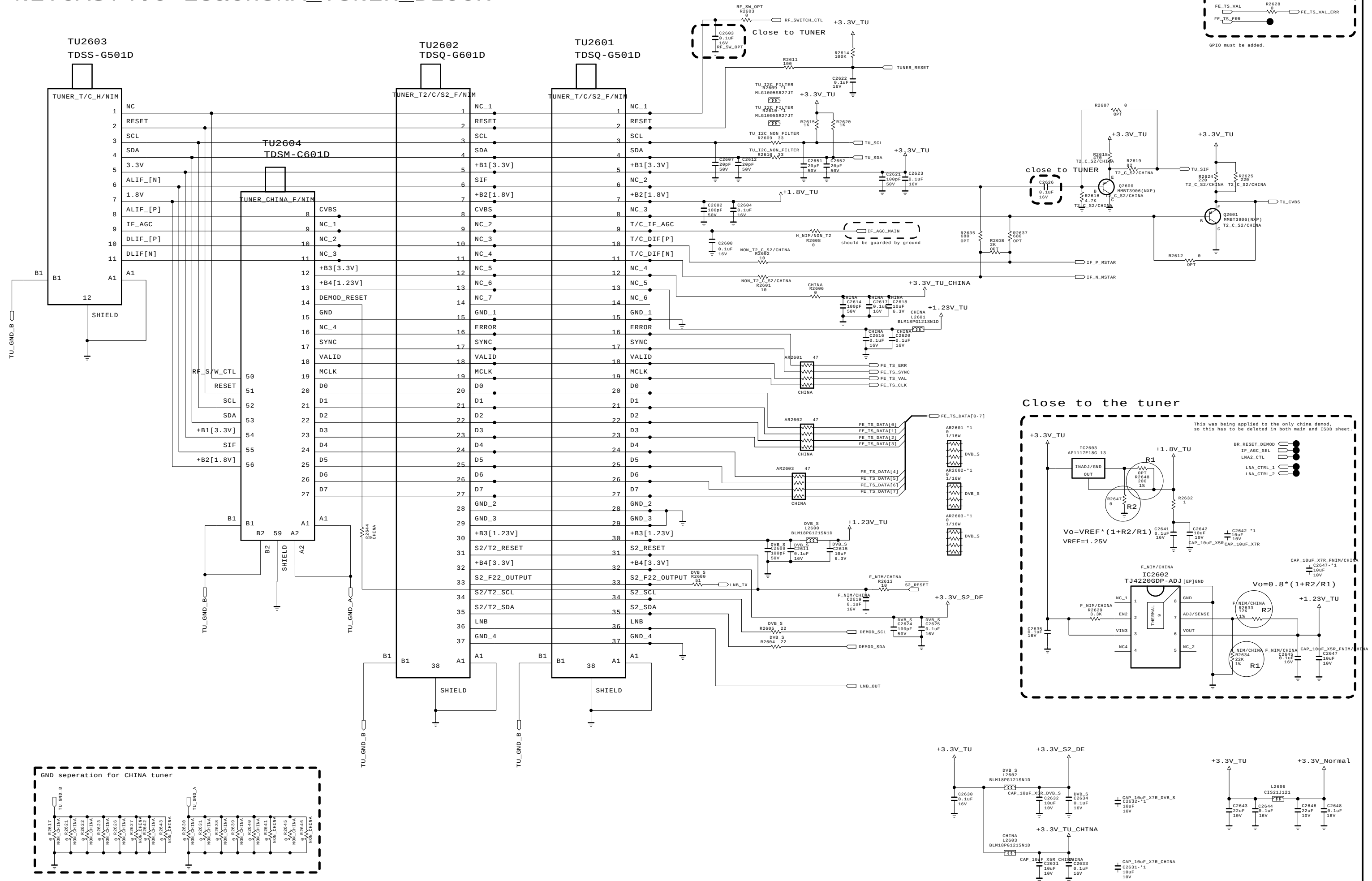
SECRET

LGElectronics

 LG ELECTRONICS

|       |           |       |            |
|-------|-----------|-------|------------|
| MODEL | NC4_S7LRM | DATE  | 2012/06/21 |
| BLOCK | LAN       | SHEET | 21 /       |

## NETCAST4.0 EU&amp;CHUNA\_TUNER\_BLOCK



THE  SYMBOL MARK OF THIS SCHEMATIC DIAGRAM INCORPORATES SPECIAL FEATURES IMPORTANT FOR PROTECTION FROM X-RADIATION. FILRE AND ELECTRICAL SHOCK HAZARDS, WHEN SERVICING IF IS ESSENTIAL THAT ONLY MANUFACTURES SPECIFIED PARTS BE USED FOR THE CRITICAL COMPONENTS IN THE  SYMBOL MARK OF THE SCHEMATIC.

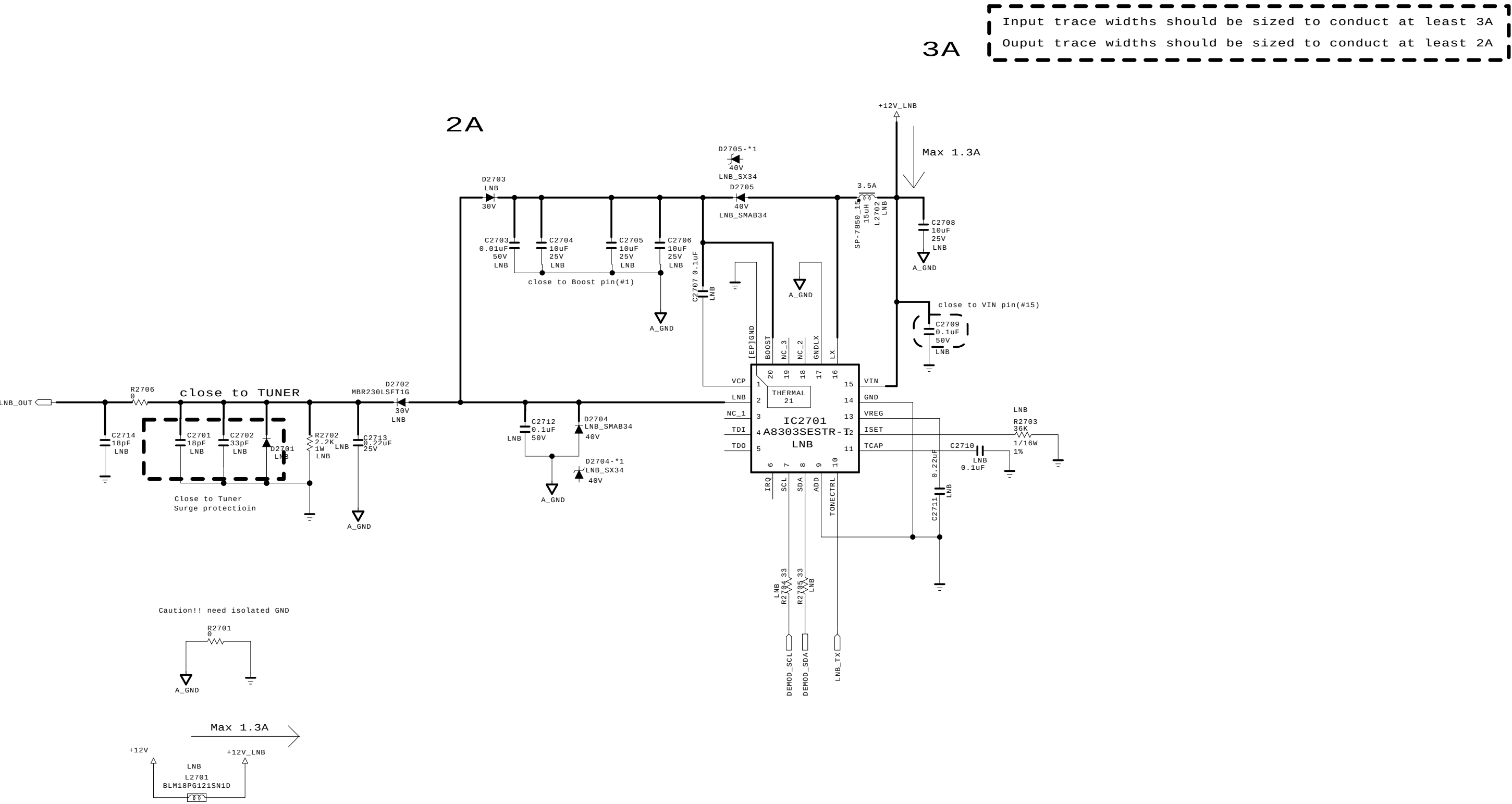
SECRET  
Electronics



|       |           |       |            |
|-------|-----------|-------|------------|
| MODEL | NC4_S7LRM | DATE  | 2012/06/19 |
| BLOCK | TUNER_EU  | SHEET | 26 /       |

DVB-S2 LNB Part Allegro

(Option:LNB)



THE ⚠ SYMBOL MARK OF THIS SCHEMATIC DIAGRAM INCORPORATES SPECIAL FEATURES IMPORTANT FOR PROTECTION FROM X-RADIATION. FILRE AND ELECTRICAL SHOCK HAZARDS, WHEN SERVICING IF IS ESSENTIAL THAT ONLY MANUFACTURES SPECIFIED PARTS BE USED FOR THE CRITICAL COMPONENTS IN THE ⚠ SYMBOL MARK OF THE SCHEMATIC.

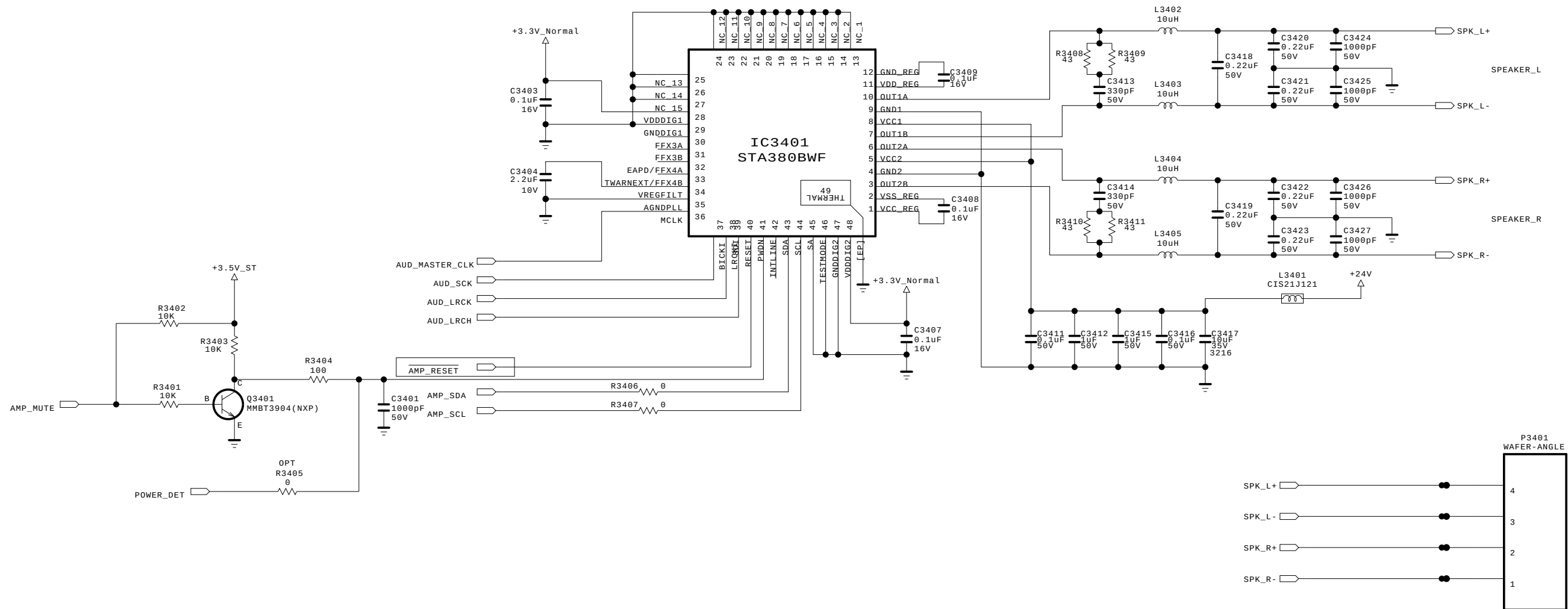
SECRET

LG Electronics

LG ELECTRONICS

|       |           |       |            |
|-------|-----------|-------|------------|
| MODEL | NC4_S7LRM | DATE  | 2012/06/19 |
| BLOCK | LNB       | SHEET | 27 /       |

# AUDIO AMP (STA380BWEF)



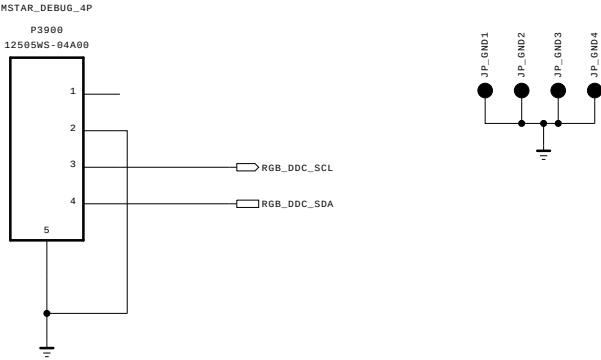
THE  SYMBOL MARK OF THIS SCHEMATIC DIAGRAM INCORPORATES SPECIAL FEATURES IMPORTANT FOR PROTECTION FROM X-RADIATION. FILRE AND ELECTRICAL SHOCK HAZARDS, WHEN SERVICING IF IS ESSENTIAL THAT ONLY MANUFACTURES SPECIFIED PARTS BE USED FOR THE CRITICAL COMPONENTS IN THE  SYMBOL MARK OF THE SCHEMATIC.

SECRET  
LG Electronics



|       |                |       |            |
|-------|----------------|-------|------------|
| MODEL | NC4_S7LRM      | DATE  | 2012/08/29 |
| BLOCK | AMP_STA380BWER | SHEET | 34 /       |

# MSTAR\_DEBUG\_4PIN



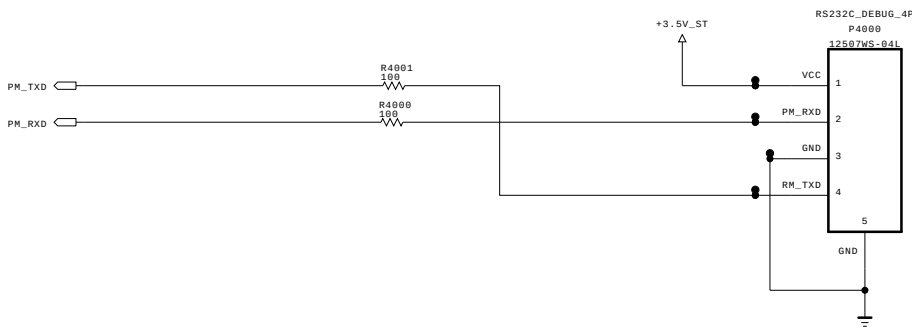
THE ⚠ SYMBOL MARK OF THIS SCHEMATIC DIAGRAM INCORPORATES SPECIAL FEATURES IMPORTANT FOR PROTECTION FROM X-RADIATION. FILRE AND ELECTRICAL SHOCK HAZARDS, WHEN SERVICING IF IS ESSENTIAL THAT ONLY MANUFACTURES SPECIFIED PARTS BE USED FOR THE CRITICAL COMPONENTS IN THE ⚠ SYMBOL MARK OF THE SCHEMATIC.

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|       |                  |       |            |
|-------|------------------|-------|------------|
| MODEL | NC4_S7LRM        | DATE  | 2012/06/20 |
| BLOCK | MSTAR_DEBUG_4PIN | SHEET | 39 /       |

RS - 232C



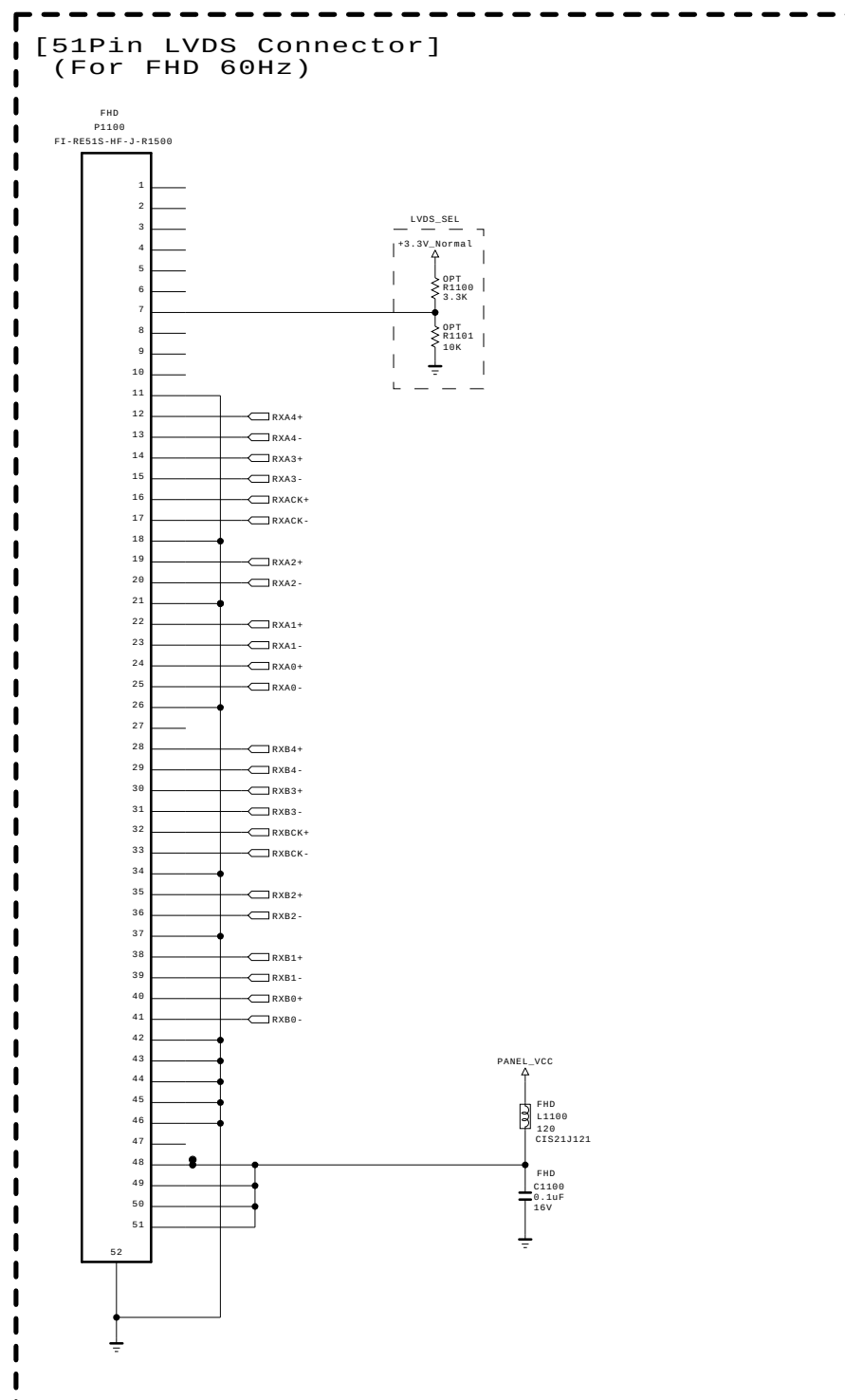
THE  SYMBOL MARK OF THIS SCHEMATIC DIAGRAM INCORPORATES SPECIAL FEATURES IMPORTANT FOR PROTECTION FROM X-RADIATION. FILRE AND ELECTRICAL SHOCK HAZARDS, WHEN SERVICING IF IS ESSENTIAL THAT ONLY MANUFACTURES SPECIFIED PARTS BE USED FOR THE CRITICAL COMPONENTS IN THE  SYMBOL MARK OF THE SCHEMATIC.

SECRET  
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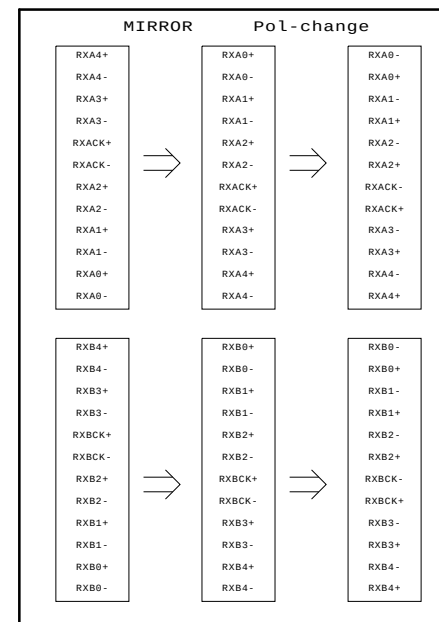


|       |              |       |            |
|-------|--------------|-------|------------|
| MODEL | NC4_S7LRM    | DATE  | 2012/06/20 |
| BLOCK | RS232C_4P_0S | SHEET | 40 /       |

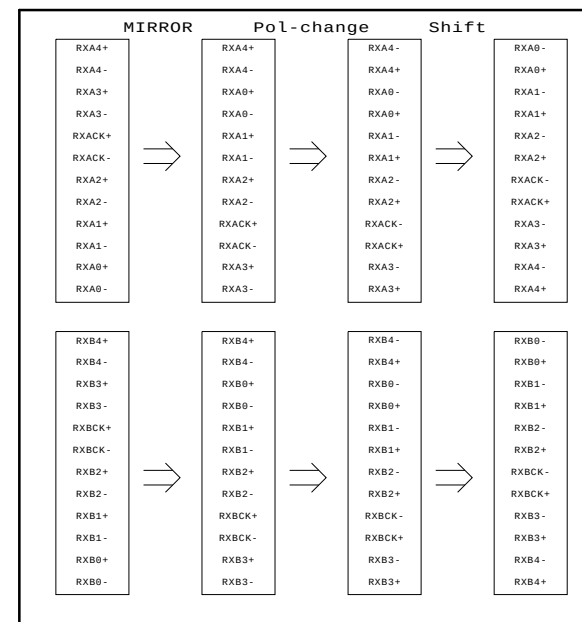
## LVDS (EU)



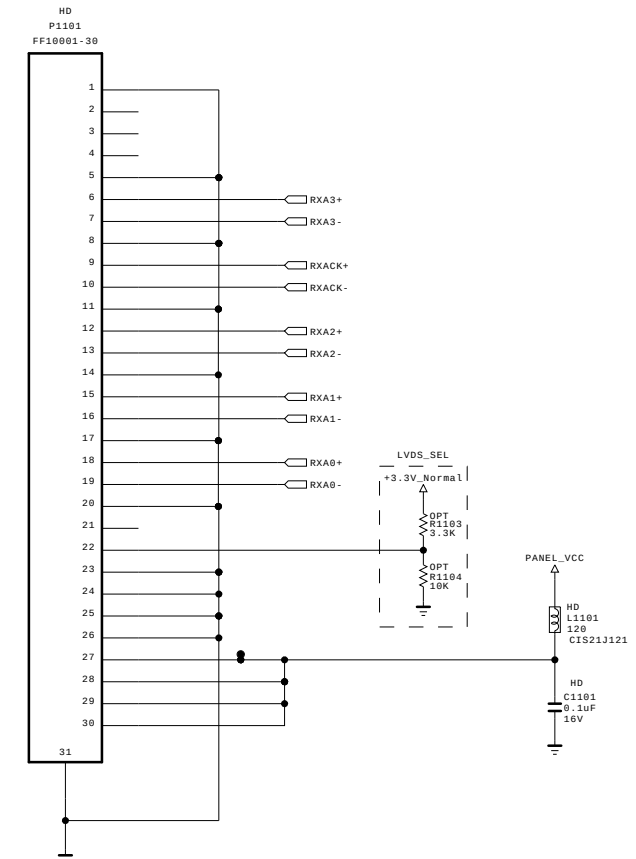
FOR FHD REVERSE(10bit)  
Change in S7LR



FOR FHD REVERSE(8bit)  
Change in S7LR



[30Pin LVDS Connector]  
(For HD 60Hz\_Normal)



EU pin assign is different from NON EU.  
Because of position of HD wafer.

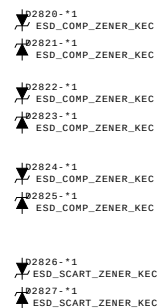
THE  SYMBOL MARK OF THIS SCHEMATIC DIAGRAM INCORPORATES SPECIAL FEATURES IMPORTANT FOR PROTECTION FROM X-RADIATION. FILRE AND ELECTRICAL SHOCK HAZARDS, WHEN SERVICING IF IS ESSENTIAL THAT ONLY MANUFACTURES SPECIFIED PARTS BE USED FOR THE CRITICAL COMPONENTS IN THE  SYMBOL MARK OF THE SCHEMATIC.

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|       |           |       |            |
|-------|-----------|-------|------------|
| MODEL | NC4_S7LRM | DATE  | 2012/06/22 |
| PACK  | LVDS_EU   | SHEET | 11 /       |

## COMPONENT



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|       |              |       |            |
|-------|--------------|-------|------------|
| MODEL | NC4_S7LRM    | DATE  | 2012/06/19 |
| BACK  | REAR_JACK_EU | SHEET | 28 /       |



LCD TV

Error  
symptom

## A. Video error

Established  
date

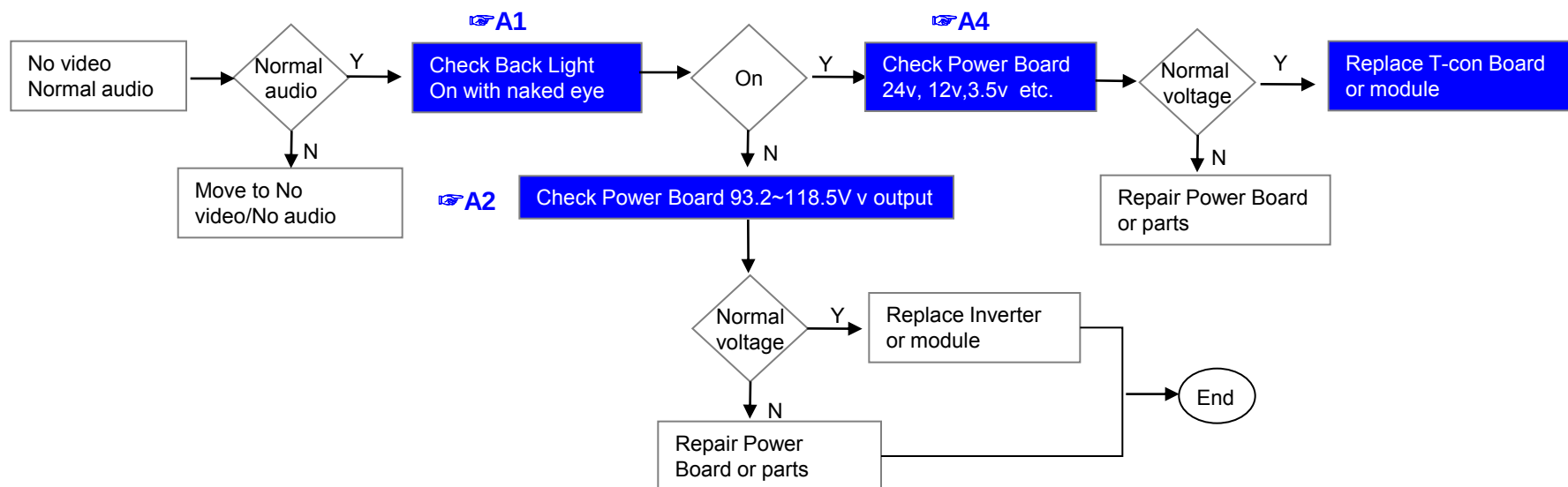
2013. 01 .09

No video/ Normal audio

Revised date

1/14

**First of all, Check whether all of cables between board is inserted properly or not.  
(Main B/D↔ Power B/D, LVDS Cable, Speaker Cable, IR B/D Cable,,,) )**



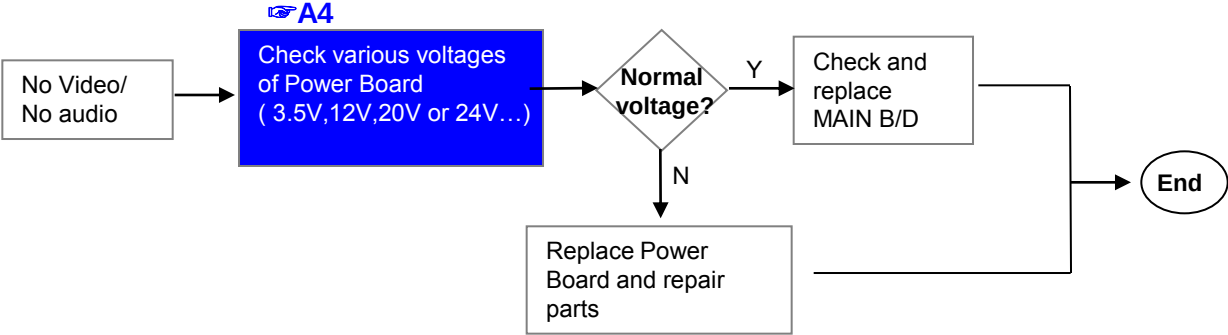
※Precaution A6 & A3

Always check & record S/W Version and White Balance value before replacing the Main Board

Replace Main Board

Re-enter White Balance value

|        |               |                    |                  |              |      |
|--------|---------------|--------------------|------------------|--------------|------|
| LCD TV | Error symptom | A. Video error     | Established date | 2013. 01 .09 |      |
|        |               | No video/ No audio | Revised date     |              | 2/14 |

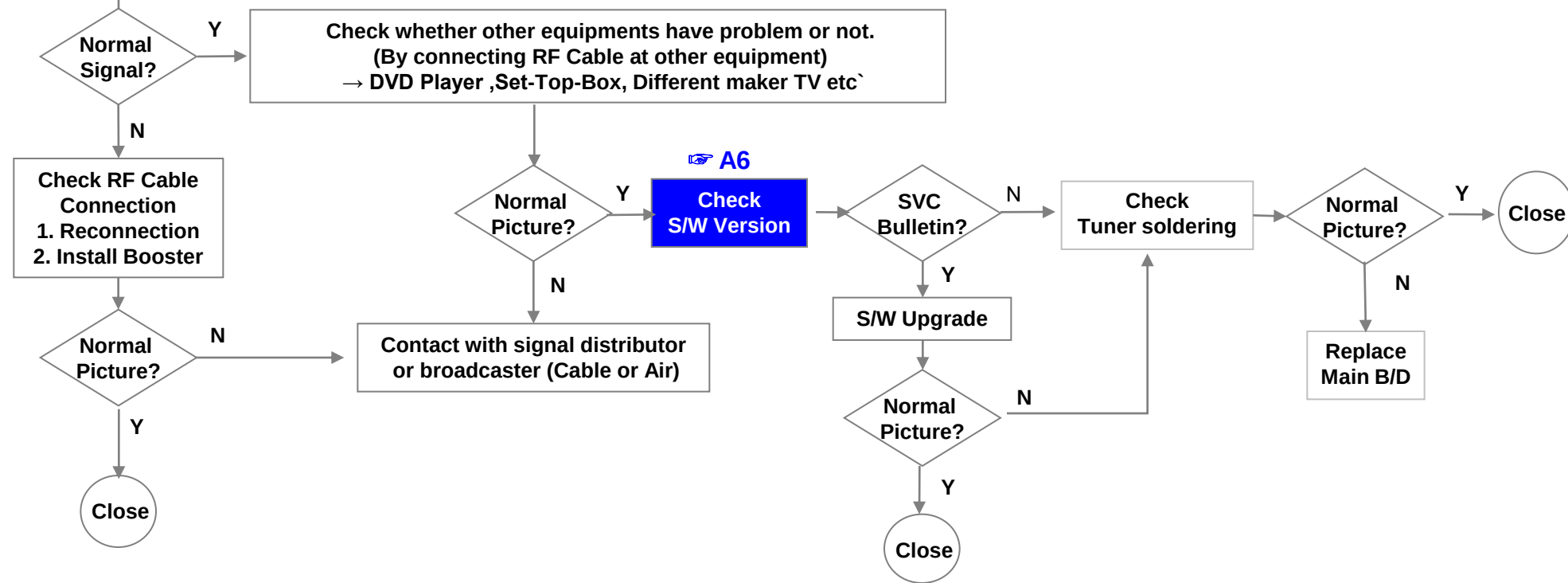


| LCD TV | Error symptom | A. Video error           | Established date | 2013. 01 .09 |      |
|--------|---------------|--------------------------|------------------|--------------|------|
|        |               | Picture broken/ Freezing | Revised date     |              | 3/14 |

👉 A5

**Check RF Signal level**

- . By using Digital signal level meter
- . By using Diagnostics menu on OSD  
( Menu→ Set up→ Support → Signal Test )
- Signal strength (Normal : over 50%)
- Signal Quality (Normal: over 50%)

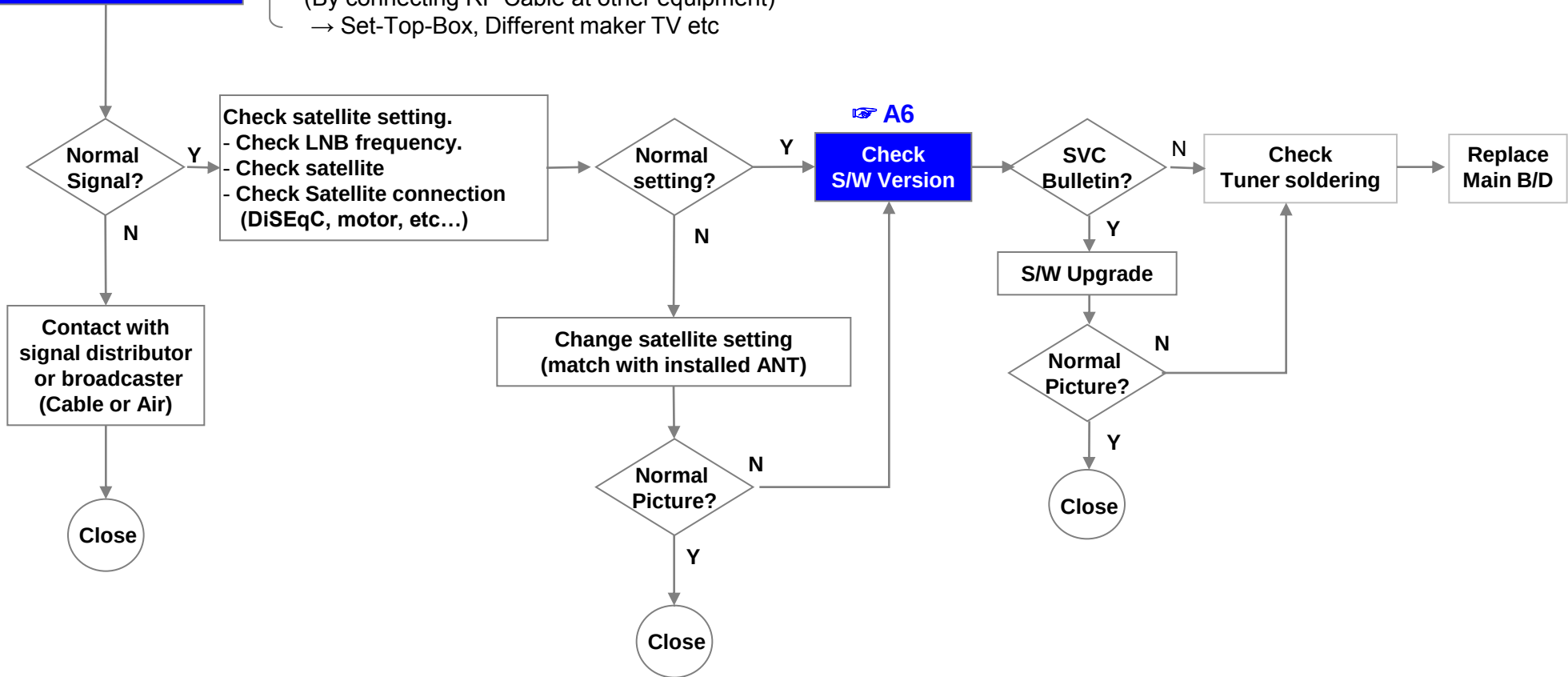


| LCD TV | Error symptom | A. Video error                        | Established date | 2013. 01 .09 |      |
|--------|---------------|---------------------------------------|------------------|--------------|------|
|        |               | Tuning fail, Picture broken/ Freezing | Revised date     |              | 4/14 |

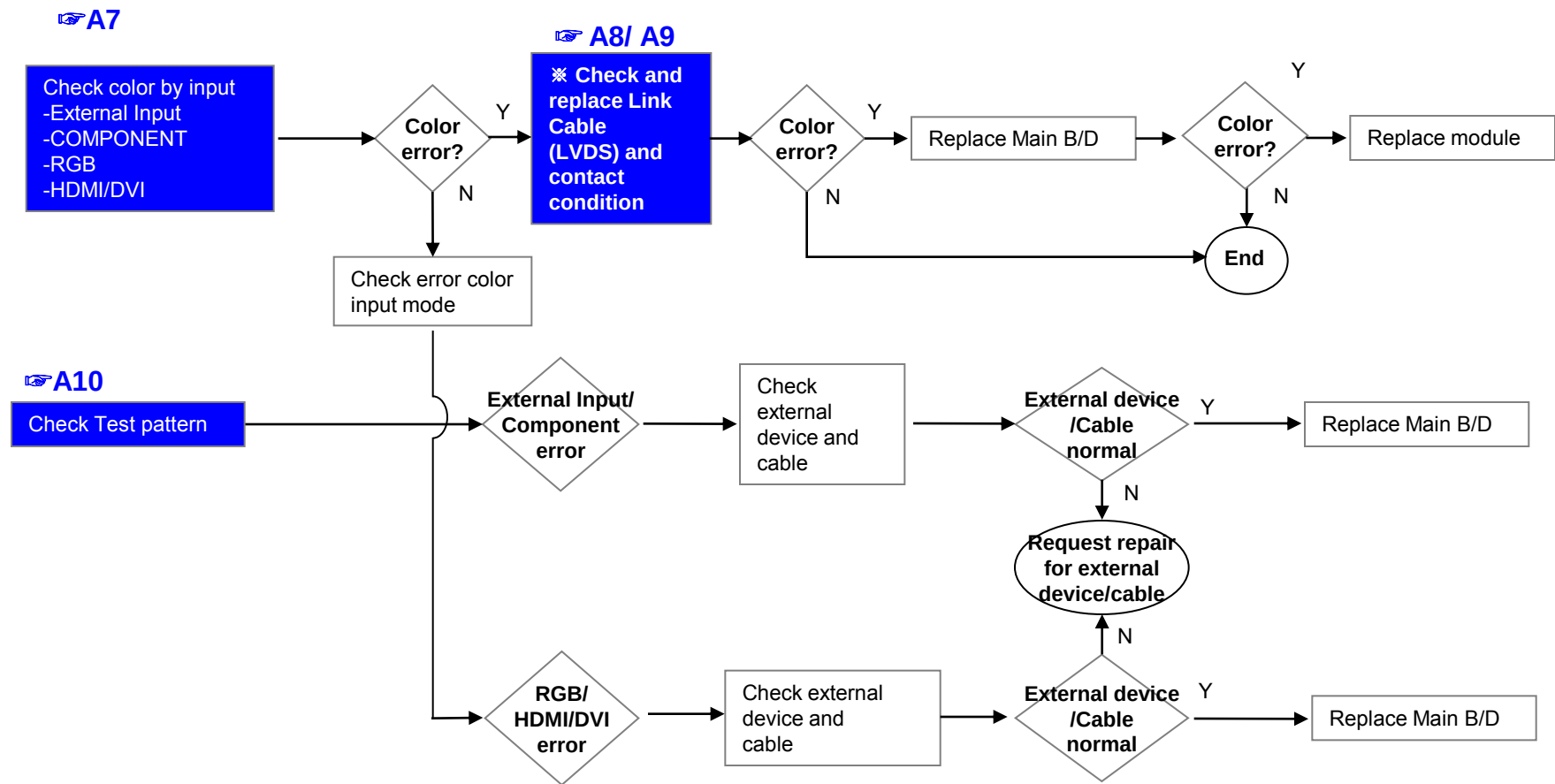
👉 A5

### Check RF Signal level

Check RF signal cable (DVB satellite signal or not)  
Check whether other equipments have problem or not.  
(By connecting RF Cable at other equipment)  
→ Set-Top-Box, Different maker TV etc



|        |               |                |                  |              |      |
|--------|---------------|----------------|------------------|--------------|------|
| LCD TV | Error symptom | A. Video error | Established date | 2013. 01 .09 |      |
|        |               | Color error    | Revised date     |              | 5/14 |



| LCD TV | Error symptom | A. Video error                                                                     | Established date | 2013. 01 .09 |      |
|--------|---------------|------------------------------------------------------------------------------------|------------------|--------------|------|
|        |               | Vertical / Horizontal bar, residual image, light spot, external device color error | Revised date     |              | 6/14 |

## Vertical/Horizontal bar, residual image, light spot

### A7

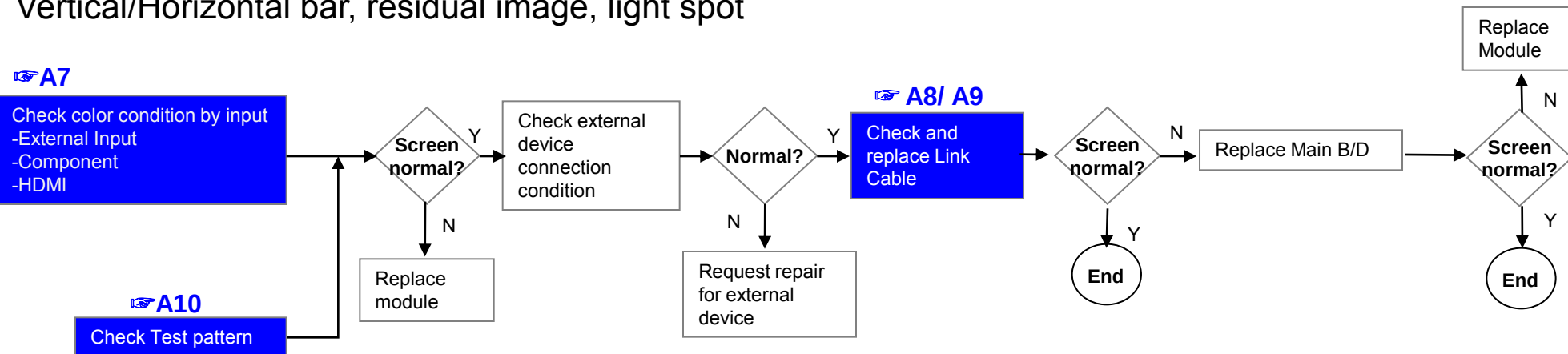
Check color condition by input  
-External Input  
-Component  
-HDMI

### A10

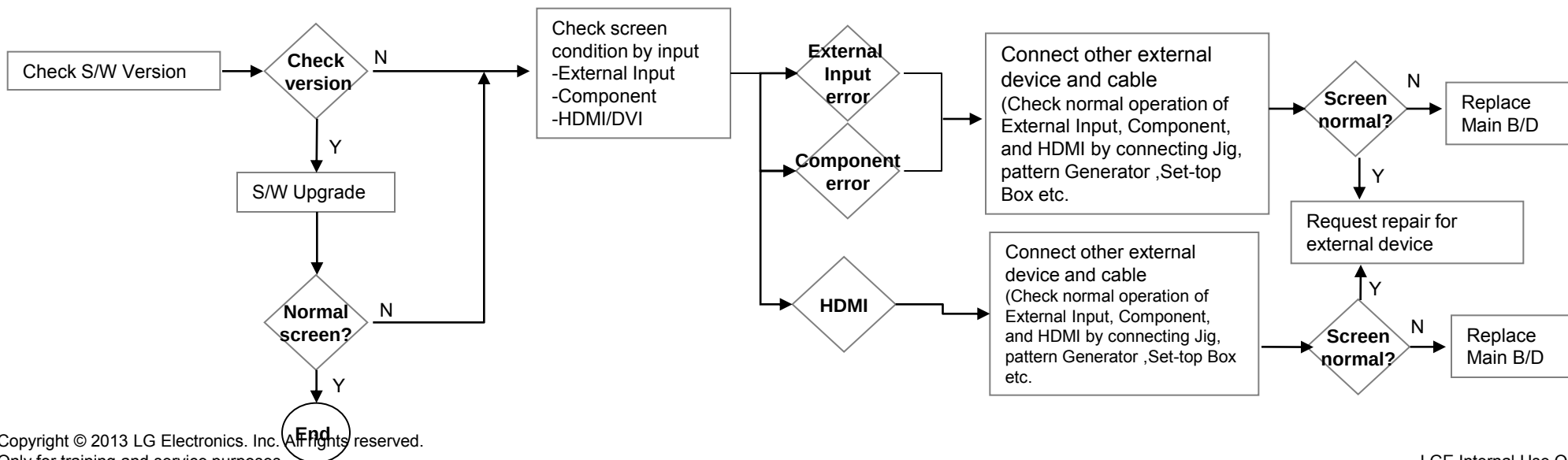
Check Test pattern

### A8/ A9

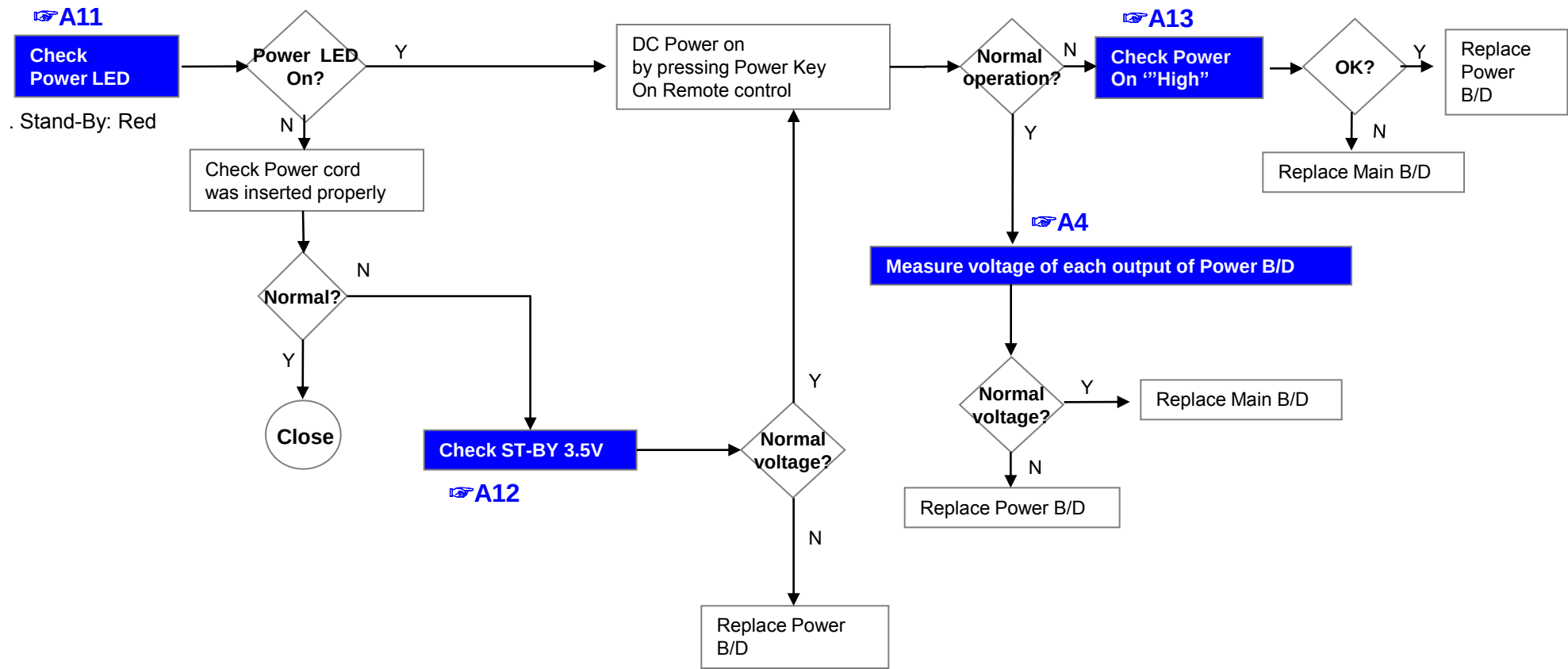
Check and replace Link Cable



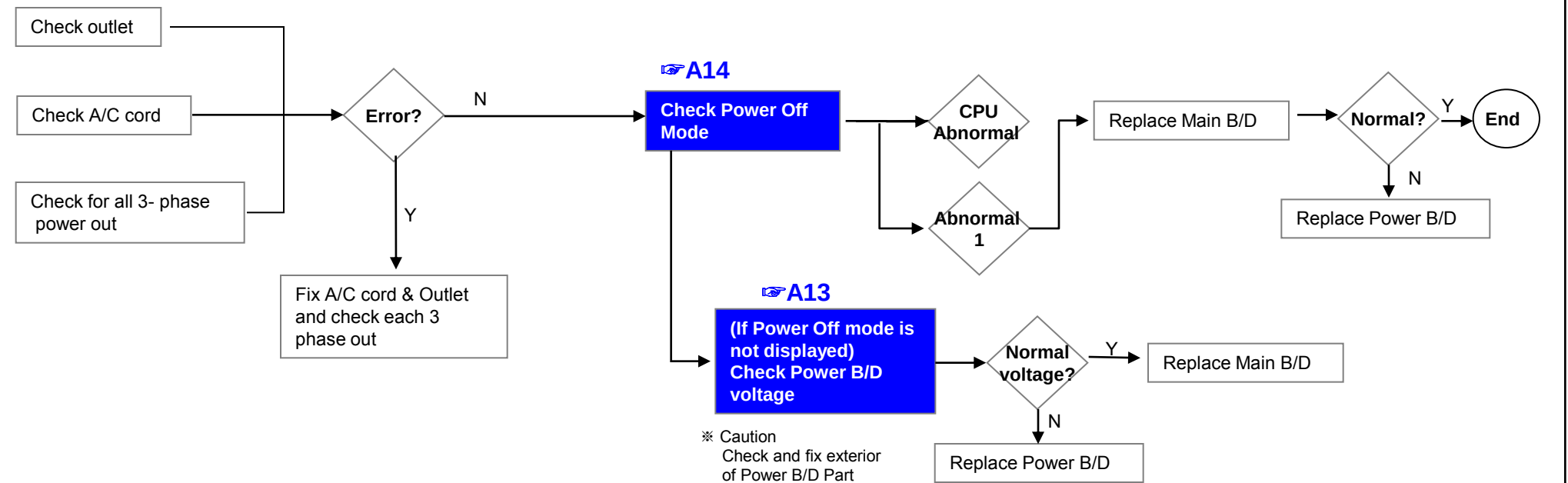
## External device screen error-Color error



| LCD TV | Error symptom | B. Power error | Established date | 2013. 01 .09 |      |
|--------|---------------|----------------|------------------|--------------|------|
|        |               | No power       | Revised date     |              | 7/14 |



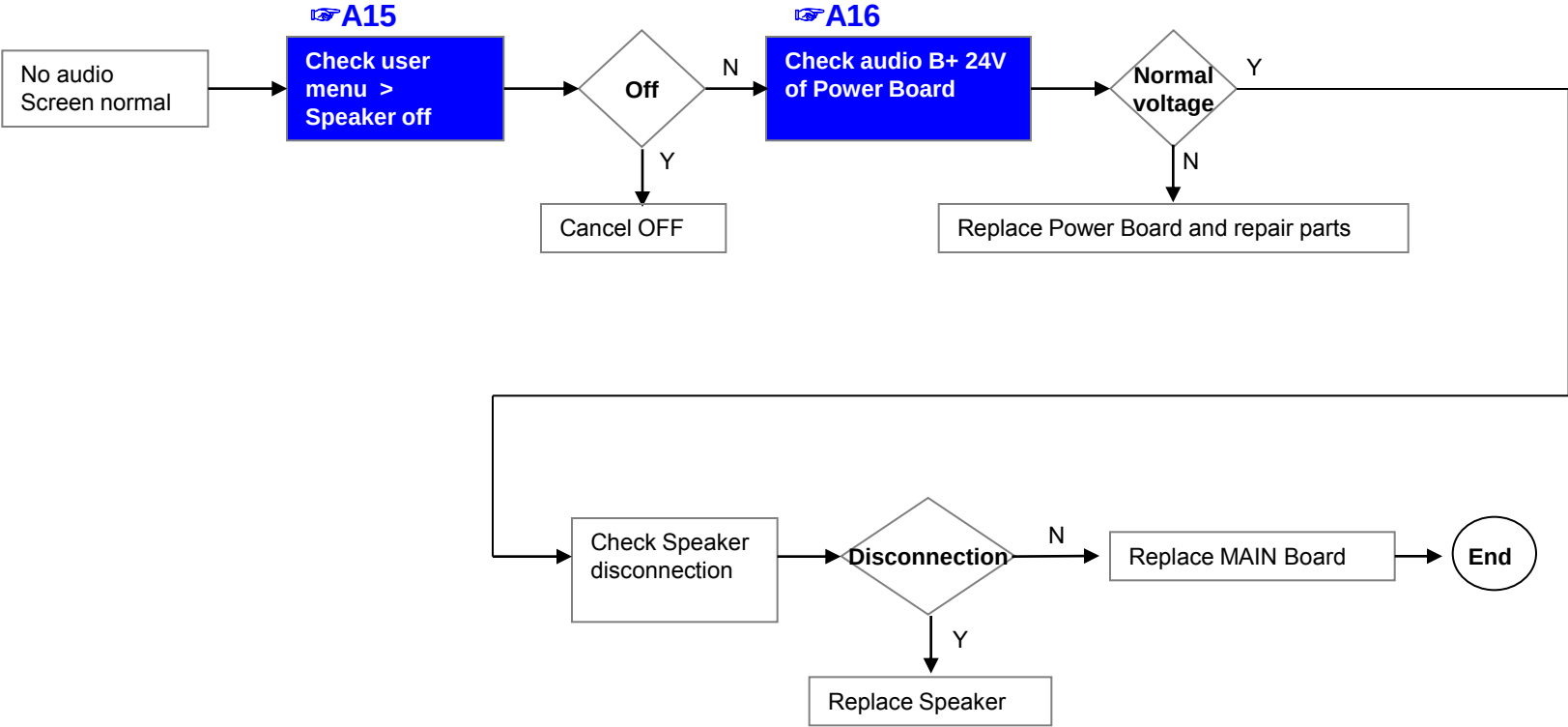
| LCD TV | Error symptom | B. Power error                                    | Established date | 2013. 01 .09 |      |
|--------|---------------|---------------------------------------------------|------------------|--------------|------|
|        |               | Off when on, off while viewing, power auto on/off | Revised date     |              | 8/14 |



\* Please refer to the all cases which can be displayed on power off mode.

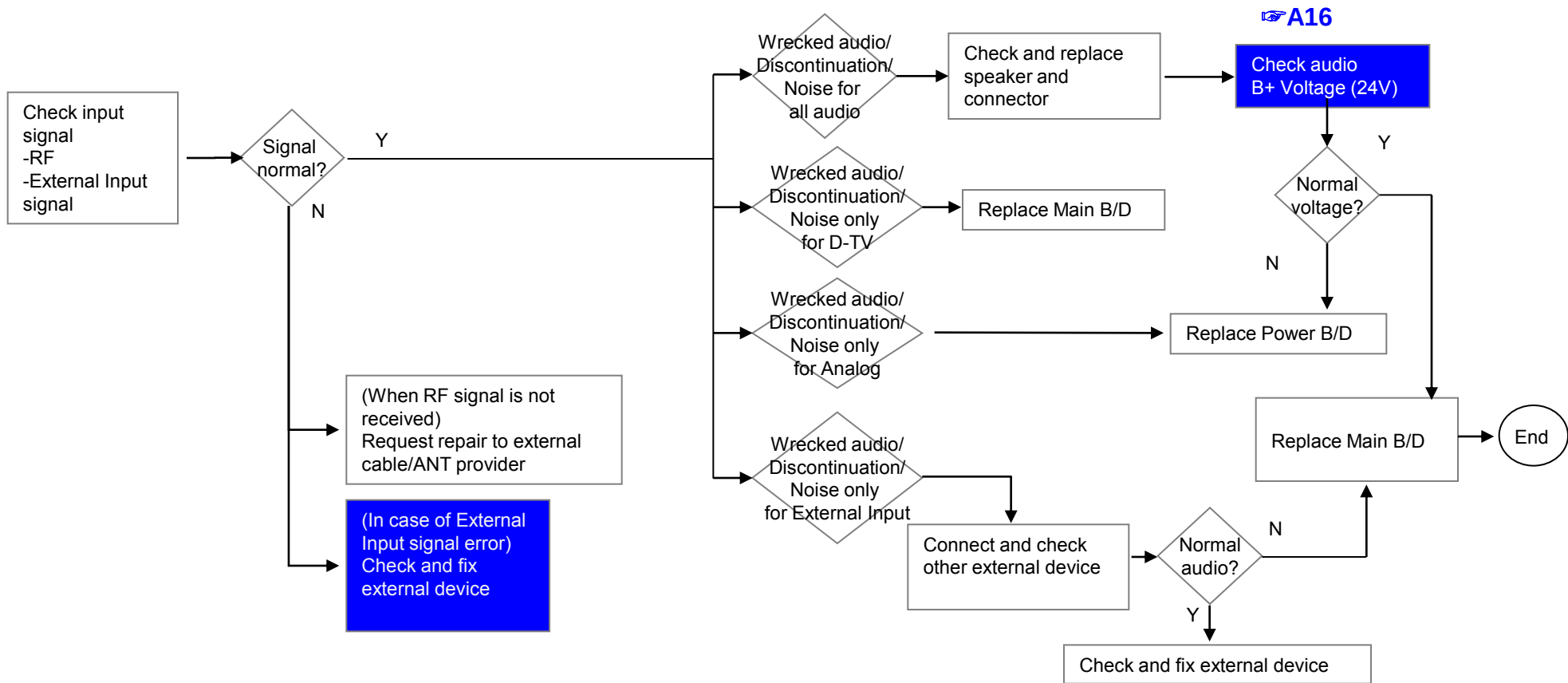
| Status   | Power off List         | Explanation                                     |
|----------|------------------------|-------------------------------------------------|
| Normal   | "POWEROFF_REMOTEKEY"   | Power off by REMOTE CONTROL                     |
|          | "POWEROFF_OFFTIMER"    | Power off by OFF TIMER                          |
|          | "POWEROFF_SLEEPTIMER"  | Power off by SLEEP TIMER                        |
|          | "POWEROFF_INSTOP"      | Power off by INSTOP KEY                         |
|          | "POWEROFF_AUTOOFF"     | Power off by AUTO OFF                           |
|          | "POWEROFF_ONTIMER"     | Power off by ON TIMER                           |
|          | "POWEROFF_RS232C"      | Power off by RS232C                             |
|          | "POWEROFF_SWDOWN"      | Power off by S/W Download                       |
|          | "POWEROFF_UNKNOWN"     | Power off by unknown status except listed case  |
| Abnormal | "POWEROFF_ABNORMAL1"   | Power off by abnormal status except CPU trouble |
|          | "POWEROFF_CPUABNORMAL" | Power off by CPU Abnormal                       |

|        |               |                        |                  |              |      |
|--------|---------------|------------------------|------------------|--------------|------|
| LCD TV | Error symptom | C. Audio error         | Established date | 2013. 01 .09 |      |
|        |               | No audio/ Normal video | Revised date     |              | 9/14 |



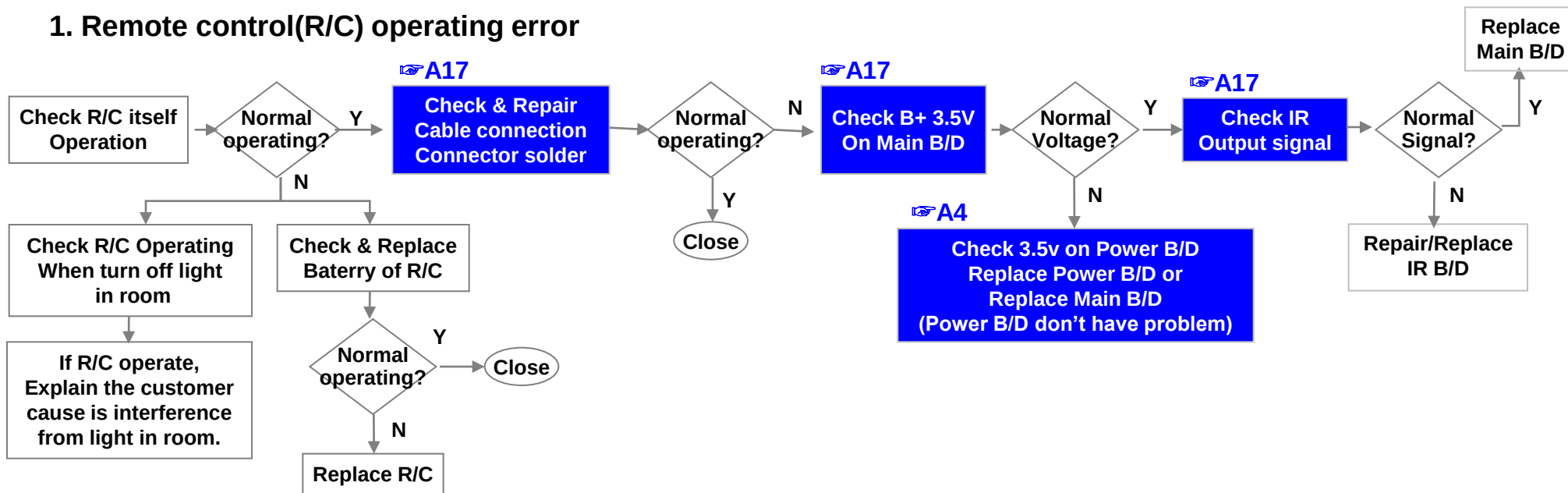
| LCD TV | Error symptom | C. Audio error                       | Established date | 2013. 01 .09 |       |
|--------|---------------|--------------------------------------|------------------|--------------|-------|
|        |               | Wrecked audio/ discontinuation/noise | Revised date     |              | 10/14 |

→ abnormal audio/discontinuation/noise is same after “Check input signal” compared to No audio

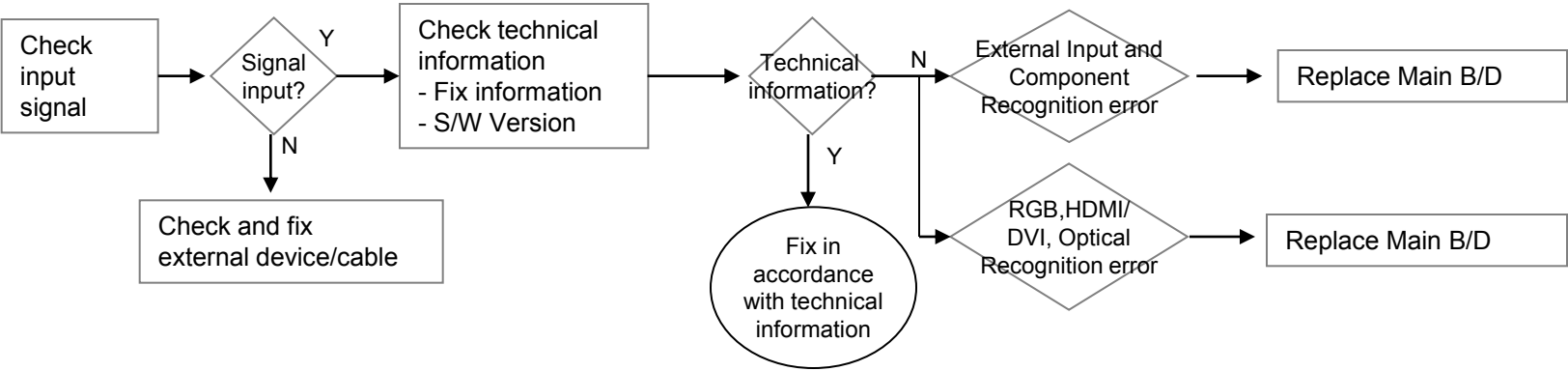


|        |               |                                        |                  |              |       |
|--------|---------------|----------------------------------------|------------------|--------------|-------|
| LCD TV | Error symptom | D. Function error                      | Established date | 2013. 01 .09 |       |
|        |               | Remote control & Local switch checking | Revised date     |              | 11/14 |

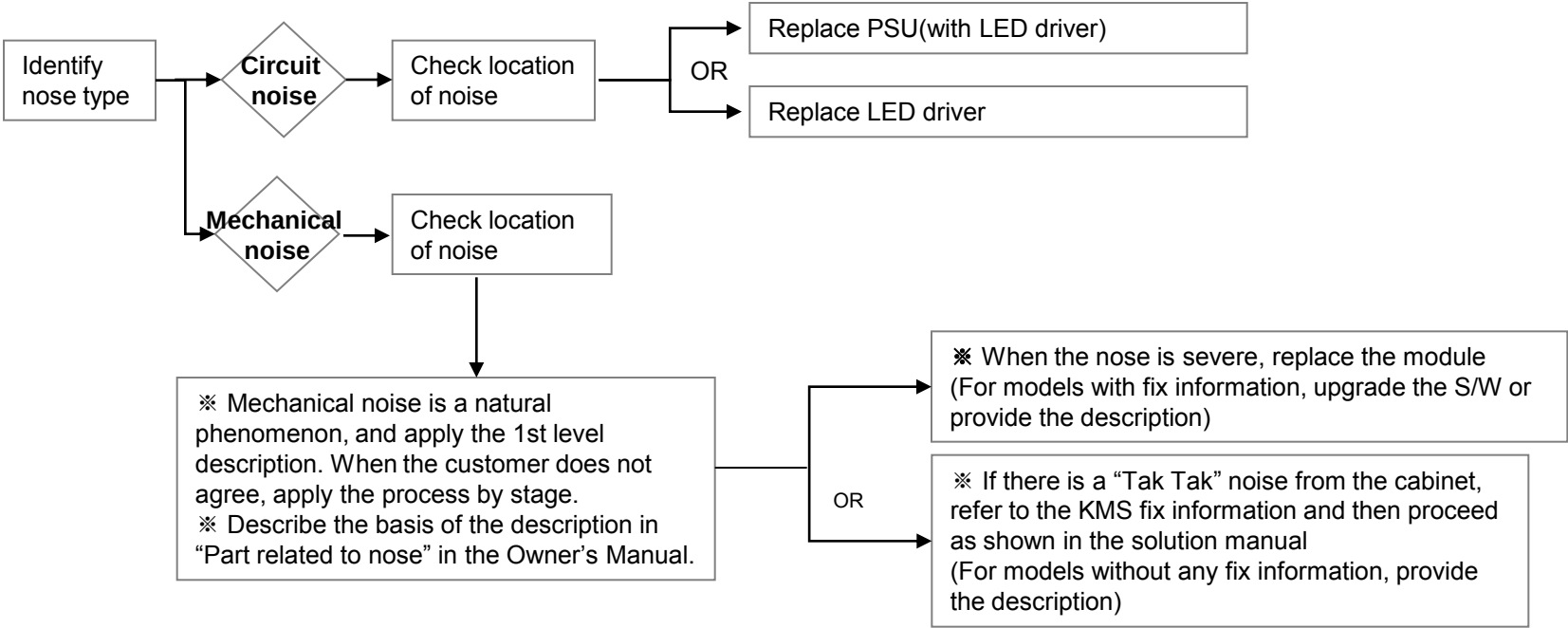
## 1. Remote control(R/C) operating error



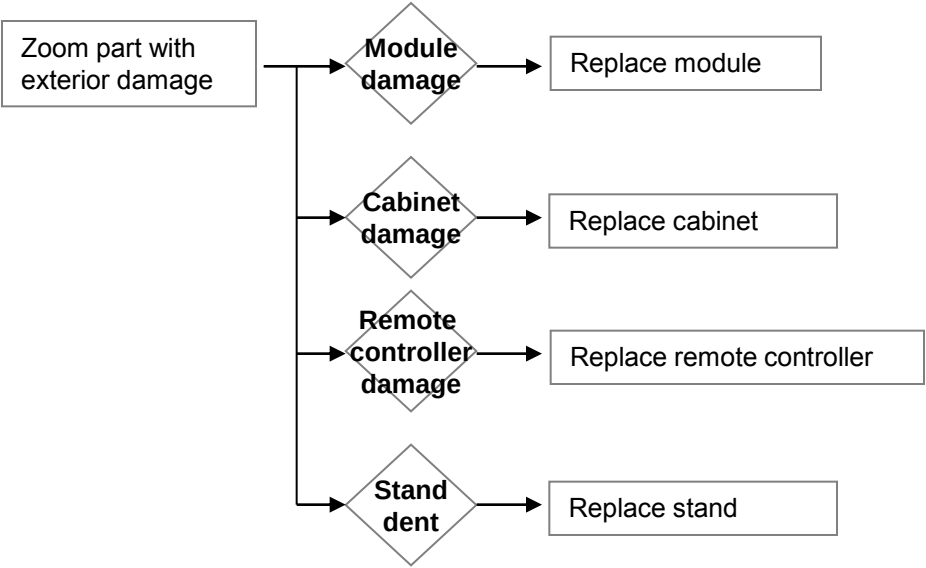
|        |               |                                   |                  |              |       |
|--------|---------------|-----------------------------------|------------------|--------------|-------|
| LCD TV | Error symptom | D. Function error                 | Established date | 2013. 01 .09 |       |
|        |               | External device recognition error | Revised date     |              | 12/14 |



|        |               |                                 |                  |              |       |
|--------|---------------|---------------------------------|------------------|--------------|-------|
| LCD TV | Error symptom | E. Noise                        | Established date | 2013. 01 .09 |       |
|        |               | Circuit noise, mechanical noise | Revised date     |              | 13/14 |



|        |               |                    |                  |              |       |
|--------|---------------|--------------------|------------------|--------------|-------|
| LCD TV | Error symptom | F. Exterior defect | Established date | 2013. 01 .09 |       |
|        |               | Exterior defect    | Revised date     |              | 14/14 |



# Contents of LCD TV Standard Repair Process Detail Technical Manual

| No. | Error symptom                                                      | Content                                        | Page     | Remarks |
|-----|--------------------------------------------------------------------|------------------------------------------------|----------|---------|
| 1   | A. Video error_ No video/Normal audio                              | Check LCD back light with naked eye            | A1       |         |
| 2   |                                                                    | LED driver B+ measuring method                 | A2       |         |
| 3   |                                                                    | Check White Balance value                      | A3       |         |
| 4   |                                                                    | Power Board voltage measuring method           | A4       |         |
| 6   | A. Video error_ No video/Video lag/stop                            | TUNER input signal strength checking method    | A5       |         |
| 7   |                                                                    | LCD-TV Version checking method                 | A6       |         |
| 9   | A. Video error_Color error                                         | LCD TV connection diagram                      | A7       |         |
| 10  |                                                                    | Check Link Cable (LVDS) reconnection condition | A8<br>A9 |         |
| 11  |                                                                    | Adjustment Test pattern – ADJ Key              | A10      |         |
| 12  |                                                                    |                                                |          |         |
| 13  | A. Video error_Vertical/Horizontal bar, residual image, light spot | LCD TV connection diagram                      | A8       |         |
| 14  |                                                                    | Check Link Cable (LVDS) reconnection condition | A8<br>A9 |         |
| 15  |                                                                    | Adjustment Test pattern – ADJ Key              | A10      |         |
| 16  | <Appendix><br>Defected Type caused by T-Con/<br>Inverter/ Module   | Exchange T-Con Board (1)                       | A-1/5    |         |
| 17  |                                                                    | Exchange T-Con Board (2)                       | A-2/5    |         |
| 18  |                                                                    | Exchange LED driver Board (PSU)                | A-3/5    |         |
| 19  |                                                                    | Exchange Module itself (1)                     | A-4/5    |         |
| 20  |                                                                    | Exchange Module itself (2)                     | A-5/5    |         |

**Continue to the next page**

# Contents of LCD TV Standard Repair Process Detail Technical Manual

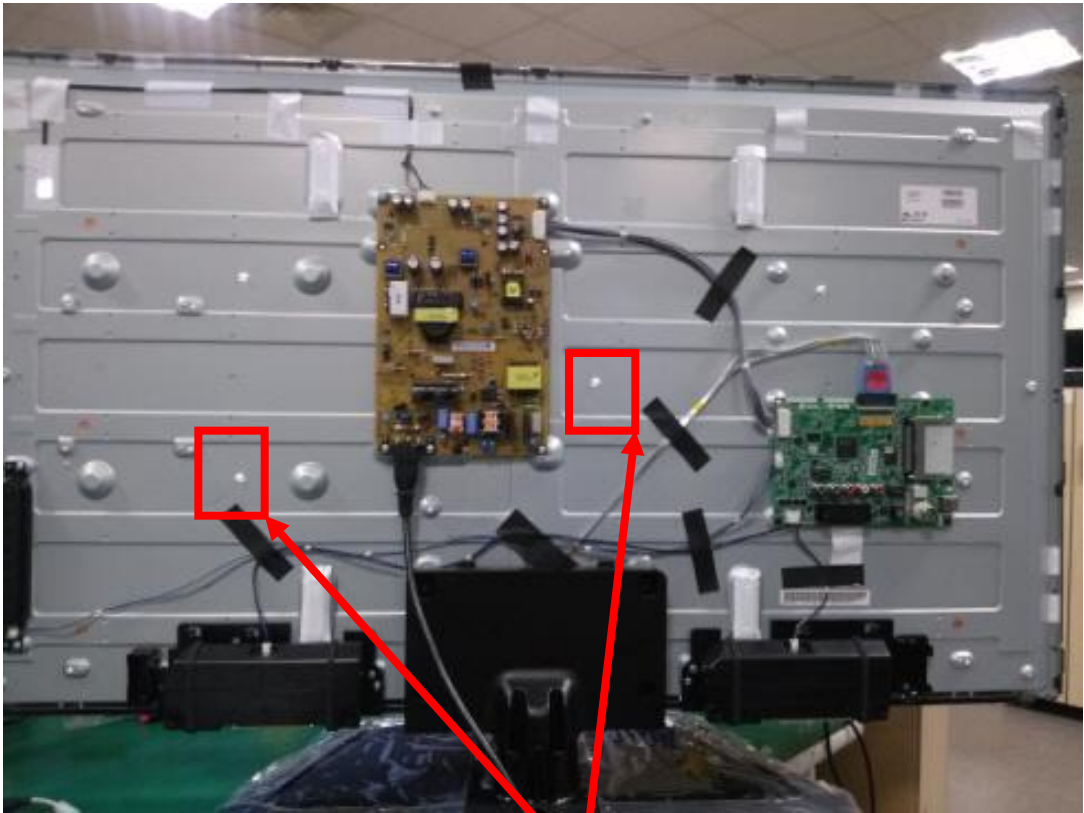
Continued from previous page

| No. | Error symptom                                                  | Content                                                    | Page | Remarks |
|-----|----------------------------------------------------------------|------------------------------------------------------------|------|---------|
| 21  | B. Power error_No power                                        | Check front display LED                                    | A11  |         |
| 22  |                                                                | Check power input Voltage & ST-BY 3.5V                     | A12  |         |
| 23  |                                                                | Checking method when power is ON                           | A13  |         |
| 24  |                                                                | POWER BOARD voltage measuring method                       | A4   |         |
| 25  |                                                                |                                                            |      |         |
| 26  | B. Power error_Off when on, off while viewing                  | POWER OFF MODE checking method                             | A14  |         |
| 28  | C. Audio error_No audio/Normal video                           | Checking method in menu when there is no audio             | A15  |         |
| 29  |                                                                | Voltage and speaker checking method when there is no audio | A16  |         |
| 30  | C. Audio error_Wrecked audio/discontinuation                   | Voltage and speaker checking method in case of audio error | A16  |         |
| 31  | D. Function error_ No response in remote controller, key error | Remote controller operation checking method                | A17  |         |
|     |                                                                |                                                            |      |         |
|     |                                                                |                                                            |      |         |
|     |                                                                |                                                            |      |         |
|     |                                                                |                                                            |      |         |

# Standard Repair Process Detail Technical Manual

|        |               |                                      |                  |              |    |
|--------|---------------|--------------------------------------|------------------|--------------|----|
| LCD TV | Error symptom | A. Video error_No video/Normal audio | Established date | 2013. 01 .09 |    |
|        | Content       | Check Back Light On with naked eye   | Revised date     |              | A1 |

<ALL MODELS>

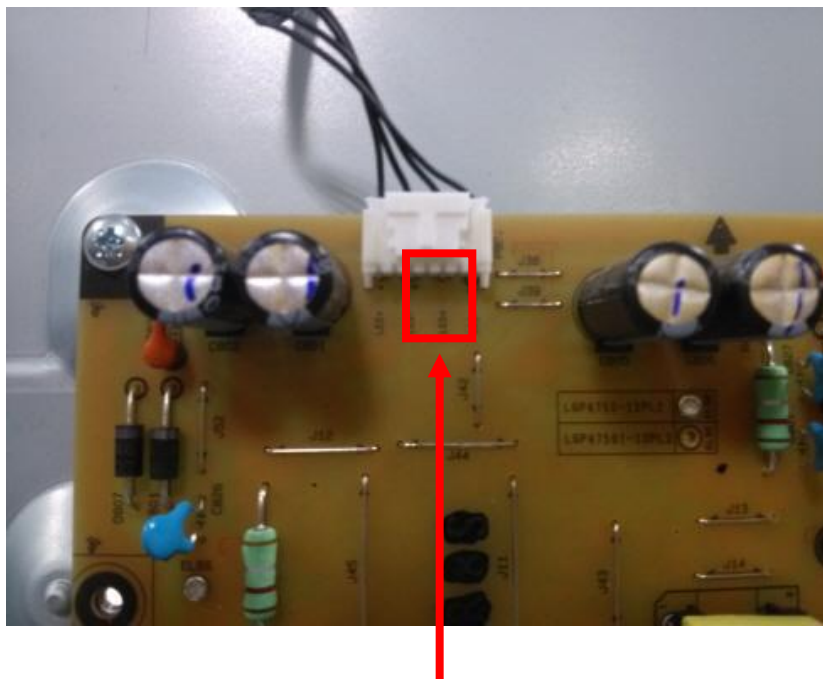


Power On -> disjoint back case -> check lighting at 2 points.

# Standard Repair Process Detail Technical Manual

|        |               |                                      |                  |              |    |
|--------|---------------|--------------------------------------|------------------|--------------|----|
| LCD TV | Error symptom | A. Video error_No video/Normal audio | Established date | 2013. 01 .09 |    |
|        | Content       | Inverter B+ 24V measuring method     | Revised date     |              | A2 |

<ALL MODELS>



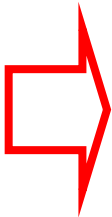
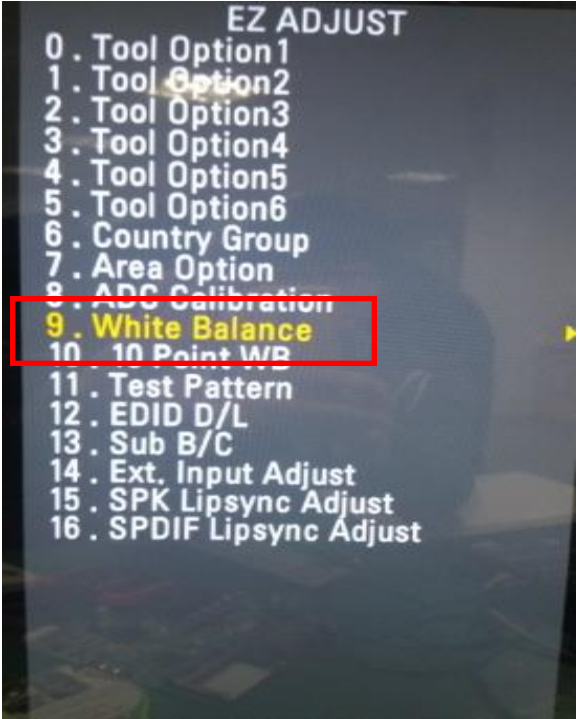
Measure DC **93.2~118.5V** applying to Module from Power Board.

Output **93.2~118.5V** from Power Board -> supply to Module.  
Check Pin contacting statement and connection statement.

# Standard Repair Process Detail Technical Manual

|        |               |                                      |                  |              |    |
|--------|---------------|--------------------------------------|------------------|--------------|----|
| LCD TV | Error symptom | A. Video error_No video/Normal audio | Established date | 2013. 01 .09 |    |
|        | Content       | Check White Balance value            | Revised date     |              | A3 |

<ALL MODELS>



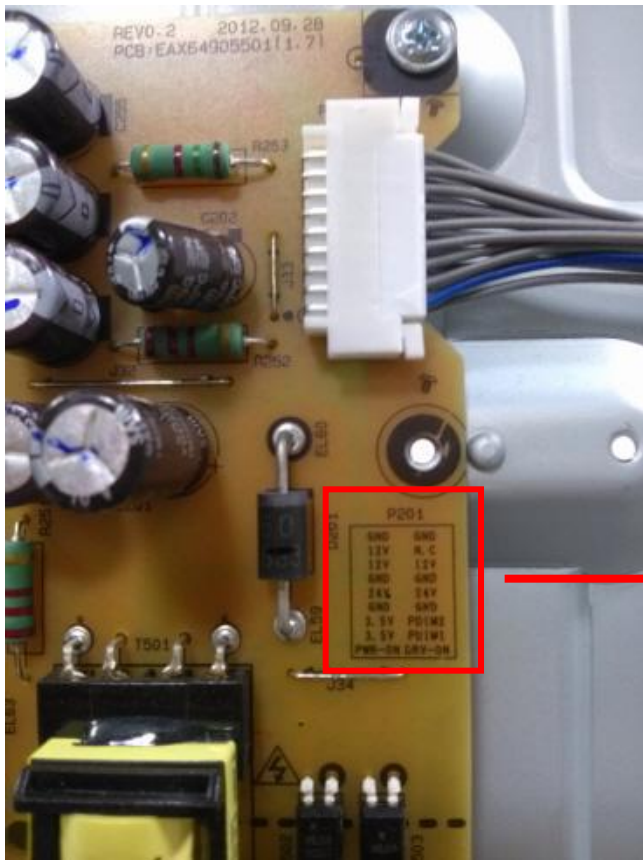
## Entry method

1. Press the ADJ button on the remote controller for adjustment.
2. Enter into White Balance of item 7.
3. After recording the R, G, B (GAIN, Cut) value of Color Temp (Cool/Medium/Warm), re-enter the value after replacing the MAIN BOARD.

# Standard Repair Process Detail Technical Manual

|        |               |                                      |                  |              |    |
|--------|---------------|--------------------------------------|------------------|--------------|----|
| LCD TV | Error symptom | A. Video error_No video/ Audio       | Established date | 2013. 01 .09 |    |
|        | Content       | Power Board voltage measuring method | Revised date     |              | A4 |

## Edge LED



Check the DC 24V, 12V, 3.5V.

| 18 Pin (Power Board ↔ Main Board) – Common |          |    |        |
|--------------------------------------------|----------|----|--------|
| 1                                          | Power on | 2  | DRV ON |
| 3                                          | 3.5V     | 4  | PDIM#1 |
| 5                                          | 3.5V     | 6  | PDIM#2 |
| 7                                          | GND      | 8  | GND    |
| 9                                          | 24V      | 10 | 24V    |
| 11                                         | GND      | 12 | GND    |
| 13                                         | 12V      | 14 | 12V    |
| 15                                         | 12V      | 16 | N.C    |
| 17                                         | GND      | 18 | GND    |

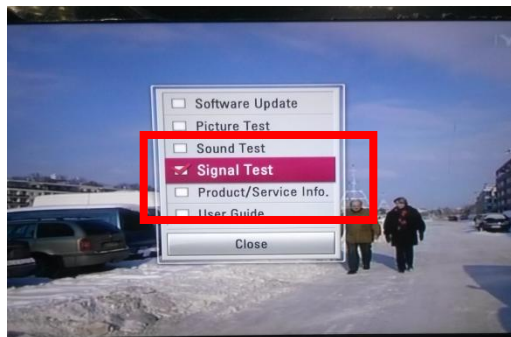
# Standard Repair Process Detail Technical Manual

|        |               |                                             |                  |              |    |
|--------|---------------|---------------------------------------------|------------------|--------------|----|
| LCD TV | Error symptom | A. Video error_Video error, video lag/stop  | Established date | 2013. 01 .09 |    |
|        | Content       | TUNER input signal strength checking method | Revised date     |              | A5 |

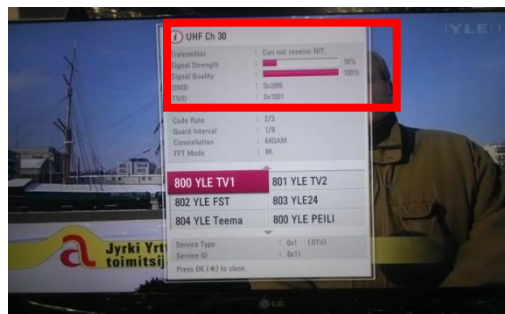
<ALL MODELS>



MENU => Press red key Remote controller=>signal test  
=> Select channel



When the signal is strong, use the attenuator (-10dB, -15dB, -20dB etc.)



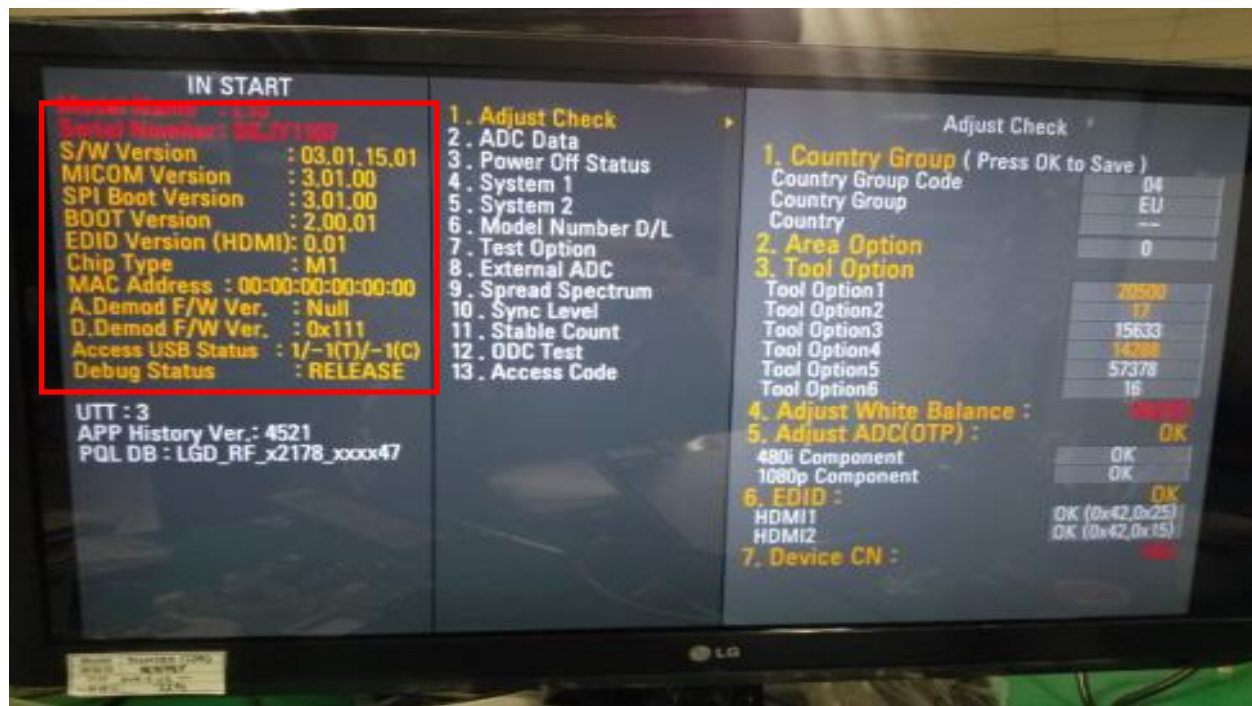
# Standard Repair Process Detail Technical Manual

|        |               |                                            |                  |              |    |
|--------|---------------|--------------------------------------------|------------------|--------------|----|
| LCD TV | Error symptom | A. Video error_Video error, video lag/stop | Established date | 2013. 01 .09 |    |
|        | Content       | LCD-TV Version checking method             | Revised date     |              | A6 |

<ALL MODELS>

## 1. Checking method for remote controller for adjustment

Version



Press the IN-START with the remote controller for adjustment

# Standard Repair Process Detail Technical Manual

|        |               |                                                                     |                  |              |    |
|--------|---------------|---------------------------------------------------------------------|------------------|--------------|----|
| LCD TV | Error symptom | A. Video error _Vertical/Horizontal bar, residual image, light spot | Established date | 2013. 01 .09 |    |
|        | Content       | LCD TV connection diagram (1)                                       | Revised date     |              | A7 |

<ALL MODELS>

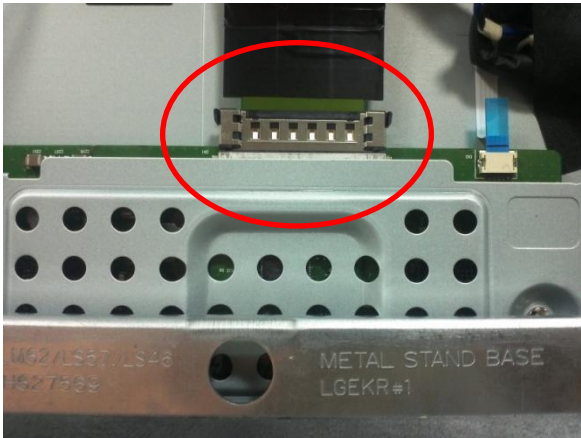
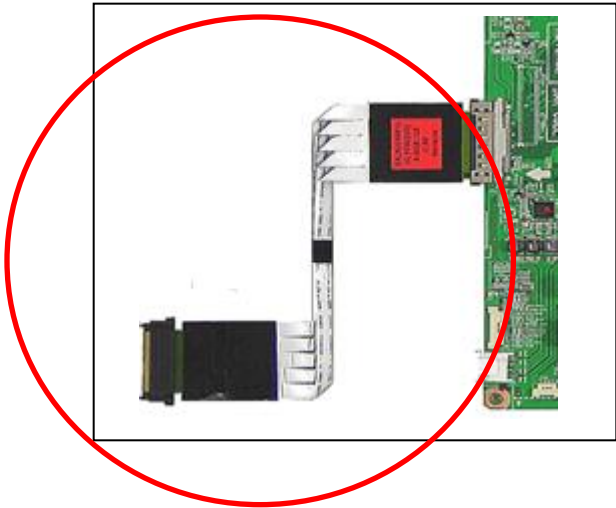


As the part connecting to the external input, check the screen condition by signal

# Standard Repair Process Detail Technical Manual

|        |               |                                                          |                  |              |       |
|--------|---------------|----------------------------------------------------------|------------------|--------------|-------|
| LCD TV | Error symptom | A. Video error_Color error                               | Established date | 2013. 01 .09 |       |
|        | Content       | Check and replace Link Cable(LVDS) and contact condition | Revised date     |              | A8/A9 |

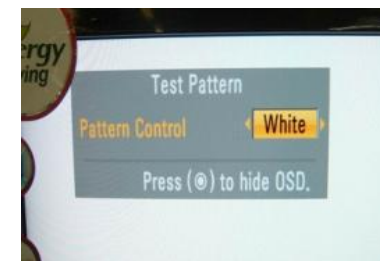
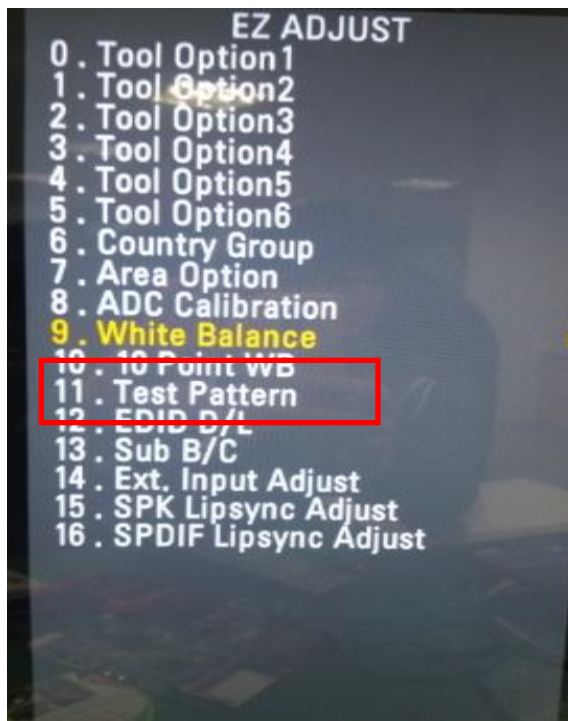
<ALL MODELS>



1. Check and replace LVDS Cable
2. Check LVDS connection condition

# Standard Repair Process Detail Technical Manual

|        |               |                                   |                  |              |     |
|--------|---------------|-----------------------------------|------------------|--------------|-----|
| LCD TV | Error symptom | A. Video error_Color error        | Established date | 2013. 01 .09 |     |
|        | Content       | Adjustment Test pattern - ADJ Key | Revised date     |              | A10 |



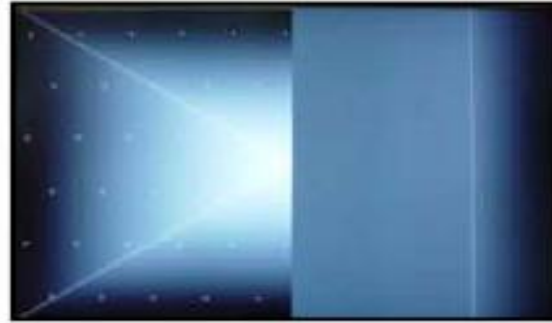
You can view 6 types of patterns using the ADJ Key

Checking item : 1. Defective pixel 2. Residual image 3. MODULE error (ADD-BAR,SCAN BAR..)  
4.Video error (Classification of MODULE or Main-B/D!)

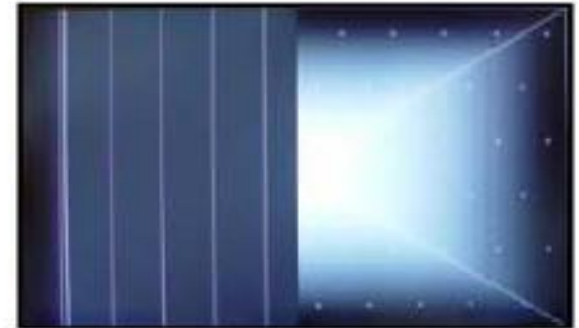
## Appendix : Exchange T-Con Board (1)



Solder defect, CNT Broken



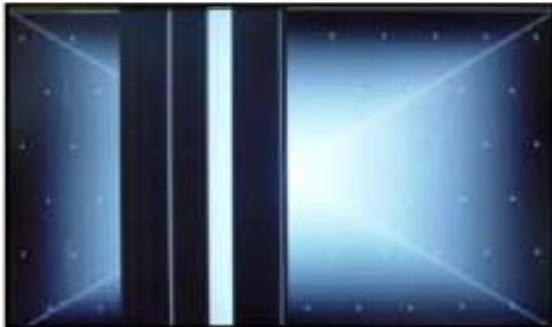
Solder defect, CNT Broken



Solder defect, CNT Broken



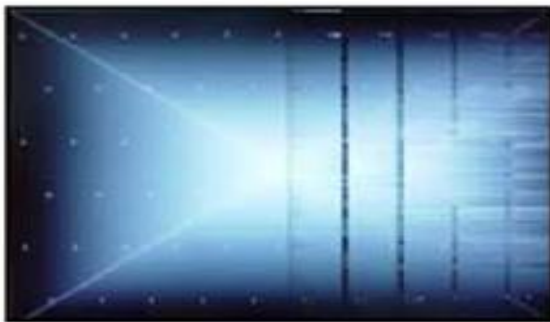
Solder defect, CNT Broken



Solder defect, CNT Broken



Abnormal Power Section



Solder defect, Short/Crack



Abnormal Power Section



Solder defect, Short/Crack

# Appendix : Exchange T-Con Board (2)



Abnormal Power Section



Abnormal Power Section



Solder defect, Short/Crack



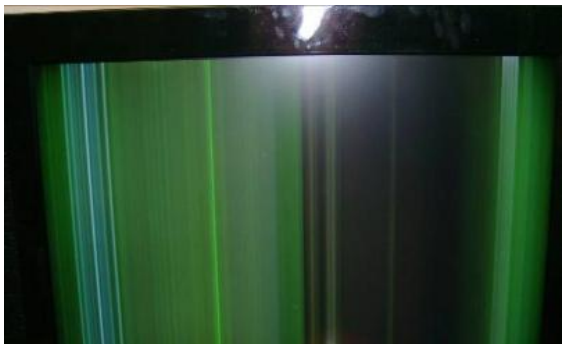
Solder defect, Short/Crack



Fuse Open, Abnormal power section



Abnormal Display



GRADATION



Noise



GRADATION

# Appendix : Exchange PSU(LED driver)



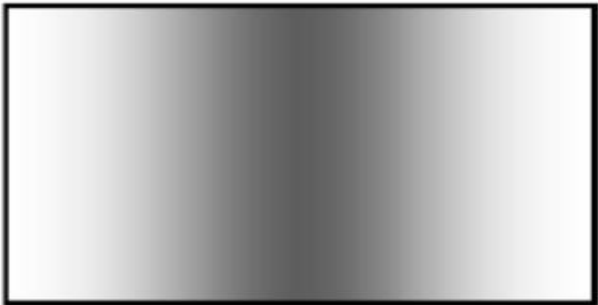
No Light



Dim Light



Dim Light



Dim Light



No picture/Sound Ok

## Appendix : Exchange the Module (1)



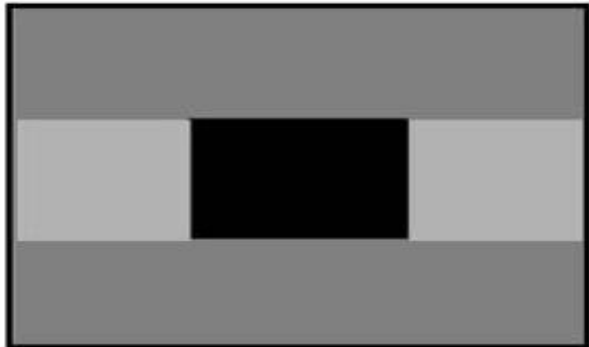
Panel Mura, Light leakage



Panel Mura, Light leakage



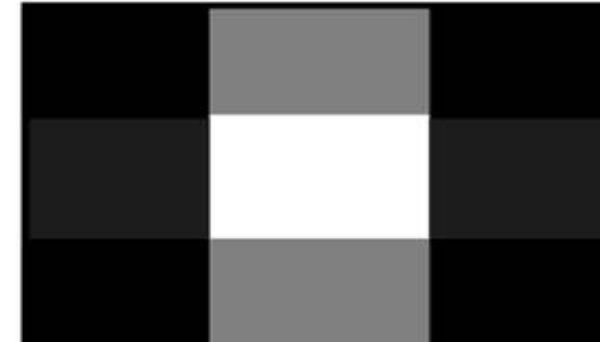
Press damage



Crosstalk



Press damage



Crosstalk

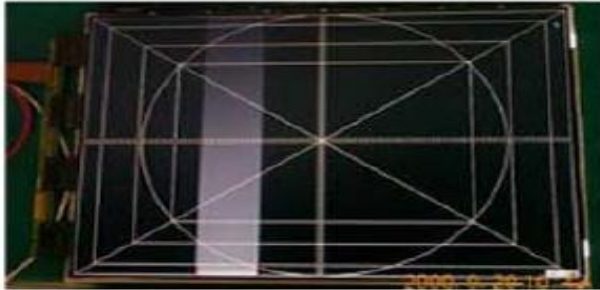


Press damage

### Un-repairable Cases

In this case please exchange the module.

## Appendix : Exchange the Module (2)



Vertical Block  
Source TAB IC Defect



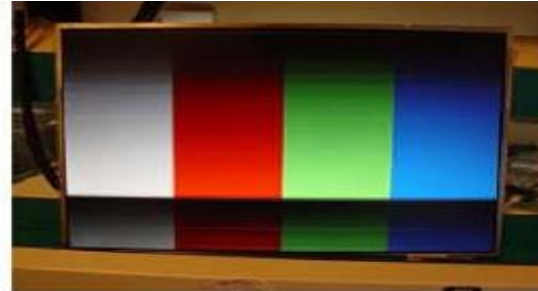
Vertical Line  
Source TAB IC Defect



Vertical Block  
Source TAB IC Defect



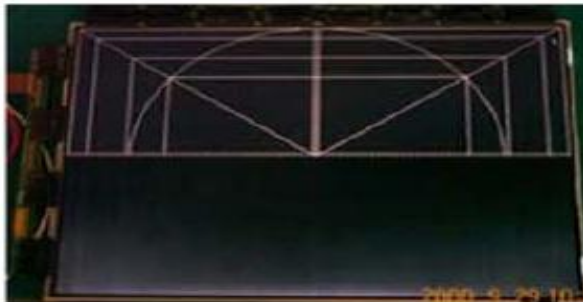
Horizontal Block  
Gate TAB IC Defect



Horizontal Block  
Gate TAB IC Defect



Horizontal line  
Gate TAB IC Defect



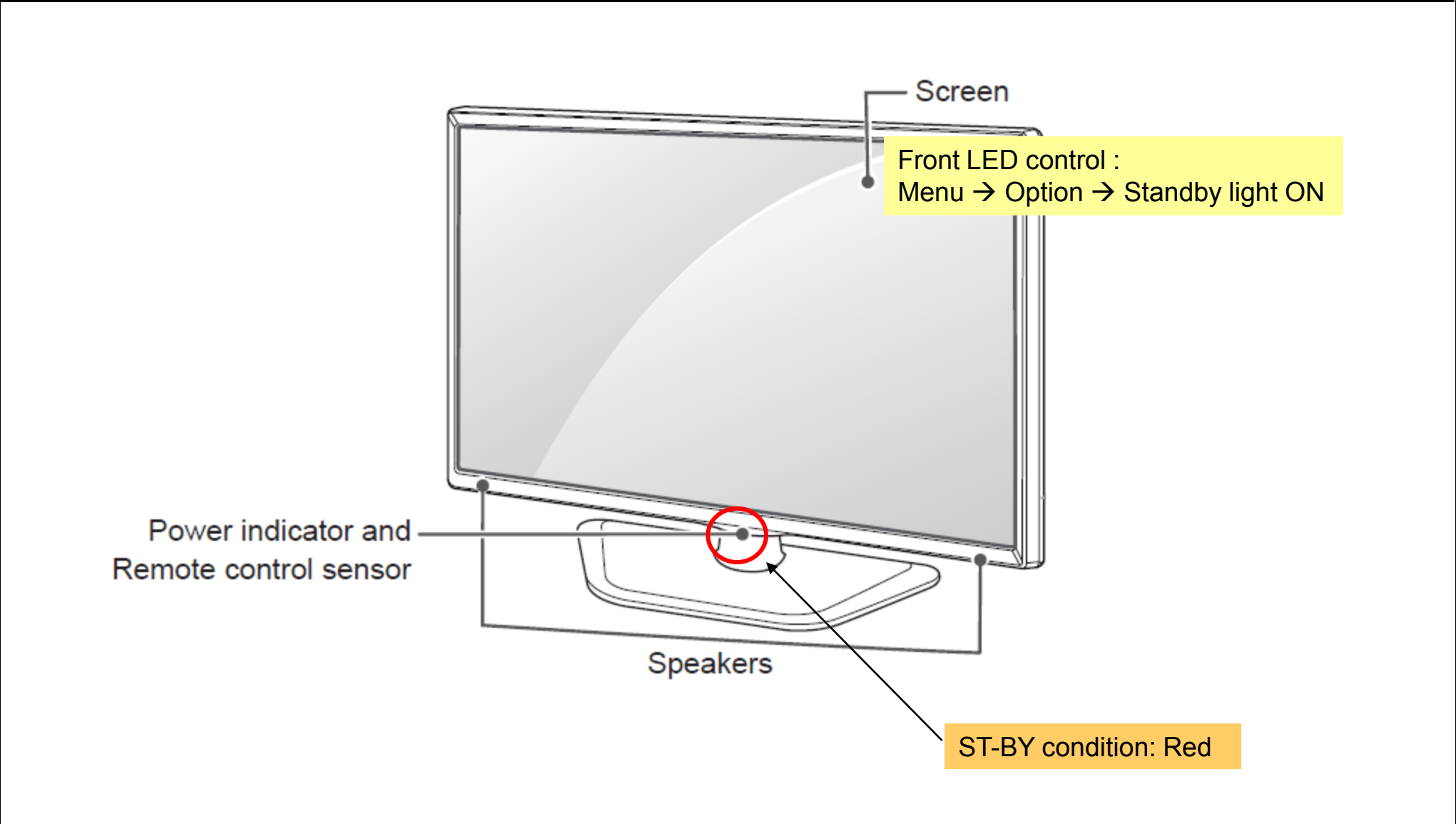
Horizontal Block  
Gate TAB IC Defect

### Un-repairable Cases

In this case please exchange the module.

Standard Repair Process Detail Technical Manual

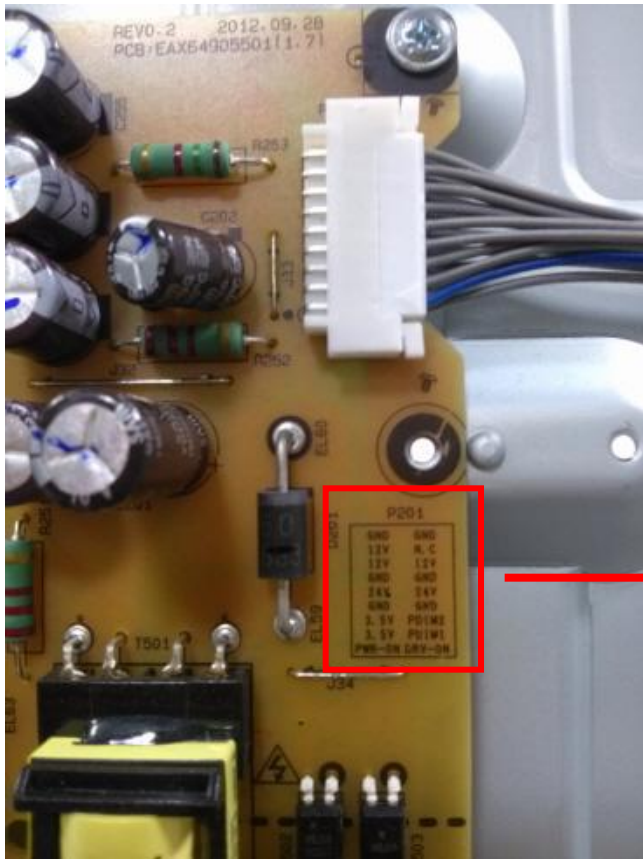
|        |               |                          |                  |              |     |
|--------|---------------|--------------------------|------------------|--------------|-----|
| LCD TV | Error symptom | B. Power error _No power | Established date | 2013. 01 .09 |     |
|        | Content       | Check front display LED  | Revised date     |              | A11 |



# Standard Repair Process Detail Technical Manual

|        |               |                                          |                  |              |     |
|--------|---------------|------------------------------------------|------------------|--------------|-----|
| LCD TV | Error symptom | B. Power error _No power                 | Established date | 2013. 01 .09 |     |
|        | Content       | Check power input voltage and ST-BY 3.5V | Revised date     |              | A12 |

## Edge LED



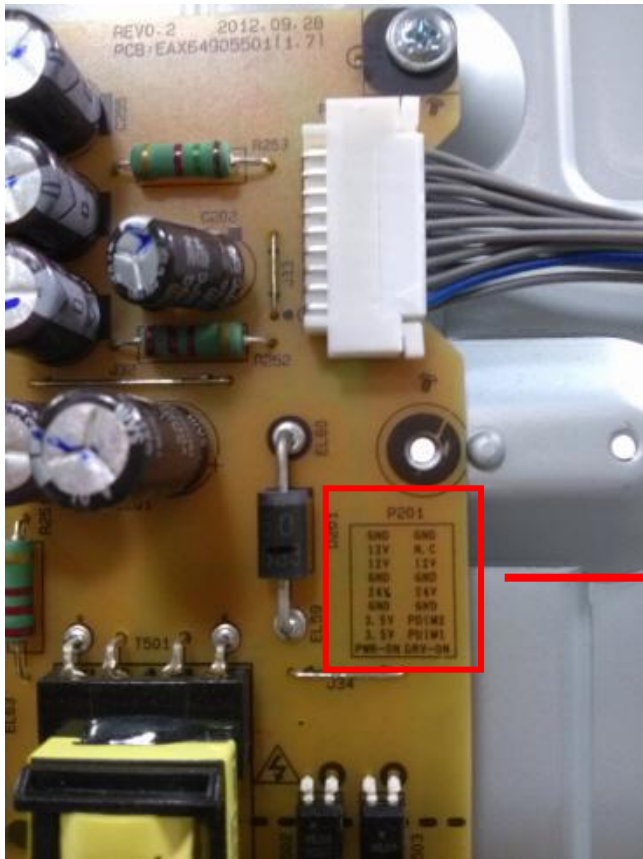
Check the DC 24V, 12V, 3.5V.

| 18 Pin (Power Board ↔ Main Board) – Common |          |    |        |
|--------------------------------------------|----------|----|--------|
| 1                                          | Power on | 2  | DRV ON |
| 3                                          | 3.5V     | 4  | PDIM#1 |
| 5                                          | 3.5V     | 6  | PDIM#2 |
| 7                                          | GND      | 8  | GND    |
| 9                                          | 24V      | 10 | 24V    |
| 11                                         | GND      | 12 | GND    |
| 13                                         | 12V      | 14 | 12V    |
| 15                                         | 12V      | 16 | N.C    |
| 17                                         | GND      | 18 | GND    |

# Standard Repair Process Detail Technical Manual

|        |               |                                  |                  |              |     |
|--------|---------------|----------------------------------|------------------|--------------|-----|
| LCD TV | Error symptom | B. Power error _No power         | Established date | 2013. 01 .09 | A13 |
|        | Content       | Checking method when power is ON | Revised date     |              |     |

## Edge LED



Check the DC 24V, 12V, 3.5V.

| 18 Pin (Power Board ↔ Main Board) – Common |          |    |        |
|--------------------------------------------|----------|----|--------|
| 1                                          | Power on | 2  | DRV ON |
| 3                                          | 3.5V     | 4  | PDIM#1 |
| 5                                          | 3.5V     | 6  | PDIM#2 |
| 7                                          | GND      | 8  | GND    |
| 9                                          | 24V      | 10 | 24V    |
| 11                                         | GND      | 12 | GND    |
| 13                                         | 12V      | 14 | 12V    |
| 15                                         | 12V      | 16 | N.C    |
| 17                                         | GND      | 18 | GND    |

Standard Repair Process Detail Technical Manual

|        |               |                                                  |                  |              |     |
|--------|---------------|--------------------------------------------------|------------------|--------------|-----|
| LCD TV | Error symptom | B. Power error _Off when on, off whiling viewing | Established date | 2013. 01 .09 |     |
|        | Content       | POWER OFF MODE checking method                   | Revised date     |              | A14 |

<ALL MODELS>



Entry method

1. Press the IN-START button of the remote controller for adjustment
2. Check the entry into adjustment item 3

# Standard Repair Process Detail Technical Manual

|        |               |                                                |                  |              |     |
|--------|---------------|------------------------------------------------|------------------|--------------|-----|
| LCD TV | Error symptom | C. Audio error_No audio/Normal video           | Established date | 2013. 01 .09 |     |
|        | Content       | Checking method in menu when there is no audio | Revised date     |              | A15 |

<ALL MODELS>



## Checking method

1. Press the MENU button on the remote controller
2. Select the AUDIO function of the Menu
3. Select Sound Out – TV Speaker

\*If you set Sound-Out menu as External Speaker/LG Sound Sync, TV Speaker will not work.

# Standard Repair Process Detail Technical Manual

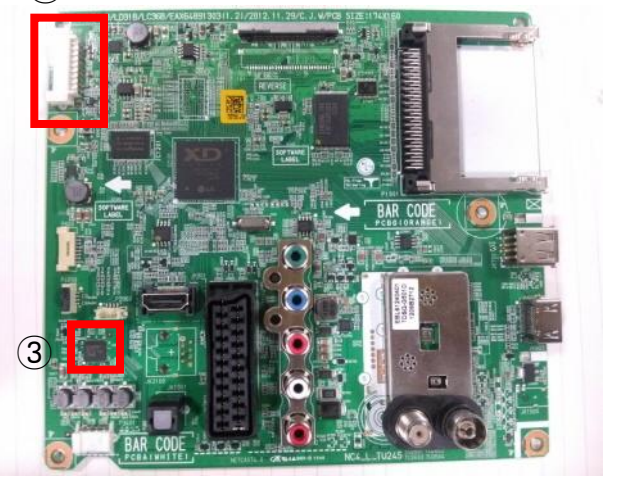
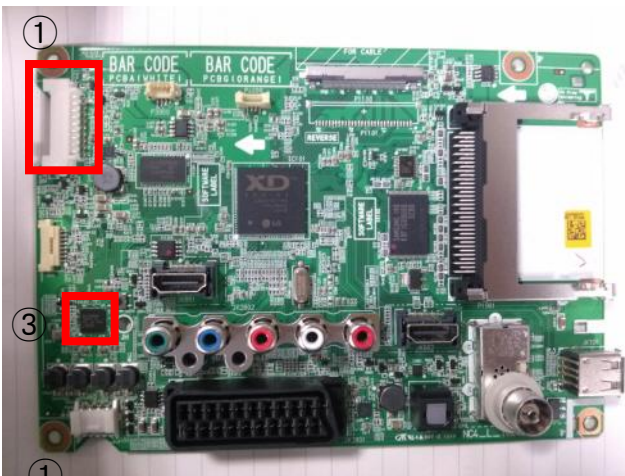
|        |               |                                                            |                  |              |     |
|--------|---------------|------------------------------------------------------------|------------------|--------------|-----|
| LCD TV | Error symptom | C. Audio error_No audio/Normal video                       | Established date | 2013. 01 .09 |     |
|        | Content       | Voltage and speaker checking method when there is no audio | Revised date     |              | A16 |

<ALL MODELS>

Check the DC 24V, 12V, 3.5V.

18 Pin (Power Board ↔ Main Board) – 공통

|    |          |    |        |
|----|----------|----|--------|
| 1  | Power on | 2  | DRV ON |
| 3  | 3.5V     | 4  | PDIM#1 |
| 5  | 3.5V     | 6  | PDIM#2 |
| 7  | GND      | 8  | GND    |
| 9  | 24V      | 10 | 24V    |
| 11 | GND      | 12 | GND    |
| 13 | 12V      | 14 | 12V    |
| 15 | 12V      | 16 | N.C    |
| 17 | GND      | 18 | GND    |



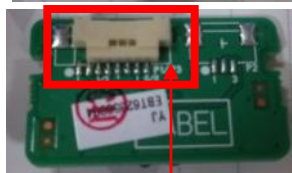
### Checking order when there is no audio

- ① Check the contact condition of or 24V connector of Main Board
- ② Measure the 24V input voltage supplied from Power Board  
(If there is no input voltage, remove and check the connector)
- ③ Connect the tester RX1 to the speaker terminal and if you hear the Chik Chik sound when you touch the GND and output terminal, the speaker is normal.

# Standard Repair Process Detail Technical Manual

|        |               |                                                                |                  |              |     |
|--------|---------------|----------------------------------------------------------------|------------------|--------------|-----|
| LCD TV | Error symptom | D. Function error_ No response in remote controller, key error | Established date | 2013. 01 .09 |     |
|        | Content       | Remote controller operation checking method                    | Revised date     |              | A17 |

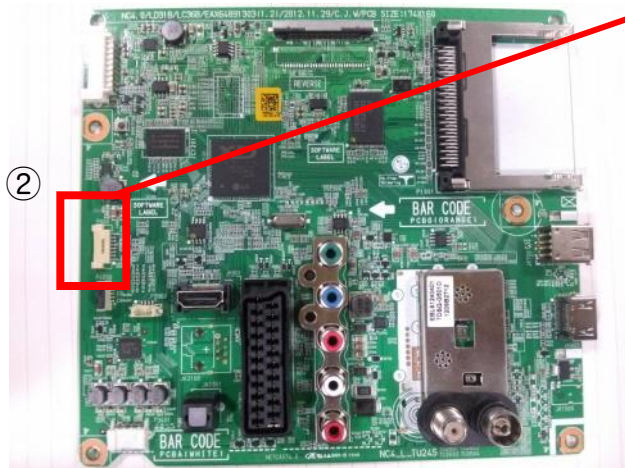
<ALL MODELS>



①



②



③

④

| P600 |            |
|------|------------|
| 1    | GND        |
| 2    | KEY1       |
| 3    | KEY2       |
| 4    | 3.5V_ST    |
| 5    | GND        |
| 6    | LED_R/BUZZ |
| 7    | IR         |
| 8    | GND        |
| 9    | GND        |

## Checking order

- 1, 2. Check IR cable condition between IR & Main board.
3. Check the st-by 3.5V on the terminal 4.
4. When checking the Pre-Amp when the power is in ON condition, it is normal when the Analog Tester needle moves slowly, and defective when it does not move at all.